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To qualify for the API 936 certification exam, the candidate must meet certain eligibility requirements. The candidate must have a minimum of two years of experience in refractory-related activities and a high school diploma or equivalent. Alternatively, the candidate can have one year of experience and an associate degree in engineering, science, or a related field. The candidate must also pass a vision test and a medical evaluation.

API Refractory Personnel Sample Questions (Q31-Q36):

NEW QUESTION # 31

A separation between adjoining parts of a refractory lining that allows small expansive movements, such as those caused by thermal change is known as

- A. None of the above
- B. Thermal expansion
- C. Expansion joint
- D. Thermal conductivity

Answer: C

NEW QUESTION # 32

The test specimen of castable refractory for cold crushing strength shall be

- A. a or b
- B. Cylinders, 2 in. (51mm) in dia. by 2 in. (51 mm) height
- C. 2 in. (51mm) cubes
- D. none of the above

Answer: A

NEW QUESTION # 33

Initial heating of newly installed refractory linings shall be performed with:

(This may have more than one correct answer; please select all answers that apply.)

- A. electrical heating elements.
- B. process heating devices.
- C. portable burners.
- D. open torches.

Answer: A,B,C

Explanation:

According to TR 980, direct open flame torches are not recommended for dryout because of their uneven heating and local overheating risk:

"Initial heating may be performed using portable burners, electrical heating elements, or process heating devices. Use of open torches is not recommended due to potential for localized overheating and damage."

- API TR 980, Section 5.3.3

Therefore:

A (electrical heating elements): Acceptable

B (open torches): Not acceptable

C (portable burners): Acceptable

D (process heating devices): Acceptable

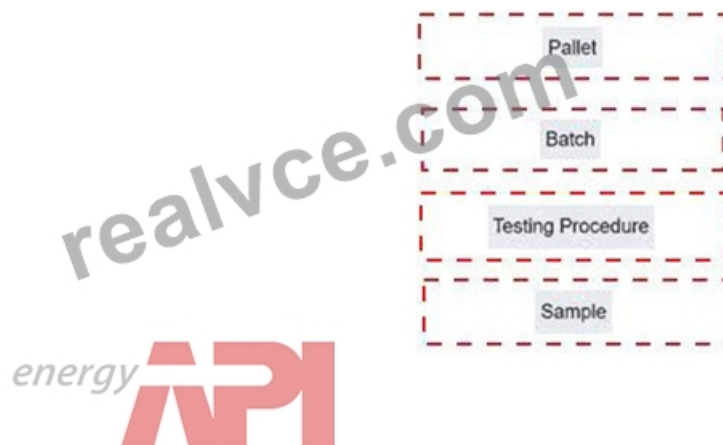
NEW QUESTION # 34

Which factors must be the same when retesting a sample that fails to meet specification?



Answer:

Explanation:



Explanation:

Pallet

Batch

Testing Procedure

Sample

When a sample fails to meet the required specifications in accordance with API Std 936, any retesting must maintain strict consistency with the original conditions to ensure validity and comparability of results.

API 936 states:

"If a sample fails to meet any requirement, resampling shall be permitted. However, retesting shall be performed using specimens from the same batch, pallet, and sample as the original test. The same testing procedure must be used."

- API Std 936, Section 6.2.3

Explanation of Matching Terms:

Pallet: To ensure material consistency.

Batch: Revalidates results without introducing variability from a new production lot.

Testing Procedure: Methodology must not change to avoid skewed comparison.

Sample: Must be the original sample to confirm initial findings.

NEW QUESTION # 35

- A. 24 hrs
- B. 16 hrs
- C. 8 hrs
- **D. 12 hrs**

NEW QUESTION # 36

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