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API-936 exam was developed by the American Petroleum Institute (API) and is recognized worldwide as the standard for refractory personnel certification. API-936 exam covers a wide range of topics, including refractory materials, design and installation, quality control, and inspection techniques. It is a rigorous exam that requires a thorough understanding of refractory materials and their application in various industries.

API-936 exam covers a wide range of topics related to refractory materials, including their properties, installation, testing, troubleshooting, and maintenance. Candidates are expected to have a deep understanding of the different types of refractory materials, their applications, and how to select the appropriate materials for specific situations. They must also be knowledgeable about the different installation methods and techniques, as well as the various testing and inspection procedures that are used to ensure the quality and performance of refractory materials. Passing the API-936 Exam requires a combination of practical experience and theoretical knowledge, making it a valuable certification for refractory personnel in the oil and gas industry.

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API Refractory Personnel Sample Questions (Q62-Q67):

NEW QUESTION # 62
Which of the following is a correct condition for gunned material test panels used for CCS and PLC testing?

- A. A vibrating screed must be used during panel finishing.
- B. The minimum gunned thickness shall be 2 in., with a tolerance of ±0.25 in.
- C. Test panels must be dried at 400°F (204°C) for 6 hours before specimen extraction.
- D. Test panels must be 24 in. × 24 in. × 6 in. thick and shot vertically.

Answer: B

Explanation:
API Std 936 specifies in Section 6.6.1.1 that the test panels for pneumatic gunning must be cast to a minimum thickness of 2 inches with an acceptable tolerance:
"The minimum gunned thickness shall be 2 in. (50 mm), and the final thickness shall be within ±0.25 in. (6 mm) of the target."
- API Std 936, Section 6.6.1.1

NEW QUESTION # 63
How many specimens per sample are required for testing by ASTM C-704?

- A. Two
- B. Three
- C. Four
- D. One

Answer: A

Explanation:
The ASTM C704 standard requires the use of two specimens per sample for testing abrasion resistance:
"The abrasion resistance shall be determined using two 4½ in. × 4½ in. × 1 in. (114 mm × 114 mm × 25 mm) specimens per test sample."
- API Std 936, Section 6.4.4, Abrasion Resistance
This ensures accurate and reproducible results for quality control in refractory installations.

NEW QUESTION # 64
Metallic anchor made from rod or bar and usually used for dual layer linings that are configured in

- A. V shape
- B. All of the above
- C. Y shape
- D. U shape

Answer: C

NEW QUESTION # 65
Before refractory installations, all surfaces to be lined shall be cleaned to meet:

- A. API 510
- B. ASTM C-113
- C. SSPC-SP 10
- D. SSPC-SP 7/NACE 4

Answer: D

Explanation:
API 936 requires a specific level of surface cleanliness before lining application:
"All surfaces to be lined shall be cleaned in accordance with SSPC-SP 7/NACE No. 4 (Brush-Off Blast Cleaning)."
- API Std 936, Section 5.3.2.1
This brush-off blast cleaning ensures adequate bonding without aggressive surface treatment.

NEW QUESTION # 66
When is metal fiber reinforcement used in castable refractory?

- A. Only when added in the field
- B. Only when specified by the owner
- C. For all monolithic hot face castable refractory materials
- D. Only when extra strength is required

Answer: B

Explanation:
Metal fiber reinforcement isnot a universal requirementfor all castables; it isused only when explicitly specifiedby theowneror design engineer based on the thermal and mechanical service conditions. Fibers are typically added to enhance resistance to thermal shock, spalling, or dynamic loads, particularly in cyclic or erosive environments like FCCU risers.
API 936 requires adherence to project specifications, and unless the use of fiber reinforcement isclearly indicated in the job specifications, it is not assumed or automatically added.
Reference:
API Std 936, Clause on Material Design and Job Specifications: "Metal fiber reinforced castables shall be used only where required by the job specifications." API TR 980, "Use of Fiber-Reinforced Castables," states: "Fiber reinforcement is not intrinsic to all castables and shall be used only when required by design."

NEW QUESTION # 67

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