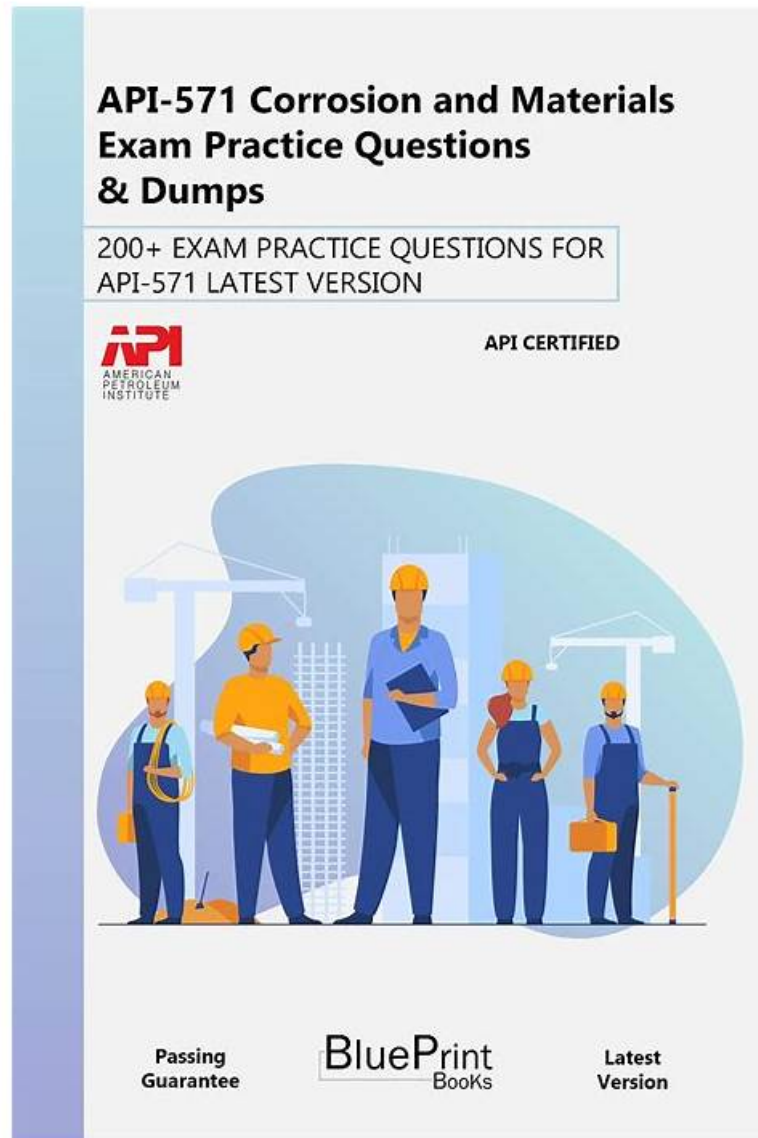


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### API Corrosion and Materials Professional Sample Questions (Q33-Q38):

#### NEW QUESTION # 33

To prevent hydrogen embrittlement, use lower strength steels and \_\_\_\_\_ to temper the microstructure, improve ductility and reduce residual stresses.

- A. PWHT
- B. Alloys
- C. All of the above
- D. Preheat

Answer: A

#### NEW QUESTION # 34

NAC may be found in hot hydrocarbon streams downstream of the crude and vacuum units, \_\_\_\_\_ any hydrogen mix point.

- A. Downstream of
- B. Around
- C. Upstream of
- D. Adjacent to

Answer: C

#### NEW QUESTION # 35

\_\_\_\_\_ is the main concern during start-up, shutdown and/or hydro testing for equipment/piping operating at elevated temperatures. This event can also occur in an auto refrigeration event in units processing light hydrocarbons.

- A. Carburization
- B. Spheroidization
- C. Stress fracture
- D. Brittle fracture

Answer: D

#### NEW QUESTION # 36

Which of the following materials are the least susceptible to caustic embrittlement?

- A. Stainless steel
- B. Nickel base alloys
- C. 9Cr-0.5 Mo
- D. Carbon steel

Answer: B

#### NEW QUESTION # 37

Besides corrosion, what other damage mechanism in hydrofluoric (HF) acid service should inspectors be alert to?

- A. Stress corrosion cracking
- **B. Hydrogen stress cracking**
- C. Wet HF cracking
- D. Fluoride stress cracking

**Answer: B**

Explanation:

API RP 571 - Hydrogen Stress Cracking - HF Acid Service:

"HF acid environments can cause hydrogen stress cracking (HSC) in carbon steel, particularly in areas with high hardness or residual stress."

"This is distinct from general corrosion and requires specific inspection focus." So, option A is correct.

## NEW QUESTION # 38

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