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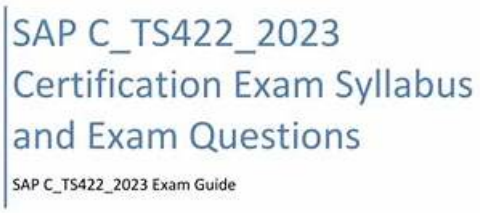

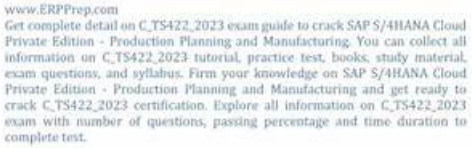

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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 2	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 3	• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 4	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 5	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 6	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 7	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 8	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q14-Q19):

NEW QUESTION # 14
Your company manufactures materials whose specifications differ for each manufacturing process. Which application do you have to use in SAP S/4HANA to be able to track and use this information in all areas of logistics?

- A. Quality management
- B. Process order management
- C. Engineering change management
- D. Batch management

Answer: D

Explanation:
You have to use batch management in SAP S/4HANA to be able to track and use the information about materials whose specifications differ for each manufacturing process in all areas of logistics. Batch management is a function that allows you to manage materials that are produced or procured in batches, where each batch has a unique identifier and can have different

characteristics or specifications. With batch management, you can:
Define the batch characteristics and specifications for each material, such as color, potency, or shelf life.
Assign a batch number to each batch of material and record the batch characteristics and specifications in the batch master record.
Use the batch number as a key for tracking and tracing the batch throughout the logistics processes, such as goods receipt, production, quality inspection, goods issue, or delivery.
Use the batch characteristics and specifications as criteria for batch determination, which is a function that automatically selects the suitable batches for a requirement based on predefined rules and conditions.
Use the batch characteristics and specifications as input for batch valuation, which is a function that allows you to valuate batches of the same material differently based on their quality or market value.

NEW QUESTION # 15
How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 correct answers to this question.

- A. Reduce the planning time interval.
- B. Increase the capacity supply in a timephased interval.
- C. Execute an infinite production planning run for the critical resources.
- D. Determine a time period with available capacity on the planning board.
- E. Form optimum sequences to reduce setup times.

Answer: B,D,E

NEW QUESTION # 16
You want to create a production order. What methods can you use?
Note: There are 2 correct answers to this question.

- A. Convert a purchase requisition
- B. Create in Kanban process
- C. Create without material
- D. Create by order release

Answer: B,D

Explanation:
You can create a production order using the following methods:
Create by order release: You can create a production order by releasing a planned order in the material requirements planning (MRP) run. The system converts the planned order into a production order and assigns a production order number. You can use the Manage Production Orders app or the transaction CO40 to create production orders by order release.
Create in Kanban process: You can create a production order in the Kanban process, which is a lean manufacturing method that uses pull signals to trigger production. The system creates a production order when a Kanban status changes from EMPTY to WAITING. You can use the Kanban Board app or the transaction PK13N to create production orders in the Kanban process.
Reference: SAP Help Portal, Manage Production Orders in SAP S/4HANA Manufacturing

NEW QUESTION # 17
How can you support a GMP (Good Manufacturing Practice) compliant production process? Note: There are 3 correct answers to this question.

- A. Digital signature
- B. GMP-compliant flag
- C. Batch record
- D. Recipe approval
- E. Approved resources

Answer: A,C,D

Explanation:
In SAP S/4HANA Cloud Private Edition, supporting aGood Manufacturing Practice (GMP)compliant production process (common in industries like pharmaceuticals) involves features to ensure traceability, quality, and regulatory adherence:
* Digital signature(A): SAP supports digital signatures (configured in Customizing, Cross-Application Components > General

Application Functions > Digital Signature) for critical process steps (e.g., order release in CO02 or confirmation in CO11N). This ensures authorized personnel approve actions, meeting GMP requirements for accountability andaudit trails.
* Recipe approval(C): In process manufacturing, recipes (process orders use Production Process Models or Master Recipes, transaction C201) require approval (status change, e.g., from "Created" to
"Released" via ECM or C202). This ensures only validated production instructions are used, a key GMP compliance step.
* Batch record(E): The electronic batch record (EBR, transaction COEBR or integrated in process order management) documents all production details (e.g., materials, quantities, quality checks). It's mandatory for GMP to provide a complete, auditable history of each batch (configured via process order settings).
Approved resources(B) isn't a standard SAP term-resources (work centers, CR02) can be quality-checked, but approval is process-driven, not a distinct feature.GMP-compliant flag(D) doesn't exist as a specific field- GMP compliance is achieved through process controls, not a single indicator. This is per SAP's GMP support documentation.

NEW QUESTION # 18
During production order creation, several valid production versions are found. How does the system choose the production version?

- A. Planned order or material number
- B. Alphanumeric or quota arrangement
- C. Validity period or sales order
- D. Lot size or material cost

Answer: B

Explanation:
In SAP S/4HANA, when multiple valid production versions (maintained in the material master, MRP 4 view, or transaction MM02) exist during production order creation, the system follows a predefined selection logic:
* Alphanumeric or quota arrangement(A): By default, the system selects the production version with the lowest alphanumeric identifier (e.g., "0001" before "0002") if no other criteria are specified.
Alternatively, if aquota arrangement(transaction MEQ1) is maintained and marked as MRP-relevant, the system uses the quota percentages to distribute production across versions, overriding the alphanumeric logic. This is configured in Customizing (Production > Master Data > Production Versions).
* Option B (Planned order or material number) is incorrect-planned orders inherit versions from MRP, and material number is irrelevant to version selection.
* Option C (Validity period or sales order) is partially true-validity period ensures only active versions are considered-but sales orders do not directly influence version selection unless linked via a specific requirement (e.g., variant configuration), which is not standard.
* Option D (Lot size or material cost) influences version selection only if defined in the production version's lot size range, but it's not the primary method unless customized.
This behavior is documented in SAP's production order creation process.

NEW QUESTION # 19
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