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SAP C_TS422_2023 Certification Exam Syllabus and Exam Questions

SAP C_TS422_2023 Exam Guide

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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Demand Management in SAP S• 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 2	<ul style="list-style-type: none">• Introduction to SAP S• 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S• 4HANA, its main components, business applications, and user experience strategy.

Topic 3	<ul style="list-style-type: none"> Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 4	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 5	<ul style="list-style-type: none"> Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 6	<ul style="list-style-type: none"> Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 7	<ul style="list-style-type: none"> Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 8	<ul style="list-style-type: none"> Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 9	<ul style="list-style-type: none"> Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q42-Q47):

NEW QUESTION # 42

What time element of midpoint scheduled operations can be reduced by reduction strategy settings while dispatching? Note: There are 2 correct answers to this question.

- A. Queue time
- B. Setup time
- C. Teardown time
- D. Move time

Answer: A,D

NEW QUESTION # 43

How would you define pegging in the context of Advanced Planning?

- A. An evaluation that is ordered according to the bill of material structure of all related products represents the relationship between the receipt the issue elements
- B. An evaluation that is ordered according to the network structure of all related products represents the coverage of issue elements with receipt elements stock
- C. An evaluation to identify overstock situations in the balance between the receipt the issue elements after the production planning run
- D. An evaluation to identify material or capacity shortages in the bill of material structure after the production planning run

Answer: A

NEW QUESTION # 44

What is a work center hierarchy?

- A. A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel
- B. A group of alternative work centers for production structured in hierarchy levels by priorities
- C. A group of work centers in a production line being used in sequence for production
- D. A group of alternative work centers providing a cumulative available capacity for production

Answer: D

Explanation:

In SAP S/4HANA, a work center hierarchy (transaction CR21/CR22) organizes work centers for capacity planning and evaluation:

* A group of alternative work centers providing a cumulative available capacity for production (B): A work center hierarchy groups multiple work centers (e.g., CR01-defined centers) into a tree structure (e.g., a top node with sub-nodes).

The system aggregates their capacities (visible in CM01) into a cumulative total, allowing planners to evaluate or assign production across the group as a single capacity pool, often used in bottleneck analysis or reporting.

Hierarchy levels by priorities (A) isn't correct—priorities are set in routings or PP/DS, not hierarchies, which focus on capacity aggregation. Work centers in a production line sequence (C) reflects routing (CA01) or REM line hierarchy (LDM1), not a work center hierarchy. Parallel sequence for splitting quantities (D) is a routing concept (Parallel Sequence), not a hierarchy function. This is per SAP's capacity planning documentation.

NEW QUESTION # 45

You want to create a production order. What methods can you use? Note: There are 2 correct answers to this question.

- A. Create in Kanban process
- B. Convert a purchase requisition
- C. Create by order release
- D. Create without material

Answer: A,D

Explanation:

In SAP S/4HANA, production orders can be created using various methods depending on the business scenario:

* Create without material (B): Using transaction CO07, you can create a production order without referencing a material master. This is useful for one-off production (e.g., rework or testing) where no standard material is involved, requiring manual entry of components and operations.

* Create in Kanban process (D): In a Kanban-controlled environment (configured via PKMC), a production order can be created automatically when a Kanban bin is set to "Empty." The system uses the production supply area and control cycle to generate the order (e.g., order type PP01), supporting lean manufacturing.

Convert a purchase requisition (A) applies to procurement, not production order creation—planned orders from MRP are converted (CO40/CO41), not purchase requisitions. Create by order release (C) is not a method—release is a subsequent step (CO02), not a creation process. This aligns with SAP's production order creation options.

NEW QUESTION # 46

Mode selection is one of the scheduling options available with Advanced Planning in SAP S/4HANA Cloud Private Edition. When can you use mode selection?

- A. When several production versions are maintained for one product
- B. When multiple planned orders are scheduled in parallel on one resource
- C. When alternative resources are used within one operation
- D. When several operations are maintained for one product

Answer: C

NEW QUESTION # 47

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