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AICHE CCPS Process Safety Professional Certification Sample Questions (Q66-Q71):

NEW QUESTION # 66

Workforce Involvement element activities that an operator can participate in can include (select all that apply):

- A. Reviewing operating procedures for accuracy
- B. Sizing pressure relief devices
- C. Design of refresher training
- D. Participating in an audit

Answer: A,C,D

Explanation:

The correct answers are B, C, and D because CCPS emphasizes that Workforce Involvement includes engaging operators in activities where their practical knowledge and experience improve process safety systems .

Option B is correct because operators can contribute to the design and improvement of refresher training programs . Their real-world experience helps ensure that training is relevant, practical, and focused on actual operating challenges.

Option C is also correct because operators are often best positioned to review operating procedures for accuracy and usability .

They can identify unclear instructions, missing steps, or impractical guidance, improving procedural quality and reducing human error.

Option D is correct because operators may participate in audits , providing insights into how procedures and systems are implemented in practice. Their involvement enhances audit effectiveness by incorporating frontline perspectives.

Option A is incorrect because sizing pressure relief devices is a specialized engineering task requiring technical design expertise beyond typical operator responsibilities.

CCPS highlights that workforce involvement should leverage frontline knowledge , improve system design, and foster ownership of process safety, while ensuring that technical tasks remain with appropriately qualified personnel.

NEW QUESTION # 67

Which one of the following Hazard Identification and Risk Analysis (HIRA) methods is generally considered to be most quantitative in nature?

- A. What-If Analysis
- B. Bow-Tie Analysis
- C. What-If/Checklist Analysis
- D. Failure Modes and Effects Analysis
- E. Hazard and Operability (HAZOP)

Answer: D

Explanation:

The correct answer is A (Failure Modes and Effects Analysis - FMEA) because it is generally considered the most quantitative (or semi-quantitative) among the listed HIRA methods.

FMEA systematically evaluates potential failure modes, their causes, and consequences, and assigns numerical rankings such as severity, occurrence, and detectability. These rankings are often combined into a Risk Priority Number (RPN) , providing a structured and numerical basis for prioritizing risks. This quantitative scoring distinguishes FMEA from more qualitative methods.

In contrast, What-If (B) and What-If/Checklist (C) are largely qualitative brainstorming techniques , relying on team experience rather than numerical scoring. HAZOP (E) is a highly structured and systematic method but is still primarily qualitative , focusing on deviations and consequences without assigning numerical risk values.

Bow-Tie Analysis (D) is mainly a visual and qualitative method , illustrating barriers and pathways between causes and consequences.

CCPS categorizes HIRA methods along a spectrum from qualitative to quantitative. FMEA lies toward the semi-quantitative end , making it particularly useful when organizations need prioritized, numerically supported risk evaluations while still maintaining practicality in application.

NEW QUESTION # 68

Asset Integrity inspection/test methods for tubes in shell and tube heat exchangers include (select all that apply):

- A. Hydrostatic test
- B. Dye injection
- C. Borescope
- D. Radiography

Answer: A,C

Explanation:

The correct answers are A (Borescope) and C (Hydrostatic test) because these are commonly accepted and practical methods for inspecting the condition and integrity of heat exchanger tubes under the Mechanical Integrity element of RBPS.

Borescope inspection (A) allows direct visual examination of the internal surfaces of tubes. It is particularly useful for identifying corrosion, fouling, pitting, cracking, and blockages. CCPS recognizes visual inspection tools as important non-destructive examination (NDE) techniques for assessing internal equipment condition.

Hydrostatic testing (C) is used to verify the pressure integrity and leak tightness of the exchanger tubes. By pressurizing the system with a liquid, operators can detect leaks or weaknesses that could lead to failure during operation.

Option B (Dye injection) is not a standard or recognized method for internal tube inspection in heat exchangers. While dye penetrant testing exists, it is typically used on surfaces-not for internal tube integrity in this context.

Option D (Radiography) is generally impractical for inspecting individual tubes in shell-and-tube exchangers due to geometry, access limitations, and effectiveness concerns.

CCPS emphasizes selecting appropriate, proven inspection techniques that effectively assess degradation mechanisms and ensure continued safe operation of critical equipment.

NEW QUESTION # 69

When should worker refresher training be done? (select all that apply)

- A. Before implementation of a process change
- B. After the Process Safety program audit
- C. When training is required by law or regulation
- D. When production schedules permit
- E. When there is a gap between a worker's knowledge and the knowledge needed to do a job

Answer: A,B,C,E

Explanation:

The correct answers are B, C, D, and E because CCPS emphasizes that refresher training must be risk-based, need-driven, and triggered by specific conditions, rather than convenience.

Option B is correct because regulatory requirements often mandate periodic refresher training, ensuring compliance and maintaining competency.

Option C is correct because refresher training should be provided whenever there is a recognized gap in knowledge or skills. This aligns with CCPS's focus on maintaining workforce competency and preventing human error.

Option D is also correct because audits may identify deficiencies in knowledge, performance, or program implementation, triggering the need for additional training.

Option E is correct because any process change (via MOC) may introduce new hazards or operating conditions, requiring updated training before implementation.

Option A is incorrect because training should not be scheduled based on convenience or production priorities.

CCPS stresses that training is a safety-critical activity that must be prioritized based on risk and need.

Overall, refresher training is essential for ensuring that personnel remain competent, informed, and capable of operating safely under changing conditions.

NEW QUESTION # 70

Process Safety Competency is not involved with succession planning. True or False?

- A. False
- B. True

Answer: A

Explanation:

The correct answer is B (False) because Process Safety Competency is directly linked to succession planning within CCPS Risk-Based Process Safety (RBPS) principles.

CCPS defines Process Safety Competency as ensuring that personnel have the knowledge, skills, and experience necessary to manage process safety risks effectively. A critical component of this is maintaining competency over time, which includes planning for retirements, promotions, and workforce turnover. This is where succession planning becomes essential.

Without proper succession planning, organizations risk losing critical institutional knowledge, especially in complex process industries where experience plays a key role in hazard recognition and safe decision-making.

CCPS emphasizes that companies must identify key roles affecting process safety and ensure that qualified personnel are available to fill these roles in the future.

Effective succession planning includes training, mentoring, knowledge transfer, and competency assessment to ensure continuity. It also helps prevent gaps in expertise that could lead to increased risk of incidents.

Therefore, Process Safety Competency is not only involved in succession planning—it is a fundamental aspect of sustaining long-term process safety performance and organizational resilience.

NEW QUESTION # 71

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