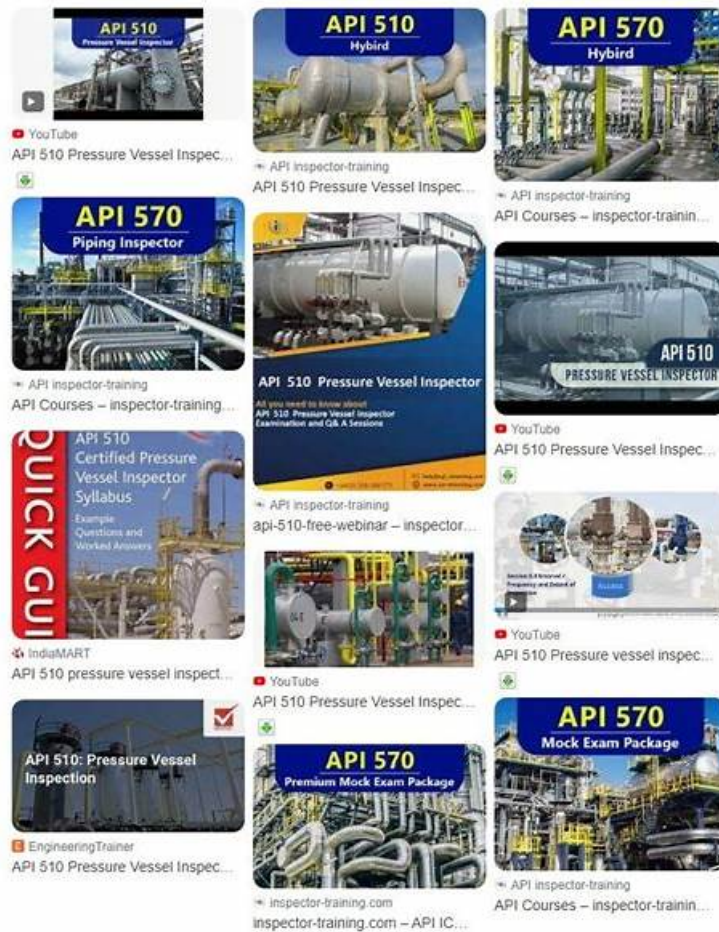


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API Pressure Vessel Inspector Sample Questions (Q151-Q156):

NEW QUESTION # 151

Explain the protocol for conducting pressure vessel inspections in extreme weather conditions under API-510.

Answer:

Explanation:

Conducting pressure vessel inspections in extreme weather conditions under API-510 requires careful planning and adaptation to ensure the safety of inspectors and accuracy of the inspection process. Protocols include scheduling inspections during milder weather conditions when possible, using protective covers or temporary shelters to shield inspectors and equipment from harsh conditions, and employing remote inspection technologies to minimize direct exposure. Additionally, API-510 may recommend specific precautions or modified procedures to account for the impact of temperature extremes on inspection tools and the vessel materials.

NEW QUESTION # 152

PT examination is used to detect the surface cracks in welds as well as in base metal plates. For proper detection,

- A. Depends on type of penetrant used.
- B. We should allow higher penetrant time on base metal or plates than welds
- C. Penetrant time on weld as well as plates is same
- D. We should allow higher penetrant time on weld

Answer: A

Explanation:

Welds have rough surface compared to parent material and hence the penetrant can seep inside the weld discontinuities easier and faster. see ASME V; Table T-672 Minimum Dwell Times; pp. 219

NEW QUESTION # 153

Who is responsible to ensure that the Authorized Inspection Agency functions in accordance with the requirements of API 510?

- A. Jurisdiction
- B. Owner/user
- C. AI
- D. Pressure vessel engineer

Answer: B

NEW QUESTION # 154

Which of the following is not considered a valid reason for immediate re-inspection under API-510?

- A. Change of service condition
- B. Change in the color of the vessel
- C. Exceeding the calculated remaining life
- D. Discovery of cracking

Answer: B

NEW QUESTION # 155

Discuss how API-510 influences the design phase of pressure vessels to ensure compliance from the initial stages.

Answer:

Explanation:

API-510 impacts the design phase by setting forth design standards and criteria that incorporate safety, quality, and regulatory compliance from the outset. It requires that pressure vessels be designed considering the maximum allowable working pressure, temperature ranges, and the corrosive nature of the contents. API-510 also mandates that materials used must meet specific standards and that the design includes provisions for inspection openings, supports, and connections.

Design reviews and validations by certified engineers are required to ensure that all aspects of the code are met before construction, thus integrating safety and compliance into the very foundation of the vessel's construction.

NEW QUESTION # 156

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