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The ASQ CSSBB certification provides is beneficial to accelerate your career in the tech sector. Today, the ASQ certification is a fantastic choice to get high-paying jobs and promotions, and to achieve it, you must crack the challenging CSSBB Exam. It is critical to prepare with actual Six Sigma Black Belt Certification - CSSBB (CSSBB) exam questions if you have less time and want to clear the test in a short time.

Exam Details

All in all, the CSSBB Exam takes place in two different delivery modes which include computer-based testing (CBT) and the paper-based one. Both of them involve multiple-choice items and are aimed at testing the candidates' level of understanding of the CSSBB Body of Knowledge (BoK). As for the CBT mode, the exam has only one part containing 165 questions and is conducted in the English language only. Moreover, 15 items out of 165 are unscored inquiries. The total amount of time allotted for the computer-delivered test is 4 hours and 18 minutes. As for the second mode (the PBT evaluation), the exam also has one part and is offered in English too. However, it contains 150 questions in total, involves a four-hour period of time, and may be offered in other languages such as Mandarin and Spanish in certain high-demand locations.

Certification Path

If you're striving for perfection and want to further polish your skills in the area of Six Sigma, then you can sustain your education by opting for the ASQ Master Black Belt (MBB) certification, which is a natural step to take after the CSSBB.

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q73-Q78):

NEW QUESTION # 73

Calculate the Rolled Throughput Yield of this process using this data.

Data: unit input: 1450, unit output: 1390, defects repaired: 320, scrap: 60

- A. 77.93%
- **B. 72.66%**
- C. 71.33%
- D. 73.79%

Answer: B

NEW QUESTION # 74

Common and Special Cause _____ are the focus of Statistical Process Control.

- A. Capability
- **B. Variation**
- C. Prediction
- D. Ideation

Answer: B

NEW QUESTION # 75

One of the approaches used by TRIZ is referred to as "removing the contradiction." A project team is asked to determine how many coats of paint should be applied to a panel. In this case the contradiction is:

- A. the customer wants an excellent finish at a low cost
- B. the company wants to reduce costs but have an excellent finish
- **C. additional coats cost money but give a better finish**

Answer: C

NEW QUESTION # 76

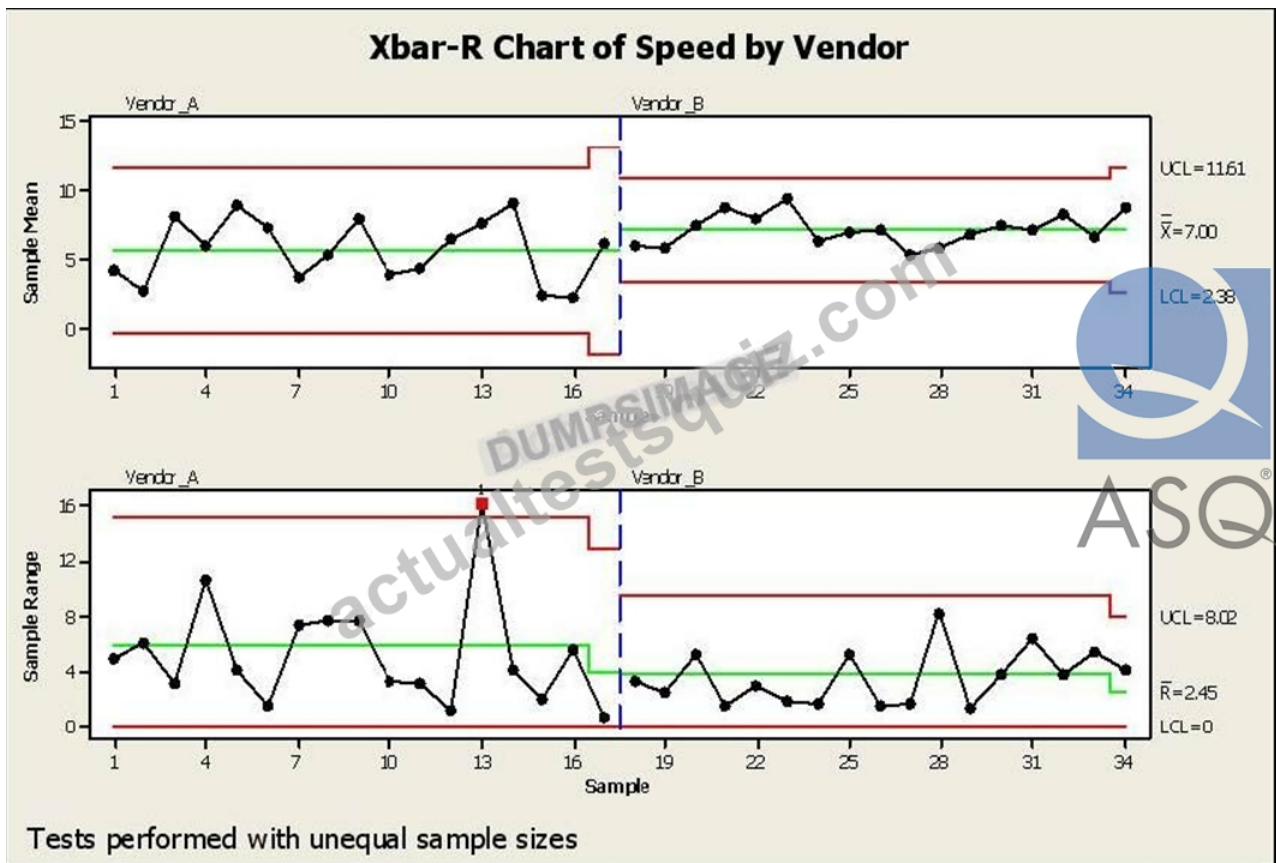
There have been some instances in which 1.5 inch sheet metal screws are used where 1.25 inch should have been used. This produces a critical defect. The decision is made to have all 1.25 inch screws have a square reduced head and all 1.5 inch screws be Phillips. This is an example of:

- A. set up time reduction (SMED)
- B. standard work
- **C. poka-yoke**
- D. visual factory
- E. kanban

Answer: C

NEW QUESTION # 77

SPC Charts are used extensively in different business and decision-making environments. In this example a vendor is being selected based on speed of delivery. Which of the conclusions would help you pick a vendor for your needs regarding lead-time of delivery from your vendors? (Note: There are 4 correct answers).



- A. Vendor B as the Control Limits are much narrower than Vendor A
- B. Vendor B as Vendor A shows a situation out of control as shown in red
- C. Vendor B as it has a better consistency (lower variance) on lead time
- D. Vendor B with higher lead time, but a process with much narrower Control Limits
- E. Vendor A with a much shorter lead time in delivery

Answer: A,B,C,D

NEW QUESTION # 78

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