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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 2	- Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 3	- Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 4	- Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.

Topic 5	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 6	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 7	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 8	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 9	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q54-Q59):

NEW QUESTION # 54

What are some SAP-recommended guiding principles to achieve clean core operations? Note: There are 3 correct answers to this question.

- A. Establish release management.
- B. Establish an organizational structure, technical foundation, and transformation methodology for clean core.
- C. Integrate clean core practices in the end-to-end value process chain.
- D. Establish regular housekeeping tasks and procedures.
- E. Define roles and responsibilities as part of a process transformation office.

Answer: A,B,E

Explanation:

SAP's clean core approach for S/4HANA Cloud Private Edition aims for a standardized, upgrade-friendly system. Recommended guiding principles include:

* Establish an organizational structure, technical foundation, and transformation methodology for clean core(A): SAP advises setting up a governance structure, technical standards (e.g., extensibility via SAP BTP), and a methodology (e.g., SAP Activate) to ensure clean core adoption, minimizing customizations from the start.

* Establish release management(C): Effective release management (e.g., via SAP Solution Manager or SAP Cloud ALM) ensures regular updates are applied smoothly, maintaining a clean core by avoiding conflicts with custom code and leveraging new standard features.

* Define roles and responsibilities as part of a process transformation office(E): A dedicated transformation office with clear roles (e.g., process owners, IT architects) oversees clean core adherence, ensuring accountability for standardization and extensibility across teams.

Integrate clean core practices in the end-to-end value process chain(B) is a goal, not a distinct principle-it's an outcome of other

principles.Regular housekeeping tasks(D) (e.g., data archiving) supports operations but isn't a core clean core principle, which focuses on design and governance. This is per SAP's clean core strategy.

NEW QUESTION # 55

Where do you maintain data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Material Master
- B. Bill of material (BOM)
- C. Work Center
- D. Routing

Answer: C,D

Explanation:

The duration of an operation for production is determined by the combination of data maintained in the routing and the work center. The routing defines the sequence of operations, the work centers, and the standard values for each operation, such as setup time, processing time, and teardown time. The work center defines the capacity, the formulas, and the scheduling parameters for each operation, such as base quantity, operation rate, and queue time. The system calculates the duration of an operation by multiplying the standard values from the routing by the factors from the work center formulas and adding the scheduling parameters from the work center. For example, if the routing specifies a processing time of 10 minutes per unit and the work center formula is processing time = (processing time / base quantity) * operation quantity, and the base quantity is 100 units, then the duration of the operation for 50 units is $(10 / 100) * 50 = 5$ minutes.

The bill of material (BOM) (C) and the material master (D) are not data objects that determine the duration of an operation for production. The BOM defines the components and the quantities that are required for producing a material. The material master defines the general and specific attributes of a material, such as the material type, the unit of measure, the MRP data, and the production data. These data objects are relevant for planning the material requirements and the production costs, but not the operation duration. Reference:

[https://help.sap.com/docs/SAP_S4HANA_ON-](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/c00ad2cac7be4ef29a4461ba114e4f91/051ebf53d25ab64ce10000000a174cb4.html)

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https://learning.sap.com/learning-journeys/manage-production-orders-in-sap-s-4hana-manufacturing/scheduling-production-orders_cc390d5f-b87c-4c4d-9472-8bb10ea4f476

NEW QUESTION # 56

You have a scheduling agreement with a vendor. You want classic MRP to automatically create schedule lines in case of material shortage. What must you do?

Note: There are 2 correct answers to this question.

- A. Set the creation indicator for purchase requisitions on the initial screen of the MRP run.
- B. Add the agreement to the source list mark it for MRP relevance.
- C. Set the creation indicator for delivery schedule lines on the initial screen of the MRP run.
- D. Add the agreement to the quota arrangement mark it for MRP relevance.

Answer: B,C

NEW QUESTION # 57

Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing?

Note: There are 2 Correct answers to this question?

- A. Assign planned orders manually in the planning table
- B. Assign planned orders manually in the planning table
- C. Run PP/DS heuristic for repetitive manufacturing
- D. Run MRP with quota arrangement

Answer: B,C

Explanation:

Run PP/DS heuristic for repetitive manufacturing: PP/DS (Production Planning and Detailed Scheduling) is a component of SAP

S/4HANA that provides advanced planning and scheduling functions for complex production scenarios. You can run the PP/DS heuristic for repetitive manufacturing to automatically assign planned orders to production lines based on the available capacity, material, and sequence constraints. The PP/DS heuristic also optimizes the line utilization and minimizes the setup times and costs. Assign planned orders manually in the planning table: The planning table is a graphical tool that allows you to view and manipulate the production plan for repetitive manufacturing. You can assign planned orders manually to production lines by dragging and dropping them in the planning table. You can also adjust the start and finish dates, quantities, and sequences of the planned orders. The planning table shows the capacity situation and the material availability for each production line.

You cannot plan both quantities and capacities during line loading in repetitive manufacturing by using the following options:

Run MRP with quota arrangement: MRP (Material Requirements Planning) is a process that calculates the quantity and timing of material requirements based on the demand and supply situation. You can run MRP with quota arrangement to distribute the total requirements for a material among multiple sources of supply, such as vendors, plants, or production lines. However, MRP does not consider the capacity constraints or the sequence dependencies of the production lines, and therefore cannot plan the capacities during line loading.

Assign planned orders manually in the planning table: This option is identical to option C and therefore cannot be a correct answer.

NEW QUESTION # 58

Which of the following processes lead to an entry in the MRP planning file? Note: There are 2 correct answers to this question.

- A. Changing the delivery address in transportation management
- **B. Changing the procurement type in the product master**
- C. Changing the storage bin in warehouse management
- **D. Changing the stock in inventory management**

Answer: B,D

Explanation:

In SAP S/4HANA, the MRP planning file (table MDVM, visible via MD05) tracks changes that trigger MRP to re-evaluate a material's planning situation. Entries are created when:

* Changing the procurement type in the product master(C): The procurement type (material master, MRP

2 view, field: Procurement Type) determines whether a material is produced in-house ("E"), procured externally ("F"), or both ("X").

Changing it (e.g., via MM02) affects how MRP generates planned orders or purchase requisitions, so an entry is added to the planning file (e.g., NETCH or NETPL indicator) to prompt recalculation.

* Changing the stock in inventory management(D): Any stock change (e.g., goods receipt via MIGO, goods issue via MB1A) updates the available stock (MD04). This triggers an MRP planning file entry because it alters the net requirements calculation, requiring MRP (MD01/MD02) to reassess supply versus demand.

Changing the delivery address in transportation management(A) affects logistics execution (e.g., shipment documents), not MRP

planning directly-no entry is created.Changing the storage bin in warehouse management(B) (e.g., via LT10) is a WM-level

movement that doesn't impact MRP unless stock quantity changes, which falls under (D). This is per SAP's MRP planning file logic.

NEW QUESTION # 59

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