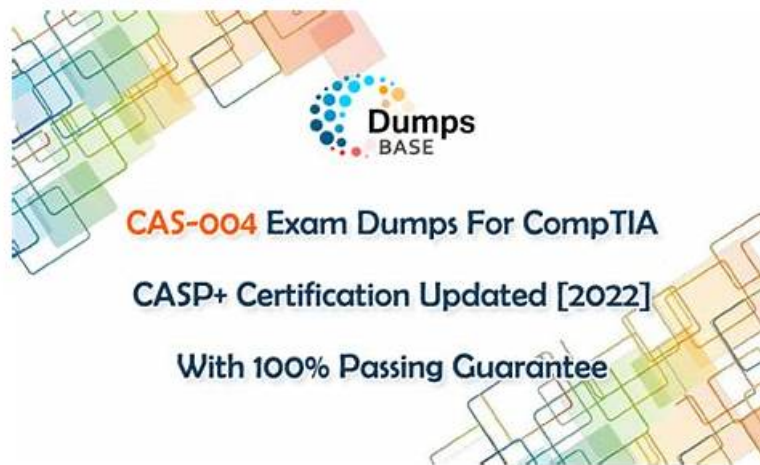


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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q27-Q32):

### NEW QUESTION # 27

A patient arrives at the clinic at noon and was called into an exam room at 12:43 pm by a nurse for a blood draw. The blood draw tubes were not available in the exam room, so the nurse went to the clinic supply room and found that no blood draw tubes were left. In addition to waiting, which of the following forms of waste were present?

- A. Motion
- B. Overproduction
- C. bottleneck
- D. Inventory

**Answer: A**

Explanation:

The best answer is C. Motion . In Lean Six Sigma, waiting is one waste, but the question asks what additional waste was present. The CSSBB-aligned materials define motion as unnecessary movements by people , such as walking or searching, and define inventory as excess products and materials not being processed . In this scenario, the nurse had to leave the exam room and walk to the supply room because the tubes were not available where needed. That extra walking is classic motion waste .

Option A may seem plausible because tubes were unavailable, but the problem describes a stockout , not excess inventory. Lean defines inventory waste as having too much material tied up in the process, not having none at all. Overproduction is also not present, and "bottleneck" is not one of the standard waste categories.

Therefore, besides the patient's waiting time, the clearly identifiable additional waste is the nurse's unnecessary movement to search for supplies. That makes Motion the best verified answer from the options provided.

### NEW QUESTION # 28

Which statements are correct about the advanced Capability Analysis shown here?

(Note: There are 3 correct answers).

- A. The average DPU with 95% confidence is between 0.024 and 0.0295.
- B. The DPU does not seem to vary depending on sample size.
- C. The maximum DPU in one observation was nearly 0.0753.
- D. This is a Poisson Capability Analysis.
- E. The process shows only one instance of being out of control statistically so we have confidence in the estimated DPU of this process.

**Answer: A,B,C**

### NEW QUESTION # 29

A Full Factorial experiment using a 3 level 3 factor approach has been proposed to test the viability of an extrusion machine experiment. How many treatment combinations will this approach involve?

- A. 0
- B. 1
- C. 2
- D. 3

**Answer: D**

### NEW QUESTION # 30

If a Belt needed to model the data for the number of weaves in section of carpet fabric she would use the \_\_\_\_\_ Distribution approach.

- A. Poisson
- B. Exponential
- C. Exponential
- D. Extended

**Answer: A**

### NEW QUESTION # 31

The primary metric for a project is reduced cost for process A .A consequential metric could be:

- A. reduced set-up time
- B. none of the above
- C. all the above
- D. reduced scrap rate
- E. reduced cycle time

**Answer: C**

## NEW QUESTION # 32

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