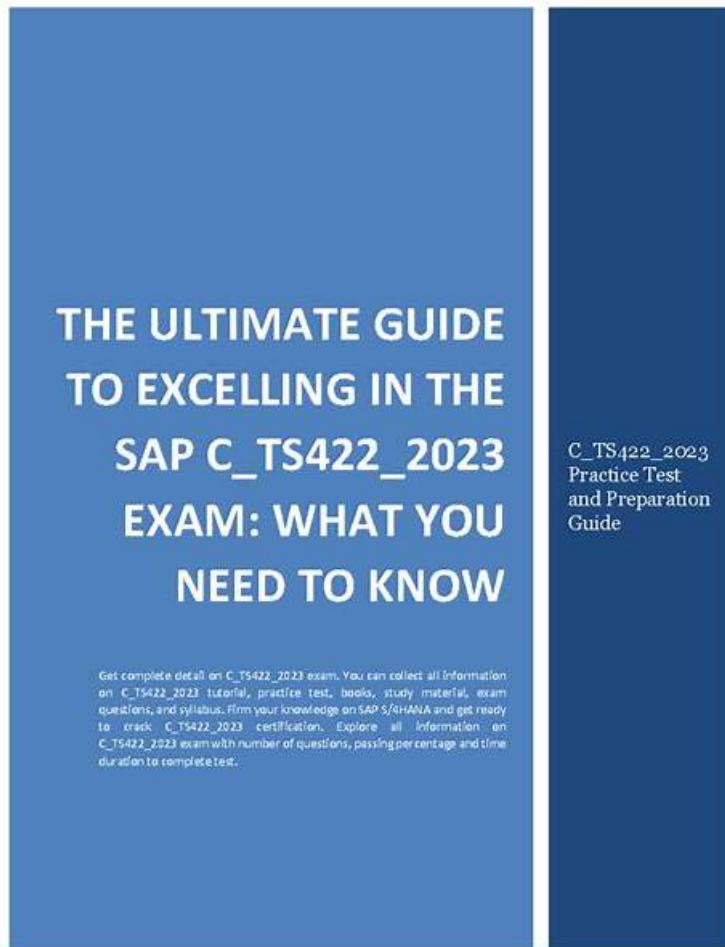


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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">Production Orders in SAP S4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 2	<ul style="list-style-type: none">Introduction to SAP S4HANA Supply Chain Planning: This part covers the background and motivation for SAP S4HANA, its main components, business applications, and user experience strategy.

Topic 3	<ul style="list-style-type: none"> Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 4	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 5	<ul style="list-style-type: none"> Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.

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SAP C-TS422-2023 New Study Plan, New C-TS422-2023 Test Answers

About the upcoming C-TS422-2023 exam, do you have mastered the key parts which the exam will test up to now? Everyone is conscious of the importance and only the smart one with smart way can make it. Maybe you are unfamiliar with our C-TS422-2023 Latest Material, but our C-TS422-2023 real questions are applicable to this exam with high passing rate up to 98 percent and over.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q45-Q50):

NEW QUESTION # 45

What will happen in the MRP run if you have created a new MRP-relevant material that supports both in- house production and external procurement?

- A. The MRP run assumes in-house production.**
- B. The MRP run plans the material only if a quotation has been maintained.
- C. The MRP run assumes external procurement.
- D. The MRP run does NOT consider the material; it has to be planned interactively.

Answer: A

Explanation:

When a new MRP-relevant material in SAP S/4HANA supports both in-house production and external procurement (procurement type "X" in the MRP 2 view), MRP defaults to a specific behavior unless overridden by additional settings (e.g., source list, quota arrangement). By default, the MRP run assumes in- house production(B). This is because SAP's standard logic prioritizes in-house production (procurement type

"E") over external procurement ("F") when both are possible, unless a valid source of supply (e.g., scheduling agreement, contract) explicitly directs it to external procurement.

Option A is incorrect because external procurement requires a source list or quota arrangement to take precedence. Option C is false, as quotations are not a prerequisite for MRP planning; they are optional for external procurement. Option D is also incorrect- MRP will plan the material automatically based on its master data, not require interactive planning. This behavior is documented in SAP's MRP processing rules.

NEW QUESTION # 46

Which options do you have to plan both quantities capacities during line loading in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Run MRP with automatic selection of production version.
- B. Run MRP with quota arrangement.**
- C. Run PP/DS heuristics for repetitive manufacturing.**
- D. Assign planned orders manually in the planning table.

Answer: B,C

NEW QUESTION # 47

Which alternative item strategies are available in bills of material (BOMs) in SAP S/4HANA.

Note: there are 2 correct answers to this question.

- A. Simultaneous
- B. 100% check
- C. Manual maintenance
- D. First in First out (FIFO).

Answer: B,C

Explanation:

Alternative item strategies are used to define how the system selects the alternative items in a BOM during the planning run or the order creation. The following alternative item strategies are available in SAP S/4HANA:

Manual maintenance: The system does not select any alternative item automatically. You have to manually select the alternative item in the BOM or the order. This strategy is useful when you want to have full control over the alternative item selection and when the selection depends on factors that are not known to the system

100% check: The system checks the availability of all alternative items and selects the one with the highest priority and sufficient stock. If none of the alternative items has enough stock, the system selects the one with the highest priority and the smallest shortage quantity. This strategy is useful when you want to optimize the material availability and reduce the procurement costs2

First in First out (FIFO): The system selects the alternative item with the highest priority and the earliest availability date. If several alternative items have the same availability date, the system selects the one with the highest priority. This strategy is useful when you want to use the oldest stock first and avoid obsolescence3 Simultaneous: The system selects all alternative items simultaneously and distributes the requirement quantity among them according to the usage probability. The usage probability is a percentage value that indicates how often an alternative item is used. This strategy is useful when you want to balance the demand and supply of multiple alternative items and when the usage probability is known.

Reference:

Alternative Item Group - SAP Help Portal

Alternative Item Group - SAP Help Portal

Alternative Item Group - SAP Help Portal

[Alternative Item Group - SAP Help Portal]

NEW QUESTION # 48

What information do you have to maintain to define the relationship between supply source dem source in the Kanban process?

Note: There are 2 correct answers to this question.

- A. Work Center
- B. Production supply area
- C. Routing
- D. Replenishment strategy

Answer: D

NEW QUESTION # 49

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note:

There are 2 correct answers to this question.

- A. Changes are automatically implemented in the complete collective order.
- B. Neighboring operations can be moved in both directions in order to create a slot.
- C. Sequencing on multi-activity resources is automatically updated.
- D. Scheduling of an operation takes place as close as possible to the desired date.

Answer: B,D

Explanation:

In SAP S/4HANA PP/DS, the Insert Operations scheduling mode (configured in the strategy profile, e.g., /SAPAPO/CDPSC11) is a finite scheduling option that inserts a new operation into an existing schedule while respecting capacity

constraints. Effects include:

* Scheduling of an operation takes place as close as possible to the desired date(A): The system schedules the operation (e.g., in /SAPAPO/PPDS_DISP) at the earliest feasible time slot near the desired date (specified in the order or planning parameters), considering finite capacity and resource availability.

* Neighboring operations can be moved in both directions in order to create a slot(C): To accommodate the new operation, the system shifts existing operations forward or backward (within tolerances defined in the strategy profile), ensuring a feasible slot without overloading the resource.

Sequencing on multi-activity resources(B) isn't automatically updated-this requires a separate heuristic (e.g, /SAPAPO/HEUR_SEQUENCE).Changes in the complete collective order(D) don't occur automatically- collective orders require explicit rescheduling of linked orders, not an inherent feature of Insert Operation.

This is per SAP's PP/DS scheduling documentation.

NEW QUESTION # 50

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