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API 936 exam covers a wide range of topics related to refractory materials and their applications. API-936 exam includes questions on topics such as refractory properties and behavior, installation techniques, inspection and testing methods, and repair and maintenance procedures. API-936 Exam also covers safety considerations, including the use of personal protective equipment and the safe handling and disposal of refractory materials.

## API Refractory Personnel Sample Questions (Q23-Q28):

### NEW QUESTION # 23

Which of the following is a longitudinally hinged anchoring system for curved applications?

- A. Hexmesh
- B. Hexalt anchor
- **C. Flexmesh**
- D. Curl

**Answer: C**

Explanation:

Flexmesh is a longitudinally hinged anchoring system used in curved refractory linings. Its flexibility allows it to conform to the contours of circular vessels such as cyclones and ducts, reducing the risk of anchor failure and refractory cracking due to thermal stress and differential movement.

According to API 936 guidance and referenced literature like API TR 980, Flexmesh is particularly suited for applications in reformers, regenerators, and vessels with complex geometries. The system improves lining integrity by allowing a more adaptable and secure attachment of the refractory lining.

Reference: API TR 980 - Monolithic Refractories: Installation and Dryout, Section on "Anchoring Systems" API Std 936 - Appendix on anchoring devices

#### NEW QUESTION # 24

Conflicts in documents and/or drawings shall be resolved by the:

- A. engineering company.
- B. inspector with 30 years of service/experience.
- C. inspector.
- D. owner.

**Answer: D**

Explanation:

According to API Std 936, responsibilities are clearly defined when it comes to conflicts in documents or drawings:

"Where conflicts exist in documents and/or drawings, resolution shall be by the owner."

- API Std 936, Section 4.2.1 Responsibilities

Therefore, Option B is correct. Inspectors may report or note discrepancies, but only the owner has the authority to officially resolve such conflicts.

#### NEW QUESTION # 25

The surface of a refractory section not exposed to the source of heat

- A. Smooth face
- B. Cold face
- C. Hot face
- D. None of the above

**Answer: B**

#### NEW QUESTION # 26

Which of the following is a correct condition for gunned material test panels used for CCS and PLC testing?

- A. Test panels must be dried at 400°F (204°C) for 6 hours before specimen extraction.
- B. The minimum gunned thickness shall be 2 in., with a tolerance of  $\pm 0.25$  in.
- C. A vibrating screed must be used during panel finishing.
- D. Test panels must be 24 in.  $\times$  24 in.  $\times$  6 in. thick and shot vertically.

**Answer: B**

Explanation:

API Std 936 specifies in Section 6.6.1.1 that the test panels for pneumatic gunning must be cast to a minimum thickness of 2 inches with an acceptable tolerance:

"The minimum gunned thickness shall be 2 in. (50 mm), and the final thickness shall be within  $\pm 0.25$  in. (6 mm) of the target."

- API Std 936, Section 6.6.1.1

#### NEW QUESTION # 27

When drying out a unit or vessel that has multiple refractories, schedules should be based on:

- Answer: A**

API TR 980, Monolithic Refractories: Installation and Dryout, Section on "Dryout Procedures for Mixed Lining Systems" states: "The overall schedule shall default to the requirements of the component with the longest duration requirement or most sensitive thermal response."

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