

C_TS422_2023 Quizfragen Und Antworten & C_TS422_2023 Online Tests



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SAP C_TS422_2023 Prüfungsplan:

Thema	Einzelheiten
Thema 1	<ul style="list-style-type: none"> Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Thema 2	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.
Thema 3	<ul style="list-style-type: none"> Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Thema 4	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Thema 5	<ul style="list-style-type: none"> Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.

Thema 6	<ul style="list-style-type: none"> • Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Thema 7	<ul style="list-style-type: none"> • Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Thema 8	<ul style="list-style-type: none"> • Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Thema 9	<ul style="list-style-type: none"> • Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.

>> C_TS422_2023 Quizfragen Und Antworten <<

C_TS422_2023 Online Tests - C_TS422_2023 Prüfungsfrage

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing C_TS422_2023 Prüfungsfragen mit Lösungen (Q58-Q63):

58. Frage

which actions does the system perform by default when you save a confirmation for a finished product in repetitive manufacturing?

Note: There are 3 Correct answers to this question.

- A. Posting of production costs to the production cost collector
- B. posting of goods receipt for the product
- C. Material staging for next order in sequence
- D. Archiving of document for assembly scrap
- E. Reduction of associated capacity requirements

Antwort: A,B,E

Begründung:

When you save a confirmation for a finished product in repetitive manufacturing, the system performs the following actions by default:

Posting of production costs to the production cost collector: The system calculates the actual costs for the confirmed quantity and posts them to the production cost collector assigned to the product. The production cost collector is a cost object that collects the costs for all confirmations of a product in a plant for a period.

Posting of goods receipt for the product: The system posts the confirmed quantity as a goods receipt to the warehouse. The product is valued at the standard price defined in the material master record. The difference between the standard price and the actual costs is posted to a price difference account.

Reduction of associated capacity requirements: The system reduces the capacity requirements for the work center where the confirmation was made. The capacity requirements are calculated based on the confirmed quantity and the standard values for setup, machine, and labor time in the routing. Reference: 1: Repetitive Manufacturing Confirmation | SAP Help

Portal([https://help.sap.com/docs/SAP_S4HANA_ON-](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/ee6ff9b281d8448f96b4fe6c89f2bdc8/66dd7fc2d4ac4a53b51f300a04ae24ac.html)

PREMISE/ee6ff9b281d8448f96b4fe6c89f2bdc8/66dd7fc2d4ac4a53b51f300a04ae24ac.html)2: Confirming Production in

Repetitive Manufacturing | SAP Help Portal([https://help.sap.com/docs/SAP_S4HANA_ON-](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee1000000a44538d.html)

PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee1000000a44538d.html).

59. Frage

Where does the system check master data selection settings during the creation of planned orders or production orders? Note: There are 3 correct answers to this question.

- **A. In the bill of material (BOM)**
- **B. In the MRP controller**
- C. In the work centers
- D. In the production version
- **E. In the routing**

Antwort: A,B,E

Begründung:

In SAP S/4HANA, during the creation of planned orders or production orders, the system relies on specific master data to determine the production process, components, and operations. The system checks the following:

* In the bill of material (BOM)(C): The BOM (maintained in transaction CS01/CS02) defines the components required for production. MRP explodes the BOM to generate dependent requirements for planned orders, and production orders inherit this structure. The BOM's validity (e.g., date, lot size) and usage (e.g., production) are verified during order creation.

* In the MRP controller(D): The MRP controller (material master, MRP 1 view, field: MRP Controller) influences master data selection indirectly through its configuration in Customizing (e.g., Production > Material Requirements Planning > Master Data > Define MRP Controllers). It can determine planning parameters and production versions, affecting order creation.

* In the routing(E): The routing (maintained in transaction CA01/CA02) specifies the operations, sequence, and work centers for production. During order creation, the system selects the routing to define the production process, ensuring the correct operations are assigned to the order.

In the production version(A) is critical for linking BOMs and routings, but the system checks within the BOM and routing directly once the version is selected, not the version itself as a "check location." In the work centers (B) provides capacity and scheduling data, but the system does not check master data selection settings there- it uses the routing to reference work centers. This aligns with SAP's production planning master data integration.

60. Frage

You want to reduce planning efforts for B and C materials. Which planning procedure do you recommend?

- **A. Consumption-Based Planning**
- B. Manual Planning Without Check
- C. Material Requirements Planning
- D. Advanced Planning

Antwort: A

Begründung:

Consumption-based planning is a planning procedure that uses past consumption data to calculate the future requirements of materials. It does not consider the dependent requirements of higher-level materials, but only the independent requirements from sales orders, forecasts, or stock transfers. Consumption-based planning is suitable for B and C materials, which have low value, low demand variability, and high availability. Consumption-based planning reduces the planning efforts for these materials, as it does not require the maintenance of BOMs, routings, or production versions. Consumption-based planning can be further divided into reorder point planning, forecast-based planning, and time-phased planning, depending on the method of determining the reorder point and the lot size¹² Reference:

Consumption-Based Planning - SAP Help Portal

SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 3: Material Requirements Planning, Section 3.1: Planning Procedures, Page 67

61. Frage

Which standard item categories can you select inside a bill of material (BOM)? Note: There are 2 correct answers to this question.

- **A. Variable-size item**
- B. WBS item
- C. Work item
- **D. Preliminary item**

Antwort: A,D

Begründung:

In SAP S/4HANA, the item category in a BOM (transaction CS01/CS02, field: Item Category) classifies components and determines their handling in production and procurement. Standard item categories include:

* Variable-size item(A): Item category "R" (Variable-Size Item) is used for components with dimensions (e.g., sheets, pipes) where quantity is calculated based on size data (entered in the Variable-Size Item Data tab). It's common in manufacturing for materials cut or sized during production.

* Preliminary item(C): Item category "V" (Preliminary Item) is a placeholder for components not yet fully specified (e.g., during design phase). It allows BOM creation to proceed, with details added later, and is valid for planning purposes.

Work item(B) is not a standard BOM item category-"L" (Stock Item) or "N" (Non-Stock Item) might apply to work-related components, but "Work Item" isn't a defined term. WBS item(D) (Work Breakdown Structure, category "W") relates to Project Systems (PS) BOMs, not standard production BOMs in PP, requiring PS integration. This is per SAP's BOM item category definitions.

62. Frage

You want to insert an operation at a certain time on a work center in the graphical planning table. The planning direction is forward. The desired dispatching time coincides with an operation that has previously been dispatched.

How does the insertion take place?

- A. The new operation is inserted at the desired time; the previously dispatched operation is moved backward.
- B. The previously dispatched operation stays as is; the new operation is inserted after the dispatched operation.
- C. The new operation is inserted at the desired time; the previously dispatched operation is moved forward.
- D. The previously dispatched operation stays as is; the new operation is inserted before the dispatched operation.

Antwort: A

63. Frage

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