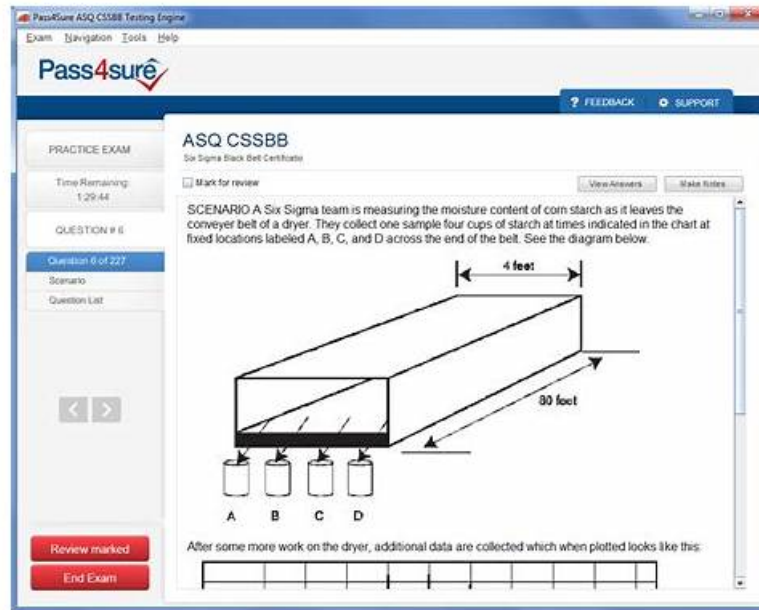


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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q213-

## Q218):

### NEW QUESTION # 213

A meeting is called for all three shifts to determine the settings to be used on machine #45. This is an example of:

- A. poka-yoke
- B. set up time reduction (SMED)
- C. kanban
- **D. standard work**
- E. visual factory

**Answer: D**

### NEW QUESTION # 214

An x-bar and R chart has four part measurements per sample. The control limits on the averages chart are 2.996 and 3.256. Assume the process data form a normal distribution. What is the probability that the next plotted point falls outside the control limits?

- **A. 0.0027**
- B. 0.00135
- C. none of the above
- D. 0.0054

**Answer: A**

### NEW QUESTION # 215

An advantage of using standard deviation rather than range for measuring dispersion of a large sample is that:

- A. calculators have a standard deviation key but not a range key
- **B. standard deviation uses information from each measurement**
- C. standard deviation has a simpler formula
- D. range calculations are not normally distributed

**Answer: B**

### NEW QUESTION # 216

Which of these graphical presentations displays the values of each individual reading?

- A. Histogram
- **B. Stem and Leaf Plot**
- C. Box Plot
- D. X-Y Diagram

**Answer: B**

Explanation:

Explanation/Reference:

### NEW QUESTION # 217

Dr. W. Edwards Deming:

- A. was an author of several books in the US
- **B. all of the above**
- C. lectured in Japan after World War II
- D. none of the above
- E. lectured widely in the US
- F. is considered an expert in the quality field

**Answer: B**

### NEW QUESTION # 218

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