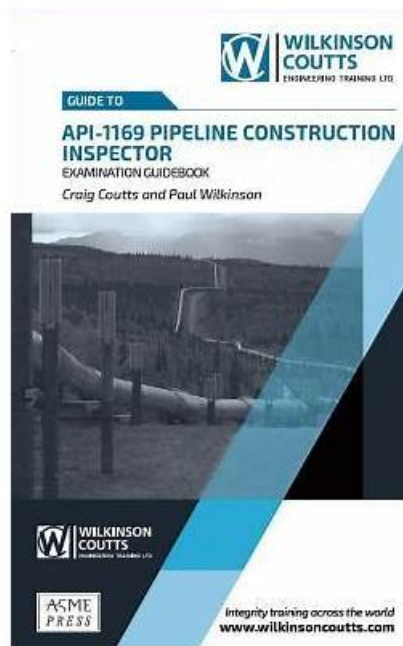


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API Pipeline Construction Inspector Exam Sample Questions (Q409-Q414):

NEW QUESTION # 409

Rework is:

- Filing the toes of the weld to create the correct profile
- Grinding or welding on a completed weld that was rejected by examination
- The removal of imperfections prior to visual or NDT examination
- Any grinding or welding on a completed weld to correct potentially rejectable indications

- A. The removal of imperfections prior to visual or NDT examination
- **B. it provides proper support for the pipe and prevents damage to the pipe and its coating**
- C. grind or sand the surface to bare metal prior to welding.
- D. Understanding of permit documentation requirements

Answer: B

NEW QUESTION # 410

SWP3

- **A. Storm Water Pollution Plan**
- B. Strategic Plan
- C. Federal Water Pollution And Control Act
- D. Reclaimed Water

Answer: A

NEW QUESTION # 411

A superintendent asks welders to increase their welding travel speed. Is this allowable?

- Yes, this is allowed as a nonessential variable
- Yes, this should not be an overall consideration to make a sound weld.
- No, this is a change to an essential variable, requalify
- No, this is a change to a nonessential variable, requalify.

- A. The removal of imperfections prior to visual or NDT examination
- B. a) superimposed b) the ends must be sealed d) protected / water Subpart G 192.323
- C. Danger - High Pressure, Testing in progress
- **D. No, this is a change to an essential variable, requalify.**

Answer: D

NEW QUESTION # 412

Cleaning is an essential part of the welded fabrication process. The WPS being utilized shall?

- A. temporary erosion control.
- **B. Indicate whether power or hand tools are to be used**
- C. Climatic and other work condition hazards
- D. 12 inches of cover in private and 18 inches in street

Answer: B

NEW QUESTION # 413

Pipeline stationing for the dimensions 47,568 feet would be expressed as?

- A. 475+69(API 1169 7.3.4)
- B. a diffuser(general knowledge)
- C. 50%(api 1104 7.3)
- **D. the contractor(api 1169 5.2.3)**

Answer: D

NEW QUESTION # 414

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