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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q131-Q136):

NEW QUESTION # 131

A Process Map is created in order that a Belt can _____.

- A. Capture all the activities comprising the process
- B. Get the line people's names correct
- C. Follow the product to the end
- D. Manage the input inventory delivery schedule

Answer: A

NEW QUESTION # 132

An ANOVA used across many dependent variables could increase the Beta risk.

- A. True
- B. False

Answer: B

NEW QUESTION # 133

SMED is an acronym for activity that:

- A. reduces set up time
- B. emphasizes the pull of the customer
- C. none of the above
- D. all of the above
- E. involves housekeeping in the work area
- F. makes mistakes of a certain type impossible

Answer: A

NEW QUESTION # 134

$P(A) = .42$, $P(B) = .58$, $P(A \& B) = .10$ Find $P(A \text{ or } B)$.

- A. none of the above
- B. 1.00
- C. .24
- D. .90

Answer: D

NEW QUESTION # 135

Calculate the main effect of factor A:

□

- A. 0
- B. 1

- Answer: E**

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