

Pass Guaranteed SAP - C_TS422_2023 - Pass-Sure SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Exam Learning



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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Demand Management in SAP S• 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 2	<ul style="list-style-type: none">• Capacity Planning in SAP S• 4HANA: This section covers a discussion of SAP S• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 3	<ul style="list-style-type: none">• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 4	<ul style="list-style-type: none">• Lean Manufacturing in SAP S• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.

Topic 5	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 6	<ul style="list-style-type: none"> • Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 7	<ul style="list-style-type: none"> • Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 8	<ul style="list-style-type: none"> • Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q29-Q34):

NEW QUESTION # 29

Where do you maintain the work center that represents the production line for repetitive manufacturing?

Note: There are 2 correct answers to this question

- A. Production version
- B. Production cost collector
- C. Repetitive manufacturing profile
- D. Routing

Answer: A,C

Explanation:

The work center that represents the production line for repetitive manufacturing is maintained in two places: the repetitive manufacturing profile and the production version. The repetitive manufacturing profile is a control parameter that defines the basic settings for repetitive manufacturing, such as the planning type, the backflushing method, the confirmation type, and the production line determination. The production version is a combination of a bill of material (BOM) and a routing or a rate routing that specifies how a material is produced. The production version also contains the work center that represents the production line for the material. The production version is assigned to the material master and is used in the planning and execution of repetitive manufacturing. Reference: Repetitive Manufacturing Profile | SAP Help Portal, Production Version | SAP Help Portal, Make-to-Stock Repetitive Manufacturing | SAP Help Portal.

NEW QUESTION # 30

You can use capacity availability checks for production orders, which settings have to be made for this?

Note: There are 2 Correct answers to this question?

- A. A checking rule must be assigned to the work centers
- **B. The relevant for finite scheduling indicator must be set.**
- C. The scope of check must be defined in customizing.
- **D. An overall profile must be assigned in the checking control**

Answer: B,D

Explanation:

To use capacity availability checks for production orders, you need to make the following settings:

The relevant for finite scheduling indicator must be set for the work centers or resources that you want to check. This indicator determines whether the system considers the capacity of the work center or resource during the capacity availability check and finite scheduling. You can set this indicator in the work center or resource master data, or in the routing or production version of the order12.

An overall profile must be assigned in the checking control for the order type and plant. The overall profile defines the parameters for the capacity availability check, such as the period profile, the selection profile, the checking horizon, and the reaction. You can assign the overall profile in Customizing for Capacity Planning under Availability Check -> Checking Control34.

Reference:

1: SAP Help Portal: Work Center/Resource

2: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 5: Master Data

3: SAP Help Portal: Checking Control

4: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 9: Capacity Planning

NEW QUESTION # 31

What data can you maintain in the subitems of a bill of material (BOM)?

Note: There are 2 correct answers to this question.

- **A. Quantity**
- B. Item type
- C. Installation point
- **D. Scrap percentage**

Answer: A,D

Explanation:

The subitems of a bill of material (BOM) are the components that make up the product or assembly. You can maintain the following data for each subitem:

Quantity: This is the number of units of the component that are required for one unit of the product or assembly. You can specify the quantity in different units of measure, such as base unit, order unit, or alternative unit. You can also use variable quantities, such as percentages or formulas, to calculate the quantity dynamically based on the product or assembly characteristics.

Scrap percentage: This is the percentage of the component that is expected to be wasted or lost during the production or assembly process. You can specify the scrap percentage for each component to adjust the quantity accordingly. For example, if the quantity of a component is 10 and the scrap percentage is 5%, the system will increase the quantity by 0.5 to account for the scrap.

The installation point (A) and the item type (B) are not data that you can maintain in the subitems of a BOM. The installation point is a field in the equipment master record that indicates where the equipment is installed. The item type is a field in the sales document item that determines the processing and pricing of the item. These fields are not relevant for the BOM subitems. Reference:

<https://sapstack.com/pp/bom-in-sap-bill-of-material/>

<https://skillstek.com/bill-of-material-in-sap/>

NEW QUESTION # 32

What does a line hierarchy in repetitive manufacturing represent?

- **A. A production line with more than one work center**
- B. A production line with prioritized alternative work centers
- C. A production line with an alternative sequence in the routing
- D. A production line with a parallel sequence in the routing

Answer: A

Explanation:

In SAP S/4HANA repetitive manufacturing, a line hierarchy(transaction LDM1) organizes production lines for planning and execution:

* A production line with more than one work center(A): A line hierarchy represents a complex production line comprising multiple work centers (defined in CR01/CR02) linked in a hierarchical structure. For example, a main line (top node) might include sub-lines or work centers (e.g., assembly, testing), allowing detailed capacity planning and quantity assignment in MF50 or PP/DS. Alternative sequence in the routing(B) (CA21, Alternative Sequence) defines optional operation paths, not a line hierarchy. Parallel sequence in the routing(C) (Parallel Sequence) splits operations concurrently, unrelated to line hierarchy structure. Prioritized alternative work centers(D) is managed via production versions or PP/DS mode selection, not line hierarchies, which focus on physical line organization. This is per SAP's REM line hierarchy definition.

NEW QUESTION # 33

What are some SAP-recommended guiding principles to achieve clean core operations? Note: There are 3 correct answers to this question.

- A. Define roles and responsibilities as part of a process transformation office.
- B. Integrate clean core practices in the end-to-end value process chain.
- C. Establish regular housekeeping tasks and procedures.
- D. Establish release management.
- E. Establish an organizational structure, technical foundation, and transformation methodology for clean core.

Answer: A,D,E

Explanation:

SAP's clean core approach for S/4HANA Cloud Private Edition aims for a standardized, upgrade-friendly system. Recommended guiding principles include:

* Establish an organizational structure, technical foundation, and transformation methodology for clean core(A): SAP advises setting up a governance structure, technical standards (e.g., extensibility via SAP BTP), and a methodology (e.g., SAP Activate) to ensure clean core adoption, minimizing customizations from the start.

* Establish release management(C): Effective release management (e.g., via SAP Solution Manager or SAP Cloud ALM) ensures regular updates are applied smoothly, maintaining a clean core by avoiding conflicts with custom code and leveraging new standard features.

* Define roles and responsibilities as part of a process transformation office(E): A dedicated transformation office with clear roles (e.g., process owners, IT architects) oversees clean core adherence, ensuring accountability for standardization and extensibility across teams.

Integrate clean core practices in the end-to-end value process chain(B) is a goal, not a distinct principle-it's an outcome of other principles. Regular housekeeping tasks(D) (e.g., data archiving) supports operations but isn't a core clean core principle, which focuses on design and governance. This is per SAP's clean core strategy.

NEW QUESTION # 34

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