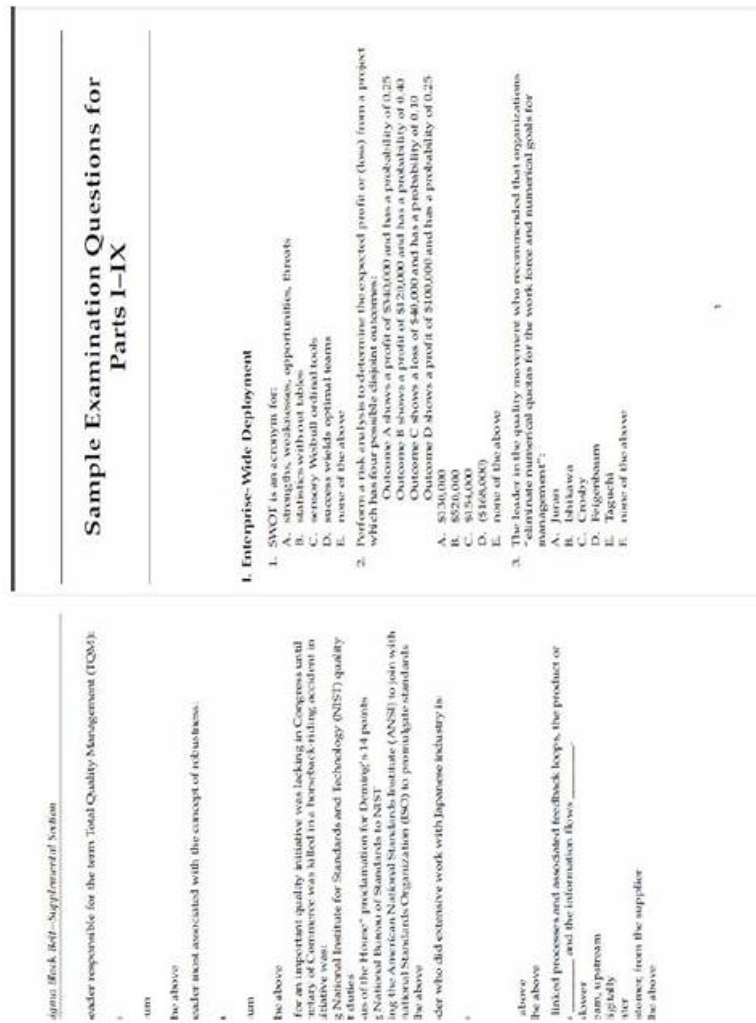


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q176-Q181):

NEW QUESTION # 176

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____ so those involved in the process know what to do when the critical metrics move out of spec.

- A. Response Plan
- B. Defect Analysis Plan
- C. Chain-of-Command
- D. Call List

Answer: A

NEW QUESTION # 177

The process of requisitioning, ordering, and obtaining purchased material has been causing conflicts among three different departments. Representatives of each department have formed a cross-functional team to do process mapping to define all the elements of the process and to redesign the process as appropriate. The team has reached agreement on the flaws of the existing process based on the analysis of process data and clear process maps. The next logical step would be for the team to

- A. collect data to verify the existing process
- B. implement safeguards to error-proof the existing process
- C. develop a design of the revised process
- D. report the team's recommendations to management

Answer: C

Explanation:

The correct answer is A. develop a design of the revised process . The team has already completed the understanding and diagnosis portion: it mapped the process, analyzed the data, and agreed on the flaws in the current process. The CSSBB supplemental DMAIC overview states that after process mapping and identifying potential causes in Measure, the team moves through Analyze to verify critical factors, and then in Improve the process output is improved by addressing those factors and testing improvements. That means the next logical step is to design the revised process , not to collect more data on the already verified current state. Error-proofing may become part of the revised design later, but it is not the immediate next step after agreeing on the flaws. Reporting to management may be needed eventually, but first the team needs a well-developed proposed future-state process. Therefore, consistent with CSSBB improvement flow, the next step is to develop a design of the revised process , making A the best answer.

NEW QUESTION # 178

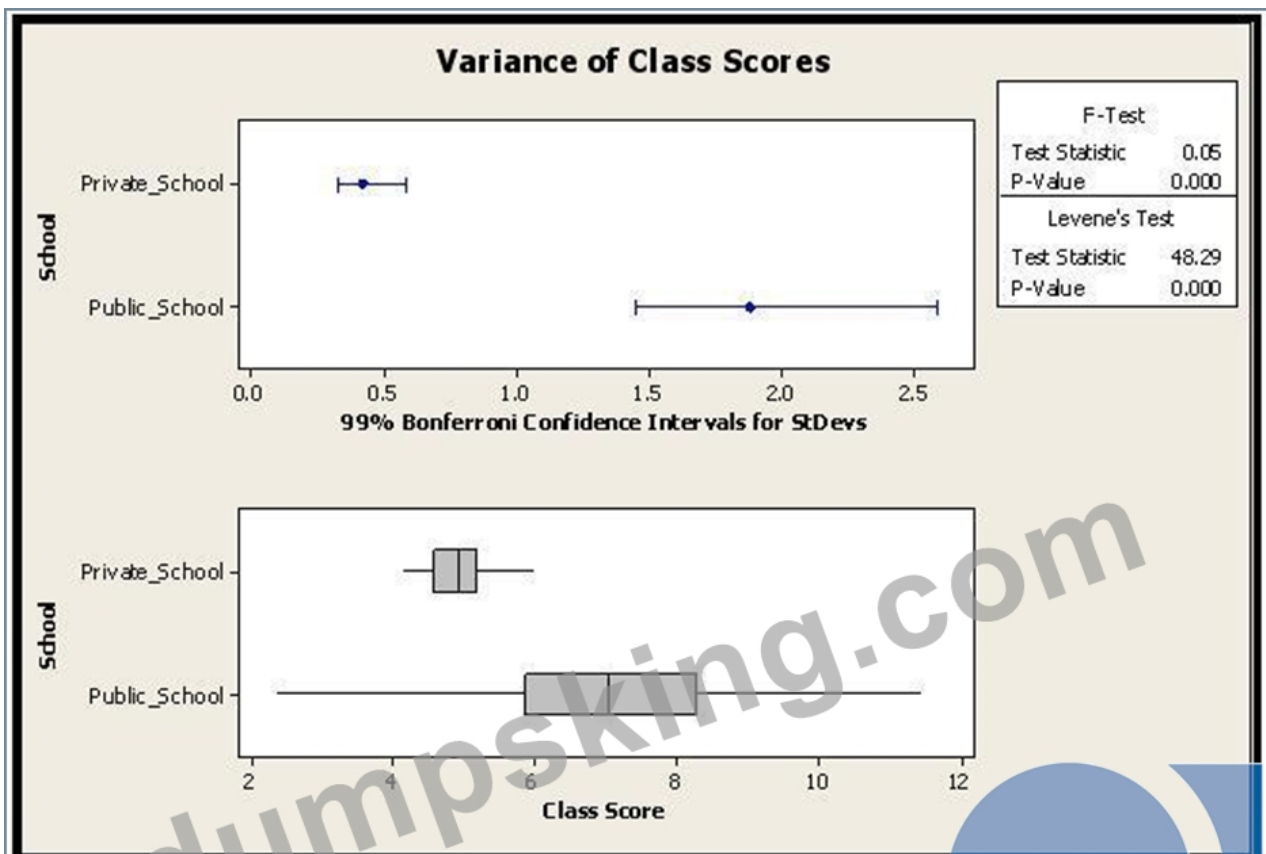
Appropriate measures means that measurements are _____.

- A. Contextual
- B. Sufficient
- C. Relevant
- D. All of these answers are correct
- E. Representative

Answer: D

NEW QUESTION # 179

From the variance F-test shown above, which of these conclusions is/are valid?



Test for Equal Variances: Class Score versus School

99% Bonferroni confidence intervals for standard deviations

School	N	Lower	StDev	Upper
Private_School	50	0.32753	0.42210	0.58233
Public_School	50	1.45338	1.87303	2.58404

F-Test (Normal Distribution)

Test statistic = 0.05, p-value = 0.000

- A. This test applies only to Non-normal Data at 99 % confidence
- B. The variance between the class score distribution is not significantly different
- C. This test applies only to Normal Distributed data at 99 % confidence
- **D. The variance between the class score distribution is significantly different**
- E. There are not enough data points to make any statistical conclusions

Answer: D

NEW QUESTION # 180

For a Normal Distribution as samples size increases the Range in Mean and Standard Deviation decrease relative to the Mean and Standard Deviation of the population.

- A. False
- **B. True**

Answer: B

NEW QUESTION # 181

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