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## API Refractory Personnel Sample Questions (Q46-Q51):

### NEW QUESTION # 46

Based on screen analysis the fines (cement, fumed silica, fine alumina) in typical modern castable is

- A. None of the above
- B. 20 - 30%
- C. 40 - 50%
- D. 30 - 40%

**Answer: D**

### NEW QUESTION # 47

The increase in linear dimensions and volume which occurs when materials are heated and which is counterbalanced by contraction of equal amounts when the materials are cooled.

- A. None of the above
- B. Thermal conductivity
- C. Thermal shock
- D. Thermal expansion

**Answer: B**

### NEW QUESTION # 48

Which of the following is the appropriate term for testing refractory that was sampled during project site installation in order to confirm that it meets specified physical property standards?

- A. Pre-qualification testing
- B. As-installed testing
- C. Visual testing
- D. Hammer testing

**Answer: B**

Explanation:

API 936 defines different testing phases for monolithic refractories. As-installed testing refers specifically to the testing of materials that have been installed and cured on site:

"As-installed testing is performed on specimens sampled from the job site and subjected to prescribed laboratory testing to confirm compliance with physical property specifications."

- API Std 936, Section 6.4.7

This is distinct from:

Pre-qualification testing (done before installation),  
Hammer testing (a nondestructive field check), and  
Visual testing (a general inspection technique).

Thus, the correct term is Option C - As-installed testing.

### NEW QUESTION # 49

To compose a sample for the modulus of rupture test from an equivalent number of refractory shapes, the specimen should be

- A. At least three
- **B. At least five**
- C. At least two
- D. At least four

**Answer: B**

#### NEW QUESTION # 50

Test panels for pneumatic gunning are inclined above the horizontal at an angle of

- A. None of the above
- B. 30?
- **C. 45?**
- D. 60?

**Answer: C**

#### NEW QUESTION # 51

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