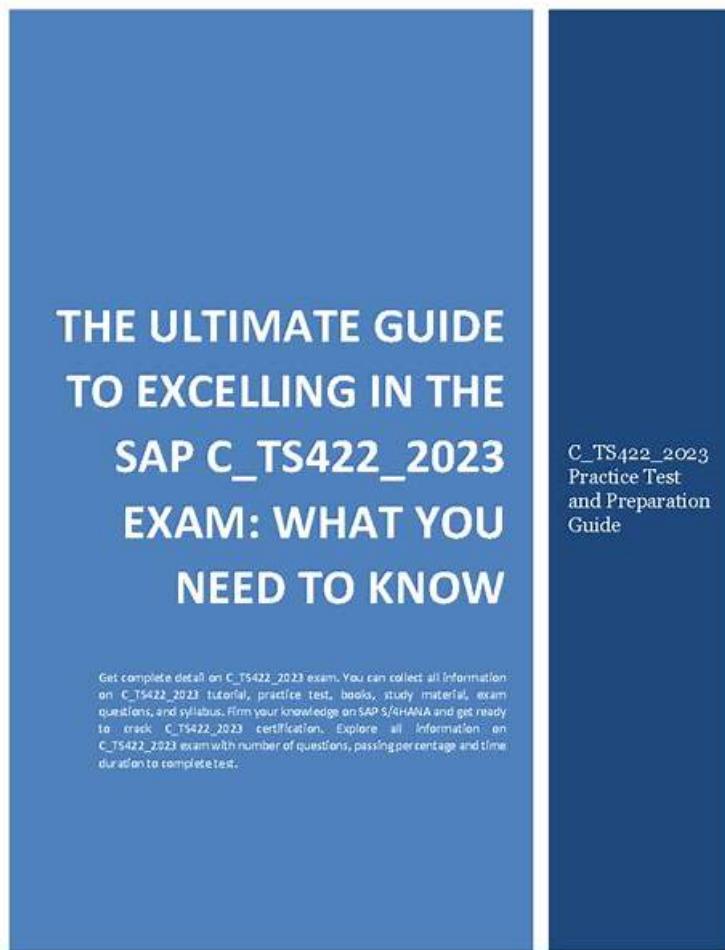


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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Material Requirements Planning in SAP S• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 2	<ul style="list-style-type: none">• Process Orders in SAP S• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

Topic 3	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 4	<ul style="list-style-type: none"> Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 5	<ul style="list-style-type: none"> Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 6	<ul style="list-style-type: none"> Demand Management in SAP S 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 7	<ul style="list-style-type: none"> Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 8	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.
Topic 9	<ul style="list-style-type: none"> Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 10	<ul style="list-style-type: none"> Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q39-Q44):

NEW QUESTION # 39

What can you use standard heuristics in Advanced Planning (PP/DS) for?

- A. To set default values in production master data
- B. To solve planning problems for defined objects**
- C. To automate material movements in material staging
- D. To optimize costs and times in production plans

Answer: B

Explanation:

In SAP S/4HANA PP/DS, standard heuristics are predefined algorithms (e.g., SAP_PP_002 for planning standard lots) executed in the planning run (/SAPAPO/CDPSB0) or interactively (/SAPAPO/RRP3). Their purpose is:

* To solve planning problems for defined objects (C): Heuristics address specific planning tasks for objects like materials, resources, or orders. For example, SAP_PP_002 creates planned orders to cover shortages, SAP_PP_020 sequences operations, and SAP_PP_007 adjusts schedules—each solving a distinct problem (e.g., demand coverage, capacity conflicts) based on defined parameters.

Automate material movements in staging (A) is handled by WM or Kanban, not PP/DS heuristics. Set default values in production master data (B) is a master data maintenance task (e.g., MM02), not a heuristic function.

Optimize costs and times (D) is possible with optimization tools (e.g., PP/DS Optimizer), not standard heuristics, which focus on rule-based planning. This is per SAP's PP/DS heuristic documentation.

NEW QUESTION # 40

How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 Correct answers to this question.

- A. Execute an infinite production planning run for the critical resources.
- B. Reduce the planning Window.
- C. Determine a time period with available capacity on the planning board.
- D. Form optimum sequence to reduce setup times.
- E. Increase the capacity supply in a time-phased interval.

Answer: C,D,E

Explanation:

Increase the capacity supply in a time-phased interval: You can use the capacity planning table or the capacity planning board to increase the available capacity of a resource by changing the shift sequence, the shift duration, or the number of individual capacities. You can also use the capacity leveling function to distribute the capacity requirements over a longer time horizon. This way, you can avoid capacity overloads and create a balanced capacity load.

Determine a time period with available capacity on the planning board: You can use the planning board to visualize the capacity load and the capacity availability of a resource in a graphical Gantt chart. You can use the filter and zoom functions to focus on a specific time period and resource. You can also use the capacity evaluation function to display the capacity situation in a tabular or graphical form. This way, you can identify the time periods with available capacity and plan the operations accordingly.

Form optimum sequence to reduce setup times: You can use the setup matrix or the setup group key to define the setup times and the setup categories for a resource. You can also use the setup optimization function to determine the optimum sequence of operations that minimizes the total setup time. This way, you can reduce the capacity consumption and increase the throughput of the resource. Reference: Identifying the Basic Principles and Tools of Capacity Planning; SAP Help Portal; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 82.

NEW QUESTION # 41

Your project team decides to use a maketoorder planning strategy for a strategic material in discrete manufacturing. What are the impacts of this decision? Note: There are 3 correct answers to this question.

- A. Both the reduction of maketoorder stock requirements occur on delivery.
- B. Storage location MRP areas are required for sales order specific stock.
- C. Sales orders have to be ATP confirmed (available to promise) to be saved.
- D. Net requirements calculation is carried out for every sales order individually.
- E. Production orders are created with sales order reference.

Answer: C,D,E

NEW QUESTION # 42

You want to use capacity availability checks for production orders.

Which settings have to be made for this?

Note: There are 2 correct answers to this question.

- A. An overall profile must be assigned in the checking control.
- B. The scope of check must be defined in Customizing.
- C. The Relevant for Finite Scheduling indicator must be set.

- D. A checking rule must be assigned to the work centers.

Answer: A,C

NEW QUESTION # 43

Which of the following are possible configuration steps when setting up the alert monitor in Advanced Planning? Note: There are 2 correct answers to this question.

- A. Create an object selection variant for productionplanningrelated alerts.
- B. Create an object selection variant for alerts according to the priority of ATP categories.
- C. Assign the alert profile to the overall profile.
- D. Assign the overall profile to the authorization profile.

Answer: A,C

NEW QUESTION # 44

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