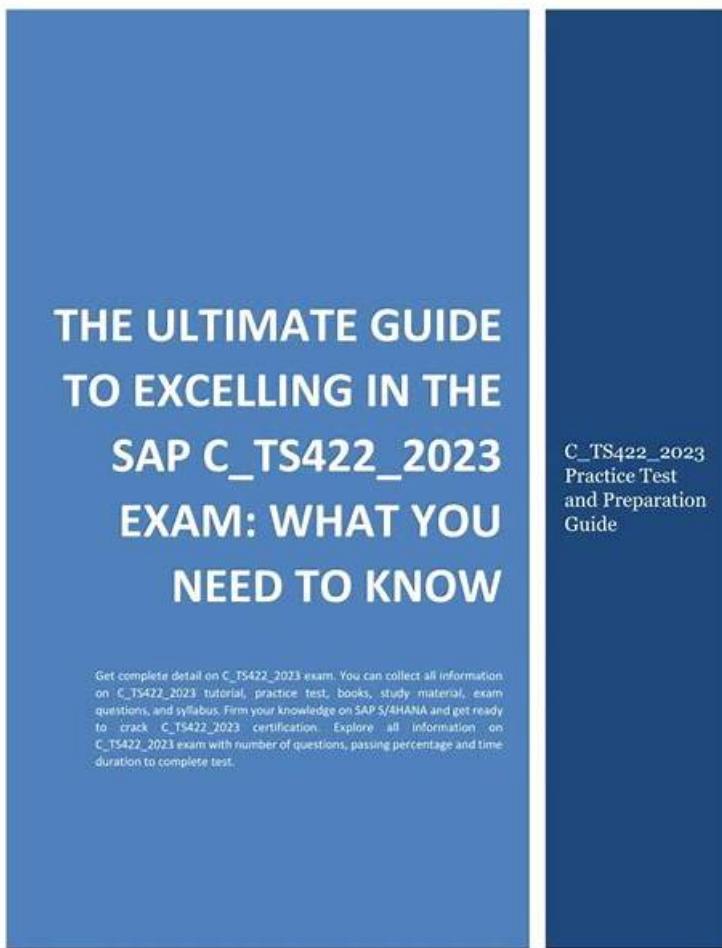


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## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q63-Q68):

### NEW QUESTION # 63

In documentation for MRP in Advanced Planning you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- A. MRP assigns the capacity requirements automatically after the last scheduled operation for each work center.
- B. MRP creates the capacity requirements without considering existing load on the work centers.
- C. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- D. MRP creates the capacity requirements at the earliest possible time.

**Answer: A**

### NEW QUESTION # 64

Which master data object governs the relationship between supply source and demand source in the Kanban process?

- A. Rate routing
- B. Control cycle
- C. Replenishment strategy
- D. Production supply area

**Answer: B**

Explanation:

The control cycle is the master data object that governs the relationship between supply source and demand source in the Kanban process. The control cycle defines the following data for Kanban production:

The number of Kanban containers and the quantity per container or per call item The basic data required for automatic Kanban calculation, if necessary The replenishment strategy, which determines how the supply source replenishes the demand source, such as in-house production, external procurement, stock transfer, or assembly The print control, which determines how the Kanban cards are printed, if necessary The delivery address, which determines where the Kanban containers are delivered, if necessary The process control, which determines the status sequence, the goods movement, the packing instruction, and the production call profile, if necessary1 The control cycle is created and maintained using the app Manage Kanban Control Cycles or the transaction PKMC. The control cycle is assigned to a material and a plant, and can be split into different segments for different supply sources or demand sources2.

The other options are not correct for the following reasons:

Replenishment strategy (A): This is not a master data object, but a field in the control cycle that specifies the type of replenishment for the Kanban process. The replenishment strategy can be in-house production, external procurement, stock transfer, or assembly1. Production supply area (B): This is a master data object that represents a physical or logical area where materials are supplied for production. A production supply area can be assigned to a material, a work center, or a production line. A production supply area is not directly related to the Kanban process, but it can be used to group materials or work centers for planning or reporting purposes3.

Rate routing (D): This is a master data object that defines the sequence of operations and the work centers for producing a material in repetitive manufacturing. A rate routing can be assigned to a material and a production version. A rate routing is not directly related to the Kanban process, but it can be used to calculate the production rate and the lead time for in-house production.

Reference:

<https://blogs.sap.com/2016/06/20/kanban-process/>

<https://blogs.sap.com/2018/04/11/kanban-process-in-s4-hana-1709/>

### NEW QUESTION # 65

Your company manufactures materials whose characteristics differ for each manufacturing process. Which application do you have to use in SAP S/4HANA Cloud Private Edition to be able to track and use this information in all areas of logistics?

- A. Quality management
- B. Engineering change management
- **C. Batch management**
- D. Process order management

**Answer: C**

Explanation:

In SAP S/4HANA Cloud Private Edition, tracking materials with varying characteristics across manufacturing processes and logistics requires:

\* Batch management(D): Batch management (activated in material master, MM01, General Plant Data /Storage view, field: Batch Management) assigns unique batch numbers to materials (e.g., via MSC1N).

It tracks characteristics (e.g., viscosity, color) via classification (CL02, linked in MSC2N), ensuring this information is available in all logistics areas-production (e.g., CO11N goods issue), inventory (MMBE), and sales (VA01 batch determination). This is ideal for materials like chemicals with process-specific traits.

Process order management(A) (COR1) executes production but relies on batch management for characteristic tracking-it's not the tracking tool itself. Engineering change management(B) (CC01) manages design changes, not runtime characteristics. Quality management(C) (e.g., QA01) inspects batches but doesn't track characteristics across logistics-batch management underpins it. This is per SAP's batch management capabilities.

### NEW QUESTION # 66

What are the key features of using a low level code?

Note: There are 2 correct answers to this question.

- A. To determine the priority of alternative components inside ATP
- **B. To determine how costs are rolled up by product costing**
- C. To determine the use of subitems inside material BOM (bill of material)
- **D. To determine the sequence in which materials are planned in MRP**

**Answer: B,D**

### NEW QUESTION # 67

What is a work center hierarchy?

- A. A group of work centers in a parallel sequence that is used to split production quantities work on them in parallel
- **B. A group of alternative work centers providing a cumulative available capacity for production**
- C. A group of alternative work centers for production structured in hierarchy levels by priorities
- D. A group of work centers in a production line being used in sequence for production

**Answer: B**

### NEW QUESTION # 68

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