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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management (C-TS414-2023) Practice exams (desktop and web-based) are designed solely to help you get your SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management (C-TS414-2023) certification on your first try. Our SAP C-TS414-2023 mock test will help you understand the SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management (C-TS414-2023) exam inside out and you will get better marks overall. It is only because you have practical experience of the SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management (C-TS414-2023) exam even before the exam itself.

SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 2	Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.
Topic 3	Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.

SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q56-Q61):

NEW QUESTION # 56

The QM control key in the procurement data of the material master controls all but one of the following indicator(Which function does not control) ?

- A. Delivery release
- B. Invoice Block
- C. First sample inspection
- D. Certificate Management

Answer: C

NEW QUESTION # 57

You want to print a certificate for an outbound delivery, at which level is a certificate printed?

- A. Shipping point level
- B. material level
- C. Delivery Item level
- D. Delivery header level

Answer: C

NEW QUESTION # 58

You evaluated an inspection characteristic based on a control chart. Which control limit can you use to reject the inspection characteristic?

- A. Action limit
- B. Warning limit
- C. Moving average line
- D. Center line

Answer: A

Explanation:

Control charts in SAP QM (e.g., during results recording, transaction QGC1) monitor characteristic values against statistical limits.

Rejection is based on:

* Action Limit (D): The action limit (upper/lower control limit, UCL/LCL) is the threshold beyond which a characteristic is rejected, indicating a process is out of control. In Customizing (SPRO > Quality Management > Quality Inspection > SPC > Define Control Charts), exceeding this limit triggers rejection or further action (e.g., defect recording).

* Warning Limit (A): Warning limits (e.g., 2-sigma) signal potential issues but don't automatically reject the characteristic; they prompt monitoring, not rejection.

* Moving Average Line (B): This tracks trends but isn't a rejection threshold.

* Center Line (C): The center line (mean) is a reference, not a limit for rejection.

Thus, "Action limit" is the correct answer, aligning with SPC rejection rules. References: SAP Help Portal - "Statistical Process Control in QM"; SAP S/4HANA QM User Guide - "Control Charts".

NEW QUESTION # 59

You have determined a new business inspection process and need to customize a new inspection type Which of the following activities must you complete? Correct 2

- A. Define default values for inspection type
- B. Assign Task list type to material types
- C. Define goods movement type
- D. Assign inspection type to inspection lot origin

Answer: A,D

NEW QUESTION # 60

What is the difference audit between audit question and corrective preventive action? Correct 2

- A. Corrective actions have partners
- B. Audit question have no long texts
- C. Audit questions have no status
- D. Corrective actions have no search field

Answer: A,C

NEW QUESTION # 61

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