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API API-510 questions and answers

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API Pressure Vessel Inspector Sample Questions (Q49-Q54):

NEW QUESTION # 49

At the discretion of _____, on-stream inspection may be substituted for internal inspection.

- A. An engineer experienced in pressure vessel design
- B. An engineer experienced in corrosion
- C. The owner-user of the pressure vessel
- D. The authorized pressure vessel inspector

Answer: D

NEW QUESTION # 50

What is the standard interval for external inspections under API-510 for vessels in severe service conditions?

- A. 3 years
- B. 1 year
- C. 5 years
- D. 10 years

Answer: B

NEW QUESTION # 51

Repairing a crack on a vessel should not be attempted without prior consultation with _____.

- A. Pressure vessel engineer experienced in pressure vessel design
- B. Production manager
- C. The original manufacturer
- D. The company writing the insurance on the vessel

Answer: A

NEW QUESTION # 52

To exempt a vessel from internal inspections, what is the value of the corrosion rate that cannot be exceeded?

- A. 0.005" between inspections not to exceed 3 years between inspections
- B. 0.005" per year
- C. 0.001" per year
- D. 0.001" between inspections not to exceed 5 years between inspections

Answer: B

NEW QUESTION # 53

For alterations or repairs on vessels that were previously post-weld heat treated as a code requirement and fabricated of P-1 and P-3 materials, preheating is not to be less than _____ may be considered as an alternative to PWHT.

- A. 500°F
- B. 700°F
- C. 900°F
- D. 300°F

Answer: D

NEW QUESTION # 54

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