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## C\_TS422\_2023 Premium Files, Latest C\_TS422\_2023 Exam Review

For most users, access to the relevant qualifying examinations may be the first, so many of the course content related to qualifying examinations are complex and arcane. According to these ignorant beginners, the C\_TS422\_2023 exam questions set up a series of basic course, by easy to read, with corresponding examples to explain at the same time, the SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing study question let the user to be able to find in real life and corresponds to the actual use of learned knowledge, deepened the understanding of the users and memory. Simple text messages, deserve to go up colorful stories and pictures beauty, make the C\_TS422\_2023 Test Guide better meet the zero basis for beginners, let them in the relaxed happy atmosphere to learn more useful knowledge, more good combined with practical, so as to achieve the state of unity.

## SAP C\_TS422\_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"> <li>• Demand Management in SAP S</li> <li>• 4HANA: This section covers a comparison of production methods in various manufacturing environments.</li> </ul>
Topic 2	<ul style="list-style-type: none"> <li>• Capacity Planning in SAP S</li> <li>• 4HANA: This section covers a discussion of SAP S</li> <li>• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li> </ul>
Topic 3	<ul style="list-style-type: none"> <li>• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.</li> </ul>
Topic 4	<ul style="list-style-type: none"> <li>• Process Orders in SAP S</li> <li>• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li> </ul>
Topic 5	<ul style="list-style-type: none"> <li>• Lean Manufacturing in SAP S</li> <li>• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.</li> </ul>
Topic 6	<ul style="list-style-type: none"> <li>• Introduction to SAP S</li> <li>• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.</li> </ul>
Topic 7	<ul style="list-style-type: none"> <li>• Production Orders in SAP S</li> <li>• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.</li> </ul>

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q13-Q18):

### NEW QUESTION # 13

Under what circumstances can you change the material type for a material if stocks, reservations, or purchasing documents exist?

Note: There are 2 correct answers to this question.

- A. The same account category is used.
- **B. The quantity and value updates are the same.**
- C. The same batch management level is used.
- **D. The same base unit of measure is used.**

**Answer: B,D**

Explanation:

In SAP S/4HANA, changing the material type (transaction MMAM) is restricted if stocks, reservations, or purchasing documents exist, but it's allowed under specific conditions:

\* The quantity and value updates are the same(A): The old and new material types must have identical quantity and value update settings in their valuation areas (configured in OMS2, Material Type Customizing). For example, both must update quantity and value (e.g., "FERT" to "HALB"), or neither (e.g., "NLAG" to "DIEN"). If these differ, the change is blocked due to inconsistencies in stock valuation.

\* The same base unit of measure is used(C): The base unit (material master, Basic Data 1 view) must remain unchanged between material types. Changing it (e.g., from "PC" to "KG") would invalidate existing stock or document quantities, so the system requires consistency to allow the type change.

The same batch management level(B) (e.g., plant or material level, configured in OMCT) is not a strict requirement-batch settings can differ as long as other conditions are met. The same account category(D) (e.

g., General Ledger account determination) influences posting but isn't a prerequisite-account assignment can be adjusted post-change. This is per SAP's material type change rules.

#### NEW QUESTION # 14

How can you limit the validity of a bill of material (BOM)? Note: There are 2 correct answers to this question.

- A. By period
- B. By material status
- C. By plant
- D. By material type

**Answer: A,C**

#### NEW QUESTION # 15

Where do you maintain the data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Routing
- B. Material master
- C. Work center
- D. Production version

**Answer: A,C**

Explanation:

In SAP S/4HANA, the duration of an operation in production (e.g., for scheduling production orders) is determined by data maintained in:

\* Work center(A): The work center (transaction CR01/CR02, Capacity tab) contains capacity data and formulas (e.g., Setup Formula, Processing Formula) that calculate operation times based on machine or labor availability. The "Standard Value Key" (Basic Data tab) defines which time elements (e.g., setup, processing) are relevant, influencing duration.

\* Routing(C): The routing (transaction CA01/CA02) specifies operation details, including standard values (e.g., setup time, machine time) entered for each operation. These values, combined with work center formulas, determine the exact duration of the operation during scheduling (e.g., lead time scheduling in CO01).

Material master(B) provides in-house production time (MRP 2 view), but this is a high-level estimate for the entire material, not operation-specific. Production version(D) links BOMs and routings but does not directly store operation duration data-it references the routing. This is per SAP's production planning master data structure.

#### NEW QUESTION # 16

What are the possible results of a production planning run in Advanced Planning (PP/DS)? Note: There are 2 correct answers to this question.

- A. Production order
- B. Scheduling agreement schedule line
- C. Purchase order
- D. Planned order

**Answer: B,D**

Explanation:

In SAP S/4HANA Advanced Planning (Production Planning and Detailed Scheduling, PP/DS), a production planning run (transaction /SAPAPO/CDPSB0 or heuristics) generates supply elements to cover demand.

Possible results include:

\* Planned order(A): PP/DS creates planned orders (visible in /SAPAPO/RRP3) for in-house production to meet requirements (e.g., sales orders, dependent requirements). These are detailed with exact timings and can be converted to production orders later (e.g., via /SAPAPO/PROD).

\* Scheduling agreement schedule line(B): For external procurement with a scheduling agreement (maintained in ME31L), PP/DS generates schedule lines (visible in ME38 or /SAPAPO/RRP3) to request delivery from vendors, aligning with precise scheduling needs.

Production order(C) is not a direct result-PP/DS creates planned orders, which are then converted to production orders manually or via a separate process (e.g., CO41). Purchase order(D) is possible in classic MRP for external procurement, but PP/DS typically generates purchase requisitions or schedule lines, not direct POs. This is per SAP's PP/DS planning output documentation.

### NEW QUESTION # 17

What are the options if the Dispatched operation status is set for a production order operation? Note: There are 2 correct answers to this question.

- A. You can reschedule the operation using lead time scheduling.
- B. You can reschedule the operation using infinite scheduling in a planning table.
- C. You can reschedule the operation in the Manage Work Center Capacity app.
- D. You can reschedule the operation using finite scheduling in a planning table.

**Answer: C,D**

### NEW QUESTION # 18

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