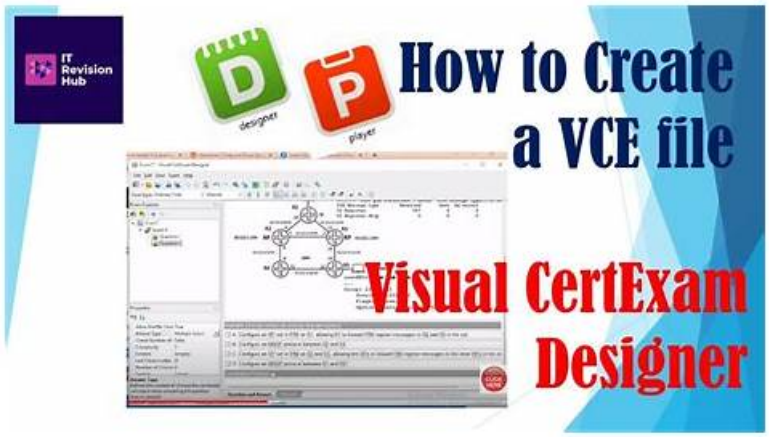
Vce API-SIEE File & API-SIEE Exam Outline



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API Source Inspector Electrical Equipment Sample Questions (Q112-Q117):

NEW QUESTION # 112
According to ANSI C57.12, the tank pressure under rated conditions of sealed transformers shall not exceed what value?

- A. Four atmospheres
- B. Three atmospheres
- C. One atmosphere
- D. Two atmospheres

Answer: C

Explanation:
The correct answer isA. Forsealed transformers, ANSI C57.12 places limits on the pressure that can develop inside the tank during operation under rated conditions. The purpose of this requirement is to ensure that normal thermal expansion of the insulating liquid and internal atmosphere does not create excessive mechanical stress on the tank, cover, gaskets, welds, or fittings. In practical terms, the standard intends that the sealed tank construction safely contain the internal pressure developed in service without distortion, leakage, or failure.
From an API source inspection standpoint, this requirement is important because the inspector must verify that the transformer design, fabrication, and routine testing demonstrate the integrity of the tank and sealing system. This includes reviewing vendor drawings, design data, pressure-related test records, weld quality, and evidence that the tank can withstand expected service conditions. If internal pressure were allowed to rise excessively, it could compromise gasket sealing, create oil leaks, or damage the

enclosure, all of which would affect reliability and acceptance.
Therefore, among the listed choices,one atmosphereis the correct maximum value stated in this context.

NEW QUESTION # 113
Areas where ignitable concentrations of flammable gases or vapors are present continuously or for long periods of time are classified as:

- A. Class I Zone 1.
- B. Class I Zone 2.
- C. Class I Division 2.
- D. Class I Zone 0.

Answer: D

Explanation:
The correct answer isA, Class I Zone 0. In hazardous-area classification,Class Irefers to locations whereflammable gases or vaporsmay be present in the atmosphere. Under theZone system,Zone 0is the classification used where an ignitable concentration is presentcontinuously,for long periods, orfrequently enoughthat it must be assumed to exist during normal conditions. This is the most severe gas-vapor zone classification because the hazardous atmosphere is expected to be present as part of normal operation.
By contrast,Class I Zone 1applies where flammable gas or vapor is likely to be present in normal operation, but not continuously for long periods.Class I Zone 2applies where the hazardous atmosphere is not likely in normal operation and, if it does occur, it exists only for a short time.Class I Division 2is also a less severe classification under the Division system, not the continuous-presence category.
From an API source inspection perspective, correct hazardous-area classification is critical because it governs the acceptable protection methods, enclosure types, markings, and certification requirements for electrical equipment installed in those areas.

NEW QUESTION # 114
According to ANSI/NETA ATS, the inspector should verify the fuse and circuit breaker sizes and types correspond to which of the following?

- A. Current transformer turns ratio
- B. Transformer nameplate
- C. One-line drawing
- D. Shutter installation operation

Answer: C

Explanation:
The correct answer isC. One-line drawing. In switchgear inspection and acceptance testing practice, fuse ratings and circuit breaker sizes and types are verified against theapproved one-line drawing, because that document defines the electrical distribution arrangement, protective device coordination, feeder identification, equipment ratings, and the intended relationship between upstream and downstream protection. During source inspection and quality surveillance, the inspector must confirm that the installed protective devices match the project design documents and purchase requirements. The one-line drawing is the key reference used to verify whether the correct breaker frame, trip rating, fuse class, and protective arrangement have been provided.
The other options do not serve as the primary verification basis for protective device size and type.
Atransformer nameplategives transformer data only, not the full protective scheme for the switchgear lineup.
Shutter installation operationrelates to safety and mechanical function, not device sizing. Acurrent transformer turns ratiois associated with metering and protection circuits, but it does not determine the required fuse or breaker type for the overall lineup. Therefore, the proper reference for verifying fuse and circuit breaker sizes and types is theone-line drawing.

NEW QUESTION # 115
Why should the dates for source inspection scheduled work process events such as the pre-inspection meeting, key inspection events and anticipated shipping date be identified in advance?

- A. To be able to assign inspectors to the shops in order not to conflict with other projects
- B. To provide a sound basis for inspection and test planning for each shop
- C. To ensure that all dates will meet the project schedule and quality requirements

- D. To allow coordination with other project members involved in the activity

Answer: D

Explanation:
The correct answer isA. In the API source inspection process, planned dates for events such as thepre- inspection meeting,key inspection points, witness or hold activities, and theanticipated shipping datemust be identified early so that everyone involved in the supply and inspection chain can coordinate their responsibilities. This includes the purchaser, supplier or vendor, source inspector, expediting personnel, quality representatives, and sometimes third-party test witnesses. Advance identification of these dates helps ensure that the right people, documents, and inspection resources are available at the right time and that critical manufacturing or testing stages are not missed.
OptionBsounds reasonable, but identifying dates in advance does not by itself guarantee that schedule and quality requirements will be met. OptionCis only part of the benefit, not the main reason. OptionDmay be a practical staffing advantage, but it is narrower than the overall project coordination purpose.
From an API guide perspective, source inspection is aplanned and coordinated activity, not a last-minute visit.
Therefore, the main purpose of identifying these dates early is toallow coordination with all project members involved in the activity.

NEW QUESTION # 116
Positive-pressurization and purging are based on the principle that an enclosure or room located in a classified location can:

- A. have concentrations of flammable gas or vapor.
- B. contain low levels of ignitable liquid gas.
- C. be supplied with clean air or inert gas at sufficient level.
- D. have arcing low voltage relays operating normally.

Answer: C

Explanation:
The correct answer isC. In hazardous or classified locations, positive pressurization and purging protect electrical equipment by preventing the surrounding flammable atmosphere from entering the enclosure. The operating principle is that the enclosure, cabinet, or room is supplied withclean air or an inert gasat a pressure and flow rate high enough to keep hazardous gas or vapor out before and during equipment operation. This allows equipment that might otherwise not be suitable for direct exposure to a classified atmosphere to operate safely when the purge and pressure conditions are maintained.
From an API source-inspection perspective, this aligns with the guide's emphasis on verifying compliance with thespecified protection method, nameplate data, project drawings, and applicable hazardous-area requirements during inspection and surveillance. The inspector's concern is not simply whether the enclosure exists, but whether the correct protective concept has been applied and supported by proper fabrication, testing, and documentation. Options A and B describe the hazardous atmosphere itself, not the protection principle. Option D is incorrect because normal arcing devices still require a suitable protection method; pressurization does not rely on relays arcing normally.

NEW QUESTION # 117
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