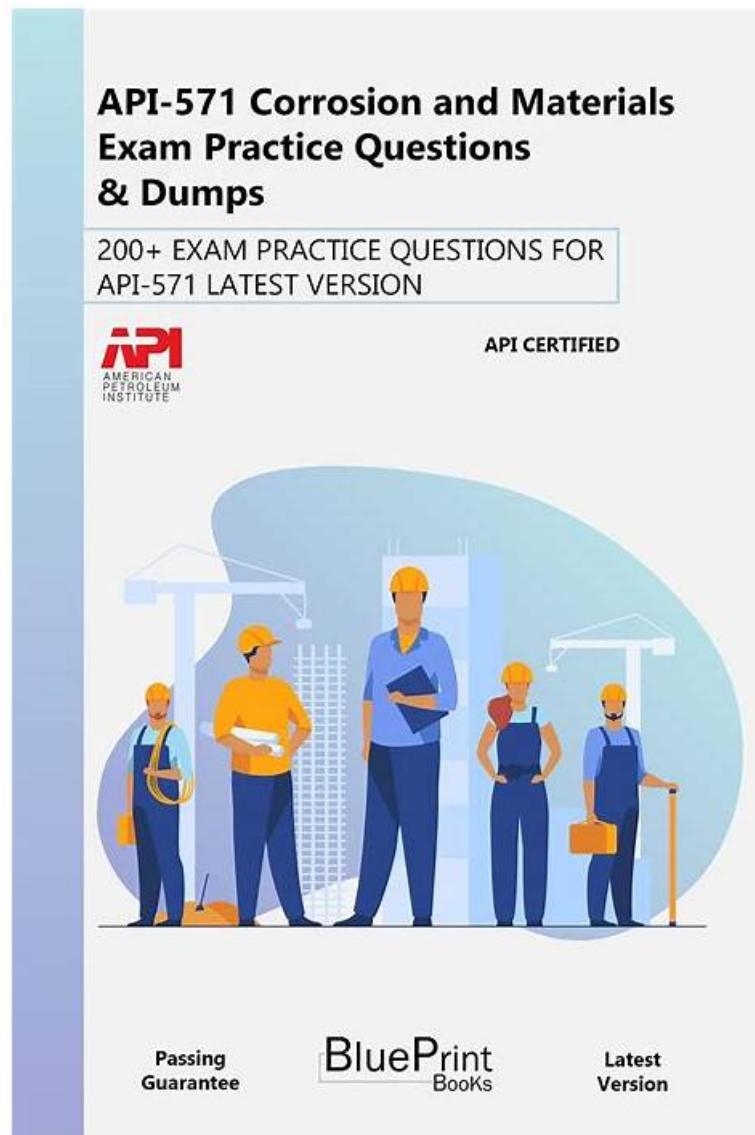


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API Corrosion and Materials Professional Sample Questions (Q94-Q99):

NEW QUESTION # 94

There is currently no known metal alloy that is immune to _____ under all conditions.

- A. None of the above
- B. Carburization
- C. Metal dusting
- D. Decarburization

Answer: C

NEW QUESTION # 95

Carbonate SCC can occur at relatively low levels of _____ but usually occurs at welds that have not been stressed relieved.

- A. None of the above
- B. Residual stress
- C. Acid concentration
- D. Applied stress

Answer: B

NEW QUESTION # 96

Which of the methods are effective for finding thermal fatigue cracks?

- A. All of the above
- B. VT
- C. MT
- D. PT

Answer: A

NEW QUESTION # 97

A vacuum tower operating at 740(o) F is being entered to inspect. Several sets of Type 410 SS trays are bent at various angles. The trays are removed in order to straighten them. When an attempt is made to straighten them cracks form at the bends. What type of damage mechanism would cause the cracks to form?

- A. Hydrogen embrittlement
- B. Sulfide stress corrosion cracking
- C. High temperature corrosion
- D. 885(o) F embrittlement

Answer: D

NEW QUESTION # 98

(Which of the following is the most effective inspection method when ammonium bisulfide corrosion may be present?)

- A. Field metallographic testing for fissures in the heat-affected zone
- B. Digital straight-beam spot ultrasonic testing for thickness on a grid
- C. Ultrasonic scanning and/or profile radiography in areas of high and low flow velocity
- D. Penetrant testing or magnetic-particle testing for surface-breaking cracks

Answer: C

Explanation:

Comprehensive and Detailed Explanation From Exact Extract:

According to API RP 571, ammonium bisulfide (NH₄HS) corrosion typically occurs in high-velocity, wet sour service, such as hydroprocessing reactor effluent systems. The damage is characterized by localized wall thinning, often with highly irregular corrosion profiles that vary with flow regime.

API RP 571 emphasizes that the most effective inspection techniques for NH₄HS corrosion are those capable of:

- * Detecting localized thinning
- * Identifying corrosion patterns related to flow velocity
- * Covering large areas efficiently

Ultrasonic scanning (C-scan) and profile radiography are specifically recommended because they:

- * Reveal localized and preferential metal loss
- * Allow comparison between high- and low-velocity zones
- * Are far superior to spot UT, which may miss localized attack

Referenced Documents (Study Basis):

- * API RP 571 - Section on Ammonium Bisulfide Corrosion

NEW QUESTION # 99

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