

# Refractory Personnel Valid Test Topics & API-936 Free Download Demo & Refractory Personnel Practice Test Training

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7.Refractories chemically and physically stable at

- A. Low temperatures
- B. Average temperatures
- C. High temperatures
- D. None of the above

**Answer: C**

8.Refractories means

- A. Hard to fuse
- B. Hard to test
- C. Hard to set
- D. None of the above

**Answer: A**

9.The functions of refractories include resistance to other destructive influences such as abrasion, pressure, chemical attack, and or rapid changes in temperature is called.

- A. Primary function
- B. Secondary function
- C. Tertiary function
- D. None of the above

**Answer: B**

10.Which function of refractories is to resist temperature?

- A. Primary function
- B. Secondary function
- C. Tertiary function
- D. None of the above

**Answer: A**

11.Castable, gunning mixes, ramming mixes, plastics, and mortars are

- A. Shaped refractory
- B. Unshaped refractory
- C. Refractory fiber
- D. All of the above

**Answer: B**

12.Blanket, Module, Bulk paper, rope, and vacuum formed shaped are:

- A. Shaped refractory
- B. Unshaped refractory
- C. Refractory fibers
- D. All of the above

**Answer: C**

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## API Refractory Personnel Sample Questions (Q13-Q18):

### NEW QUESTION # 13

In API RP 936, the referenced ASTM standard procedure for cold crushing strength and modulus of rupture is

- A. C181 - 91
- B. None of the above
- **C. C 133 - 97**
- D. C704 - 01

**Answer: C**

### NEW QUESTION # 14

Each sample tested in accordance with ASTM C181 for workability index shall consist of how many specimens?

- **A. 0**
- B. 1
- C. 2
- D. 3

**Answer: A**

Explanation:

According to API Std 936, which incorporates ASTM C181 by reference:

"Each sample tested for workability index in accordance with ASTM C181 shall consist of three specimens."

- API Std 936, Section 6.4.6 Workability Testing

Thus, Option C is correct. This testing ensures consistency in the flow characteristics of castable refractories prior to installation.

### NEW QUESTION # 15

Surface preparation and welding procedures are the responsibility of the:

- A. Owner.
- **B. Contractor.**
- C. Inspector.
- D. Manufacturer.

**Answer: B**

Explanation:

According to API Std 936 - Refractory Installation Quality Control, the roles and responsibilities of each party are clearly defined.

Specifically, it states:

"The contractor shall be responsible for... the preparation of the surface prior to lining, and the quality of the workmanship, including the welding of anchors and any required preheat or post-weld heat treatment."

- API Std 936, Section 5.3.1, Contractor Responsibilities

Therefore, surface preparation and welding activities, including anchor welding, fall under the Contractor's scope of work. The inspector's role is to verify compliance, not to execute procedures.

### NEW QUESTION # 16

When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed:

- A. 200 ppm
- B. 250 ppm
- **C. 50 ppm**
- D. 100 ppm

**Answer: C**

Explanation:

According to API Standard 936, water used in the preparation of refractory mixes is subject to quality limitations, especially when stainless steel anchors are embedded in or come into contact with the refractory that is installed on a carbon steel surface. High chloride concentrations in the mixing water may promote corrosion in stainless steel anchoring systems.

API 936 explicitly states:

"When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed 50 ppm."

- API Std 936, Section 5.1.2

This clause is intended to protect the integrity of stainless steel anchors from chloride-induced stress corrosion cracking or pitting, which can compromise the mechanical support of the refractory lining.

Therefore, Option A (50 ppm) is the only correct and code-compliant answer.

#### **NEW QUESTION # 17**

The vessel in which cracking reaction occurs or is completed and product gases are separated from coke and/or catalyst particulate is called

- A. Regenerator of FCCU
- B. None of the above
- **C. Reactor of FCCU**
- D. Cyclones of FCCU

**Answer: C**

#### **NEW QUESTION # 18**

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