

Exam API API-936 Registration, API-936 Quiz



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Refractory linings play a crucial role in the safe and efficient operation of high-temperature equipment in the oil and gas industry. The proper installation and maintenance of refractory linings can prevent catastrophic failures that could result in equipment downtime, lost production, and even personnel injuries. Therefore, having certified refractory personnel who possess the necessary knowledge and skills is critical for maintaining the integrity and reliability of high-temperature equipment.

API-936 (Refractory Personnel) Exam is a certification program offered by the American Petroleum Institute (API) for individuals working in the refractory industry. Refractory materials are crucial components in high-temperature industrial processes such as steel manufacturing, petrochemical refining, and power generation. As such, the proper installation, maintenance, and inspection of refractories are critical to ensuring plant safety, reliability, and efficiency. The API-936 Exam is designed to evaluate the knowledge and skills of refractory personnel and certify that they meet the industry standards for refractory installation, inspection, and testing.

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API-936 Certification Exam is open to refractory personnel with a minimum of one year of experience in the field of refractory installation, inspection, testing, and repair. API-936 exam is available in multiple languages and is conducted online or at designated testing centers. API-936 Exam consists of 120 multiple-choice questions, and candidates have four hours to complete it. To pass the exam, candidates must score a minimum of 70%.

API Refractory Personnel Sample Questions (Q51-Q56):

NEW QUESTION # 51

Enclosure inside the top head of a reactor or regenerator vessel which supports the cyclones and in which gases exiting the cyclone outlets are collected is called

- A. Cyclone of FCCU
- B. Riser of FCCU
- C. None of the above

- D. Plenum of FCCU

Answer: D

NEW QUESTION # 52

Which of the following statements regarding curing of hydraulic bonded castables is true?

- A. Apply a manufacturer approved membrane-type curing compound before the surface is dry to the touch
- B. The membrane curing compound shall burn off at a temperature not less than 500°F (260°C)
- C. No part of the lining shall be allowed to air dry more than 3 hours before application of a curing compound
- D. After remaining in place for 24 hours, forms shall be removed and a curing compound applied within 1 hour of form removal

Answer: C

Explanation:

Hydraulic bonded castables, such as those using calcium aluminate cement, cure through a hydration reaction that requires the presence of water. Premature drying due to wind, sun, or heat can halt the hydration process, weaken the structure, and cause surface cracking. API 936 mandates that no part of the exposed surface of the castable shall be allowed to dry more than 3 hours before a membrane curing compound is applied.

This statement ensures:

Retention of sufficient surface moisture for ongoing hydration.

Prevention of microcracking, which can later act as stress risers during service.

Uniform strength development across the lining.

The curing compound forms a film that limits evaporation, allowing for continued hydration over the next 24-48 hours.

Reference:

API Std 936, Section 6.3.2: "No portion of the exposed surface shall be allowed to dry more than 3 h prior to the application of the curing compound." ASTM C309 (Referenced Standard): Specifies the performance requirements for curing compounds used in cement-based materials.

NEW QUESTION # 53

Testing frequency for material qualification of refractory for erosion service requires

- A. 2 samples per pallet or more from each production run
- B. 1 sample per pallet or more from each production run
- C. None of the above
- D. 1 sample per pallet or less from each production run

Answer: D

NEW QUESTION # 54

All the samples for the CCs test must be dried at 220 to 230°C (105 to 110°C) for

- A. 18 hrs (overnight)
- B. 12 hrs (overnight)
- C. 24 hrs (overnight)
- D. 20 hrs (overnight)

Answer: C

NEW QUESTION # 55

The functions of refractories include resistance to other destructive influences such as abrasion, pressure, chemical attack, and or rapid changes in temperature is called.

- A. Secondary function

- B. Primary function
- C. Tertiary function
- D. None of the above

Answer: A

NEW QUESTION # 56

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