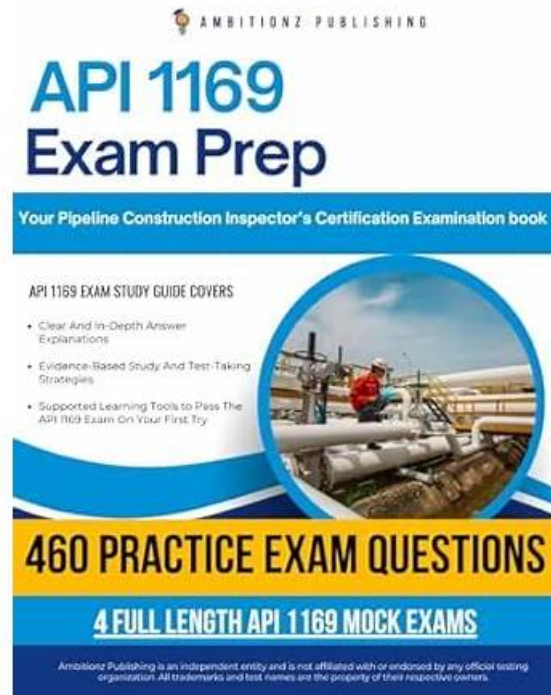


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### API Pipeline Construction Inspector Exam Sample Questions (Q170-Q175):

#### NEW QUESTION # 170

Exceptions to installed pipe off shore between 12ft and 200 feet must be installed so that the top is below natural bottom is that it is held in place by \_\_\_\_\_ (Exception, except in Gulf of Mexico) What standard covers this?

- A. Stanchions, anchors, heavy anchors, heavy concrete coating or equivalent means.
- **B. Does**
- C. Identifying, documenting and oversee activity
- D. The transmission line must be protected. Subpart G 192.325

**Answer: B**

#### NEW QUESTION # 171

Inspections of excavation shall be conducted by competent person

- a) Prior to the start of work
- b) prior to the start of work and as needed throughout the shift and after every rainstorm that has an excess of 1 inch of rainfall or hazard increasing occurrence
- c) prior to the start of work and as needed throughout the shift and after every rainstorm that has in accidents of .5 inch of rain fall or hazard increasing occurrence
- d) prior to the start of work and as needed throughout the shift and after every frame storm or hazard increasing occurrence

- A. Owner operator
- **B. d) prior to the start of work and as needed throughout the shift and after every frame storm or hazard increasing occurrence (29 CFR 1926.651 (k) (I))**
- C. They shall be accepted as meeting the requirements provided they break at not less than 95% of the tensile strength of the material (API 1104 5.3)
- D. A part of quality management Focused on the ability to fulfil quality requirements. The quality requirements can be related to any aspect such as effectiveness efficiency or traceability.

**Answer: B**

#### NEW QUESTION # 172

Define Right of way ROW

- A. Is the area where the ground disturbance occurs within 50 feet of the centerline of the existing facility or within the existing facilities ROW or easement, whichever is greater. Additional distance may be required for the constructions such as topography side-hill lays, cathodic operating equipment, and topography.
- B. Is the construction of a new natural gas pipeline facility by Crossing company that will cross owners existing natural gas pipeline(s). The extent of the crossing area is established by the beginning and ending of the encroachment area. Crossing construction begins with the first disturbance of soil in the encroachment area and ends when the ROW has been restored.
- C. Is the vertical separation between the existing pipeline and facilities and where the new pipeline is being installed. The recommended crossing clearance distance between the new pipeline and the existing facilities is two feet (24"). The minimum distance is one foot (12"). The new pipeline should be installed at a level depth across the ROW, if practicable.
- **D. Is the property in which a pipeline company and a landowner both have legal interest. The ROW is usually established through a written document known as an easement. The easement provides that each entity has the right to be there although each is permitted different uses of the land. Pipeline companies are typically granted permission to install operate and maintain a buried pipeline and sometimes, with surface apparatuses across a certain portion of land without interference with its rights to do so.**

**Answer: D**

### NEW QUESTION # 173

According the FERC, a schedule identifying when trenching or blasting will occur within each water body greater than \_\_\_\_\_ wide must be filed with the Secretary prior to the beginning of construction (Exceptions: Project falls under the automatic authorization provisions)

- A. 0
- B. 1
- C. 4 ft
- D. 1 & 2

**Answer: D**

### NEW QUESTION # 174

All trenches greater than \_\_\_\_\_ ft need a protective plan approved by a professional engineer

- A. 0
- B. 1
- C. 2
- D. 3

**Answer: B**

### NEW QUESTION # 175

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