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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q96-Q101):

NEW QUESTION # 96

A _____ problem in the Measurement System suggests that there is a lack of consistency in the measurement over time.

- A. Linearity
- B. Magnitude
- C. Bias
- D. Stability

Answer: D

NEW QUESTION # 97

Using this partial Z Table, how many units from a month's production run are expected to not satisfy customer requirements for the

following process?

Upper specification limit: 7.2 Lower specification limit: 4.3 Mean of the process: 5.9 Standard Deviation: 0.65 Monthly production: 450 units

- A. 0
- **B. 1**
- C. 2
- D. 3

Answer: B

NEW QUESTION # 98

Which of these items contribute to what is necessary for successful Kaizen events?

- **A. All of these answers are correct**
- B. Analysis tools
- C. Management support
- D. Operator support

Answer: A

NEW QUESTION # 99

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots.

The statistical Degrees of Freedom for this example are?

- A. 0
- B. 1
- **C. 2**
- D. 3
- E. 4

Answer: C

NEW QUESTION # 100

Choose those characteristics of a Simple Linear Regression (SLR) Analysis that are applicable. (Note: There are 3 correct answers).

- A. General Regression Analysis deals only with Continuous Data
- B. Non-linear Regressions can explain curvature when with more statistical confidence than Linear Regressions
- **C. The Correlation Coefficient is always greater than the Regression Coefficient in a SLR**
- D. A Correlation does not explain causation but a Regression Analysis with a statistically valid mathematical equation does explain causation
- E. SLR can help quantify the significance of variation in X that influences the variation in Y via a mathematical equation

Answer: C,D,E

NEW QUESTION # 101

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