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ASQ CSSBB Certification Exam 2024 with 100% correct answers

01. Typically, which of the following actions is NOT used to reduce process cycle time?

Please choose the correct answer.

- a) Analyzing current processes
- b) Reducing queue times
- c) Setting scheduling priorities
- d) Implementing activity-based costing - correct answer Answer:

d) Implementing activity-based costing

02. Which of the following terms is used to describe the risk of a type I error in a hypothesis test?

Please choose the correct answer.

- a) Power
- b) Confidence level
- c) Level of significance
- d) Beta risk - correct answer Answer:

c) Level of significance

03. One characteristic of attributes data is that it is always

Please choose the correct answer.

- a) continuous

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Understanding Body of Knowledge (BoK) in Relation to Official Test

As you may assume, the CSSBB exam questions are based on the Body of Knowledge (BoK) which contains a syllabus of all topics and concepts that should be known and understood by applicants in preparation for the actual certification test. The CSSBB BoK is thus divided into nine main sections from which a certain number of questions will be set:

- **Organization-Wide Devising & Execution (12 questions)**

Regarding this area, the candidates are expected to have reliable knowledge and understanding of how to make necessary plans and effectively deploy these plans towards improving their organizations. To achieve this, they need to understand the fundamentals of Six Sigma and lean methodologies, learn to apply Six Sigma in solving problems, understand the relationship between business systems as well as processes, and also know how to apply necessary tools in ensuring the achievement of planned initiatives.

Furthermore, responsive leadership is essential in this section, which requires that the candidates also understand the importance of delegating roles & responsibilities, and applying innovative skills against possible barriers.

- **Management of Processes Including Measures (10 questions)**

This domain requires that the candidates get familiar with what it entails to successfully manage an organization. In particular, here, they need to understand the impacts of Six Sigma on the customers, the suppliers, and the generality of the stakeholders. For the best results, exam-takers should also learn to apply best methods and practices when it comes to benchmarking. The candidates need also consider the business aspects along the line of efficiently analyzing the organization's general performance, all in a bid to ensure that adequate financial measures are employed.

- **Team Management (18 questions)**

The subsections subsumed here under the Team Management topic are team formation, facilitation, dynamics, and training. All these, in general, require that the candidates have a careful understanding of the various complexities that trail the formation, existence, management, and continuity of a team. The subtexts in this case also indicate that while certain decisions and methods may be applicable to some team members, they may not be applicable to others. Therefore, candidates are to have a careful understanding of this simple but delicate aspect of the organization.

- **Define (20 questions)**

This scope emphasizes the need to bridge the gap between a business and its customers, such that the business organization understands the needs of the customers and how best to meet their needs. This tested area also accentuates the importance of setting measurable goals and objectives, tracking costs, revenues, customer satisfaction, and also making use of certain necessary tools such as the Project Management tools (gantt charts, toll-gate reviews, etc.) and the analytical tools (affinity diagrams, tree diagrams, etc.). Candidates have to get a good grip of the section to clear the final CSSBB test.

- **Measure (25 questions)**

Under this portion, the candidates will need to understand how to identify and make use of process flow metrics as well as the various process analysis tools. Another aspect of this domain is data collection which would require knowing the different kinds of data existing, sampling them, and employing them to the best of their usability. Other aspects include the need to understand measurement systems and how they can be applied, basic statistics and how plausible conclusions can be drawn from it, probability and how it can be employed in efficient distribution, and, finally, process capability and its long & short term effects on the organization.

- **Analyze (22 questions)**

This objective, basically, involves measuring and modelling relationships between variables, the features of hypothesis testing, Failure Mode and Effects Analysis (FMEA), and extra analysis methods like root cause, waste, and gap analysis.

- **Improve (21 questions)**

This section involves the Design of Experiments (DOE), lean practices, and deployment. It generally is concerned with ensuring improvements through certain experiments, careful studying, and planning, as well as implementing these plans to ultimately achieve optimum results.

- **Control (15 questions)**

This is where candidates have to know about different controls such as Statistical Process Control (SPC), other controls, and how to maintain them. The final item in this subcategory here is how to sustain improvements, which involves documenting the lessons learned from the phases of a project and applying such lessons towards improving other activities in the organization.

- **Design for Six Sigma (DFSS) Architecture and Methodologies (7 questions)**

Here, candidates have to get themselves familiar with general DFSS methods, design for X (DFX), and robust outlines. In particular, within such a topic, you'll be enlightened on DMADV & DMADOV principles, design constraints, and the components of statistical tolerancing.

What is the duration of the CSSBB Exam

- Format: Multiple choices, multiple answers
- Length of Examination: 4 hour 30 minutes
- Number of Questions: 165

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q40-Q45):

NEW QUESTION # 40

Which of the following tools should be used to identify the source of a performance gap?

- A. Activity network diagram
- B. Affinity diagram
- C. Cause and effect diagram
- D. Matrix diagram

Answer: C

Explanation:

The correct answer is B. Cause and effect diagram. In the CSSBB body of knowledge, gap analysis identifies the difference between current and desired performance, but a team then needs a root-cause tool to determine why that gap exists. The cause and effect diagram, also called a fishbone or Ishikawa diagram, is specifically used to organize and explore potential causes of a problem so the team can identify likely source factors for further verification. The CSSBB material explains that teams brainstorm categories and possible causes in order to investigate root causes systematically. This makes it the most appropriate tool for identifying the source of a performance gap.

The other tools serve different purposes. A matrix diagram shows relationships among sets of items. An activity network diagram is used for scheduling and sequencing project activities. An affinity diagram groups ideas into natural clusters after brainstorming. None of those is primarily intended to identify root causes behind a gap in performance. Since the question asks for the tool to identify the source of the gap, the best CSSBB answer is the cause and effect diagram, which is designed for structured root-cause analysis.

NEW QUESTION # 41

A valid Multiple Linear Regression (MLR) is characterized by all of these except _____.

- A. The Residuals from MLR analysis have to be Normally Distributed
- B. It is an assumption that the X's (inputs) are not correlated to each other
- C. The X's (inputs) are assumed to be independent of each other
- D. MLR is conducted based on a deliberate form of experimentation

Answer: D

NEW QUESTION # 42

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 4?

Answer:

NEW QUESTION # 43

When Tricia empties a box of capacitors she places it at a designated spot on her work table.

Sam notices the empty box and brings a full box of capacitors from the stock room. This is an example of:

- A. standard work
- B. visual factory
- C. kanban
- D. set up time reduction (SMED)
- E. poka-yoke

Answer: C

NEW QUESTION # 44

Special Cause Variation falls into which two categories?

- A. Short Term & Long Term
- B. Assignable & Pattern
- C. Attribute & Discreet
- D. Natural & Unnatural

Answer: B

NEW QUESTION # 45

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