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## SAP C_TS414_2023 Exam Syllabus Topics:

| Topic | Details |
|---|---|
| Topic 1 | • Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management. |
| Topic 2 | • Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution. |
| Topic 3 | • Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility. |
| Topic 4 | • Quality Inspection: It explains the configuration requirements of Quality Inspection. |
| Topic 5 | • Quality Improvement: It explains the configuration requirements of Quality Improvement. |
| Topic 6 | • Quality Planning: The topic explains the configuration requirements of Quality Planning. |

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## SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q75-Q80):

**NEW QUESTION # 75**
For which structure elements of a quality notification is the assignment of a status profile possible? Note:
There are 2 correct answers to this question.

- A. Tasks
- B. Activities
- C. Items
- D. Header

**Answer: A,D**

Explanation:
Status profiles in SAP QM (defined in SPRO > QM > Quality Notifications > Status Management) control the lifecycle of notification elements:
* Header (B): The notification header (e.g., transaction QM01) can have a status profile assigned to manage overall statuses (e.g., "Open," "Completed").
* Tasks (D): Tasks within the notification (e.g., "Investigate") can have their own status profile to track individual task progress (e.g., "Released," "Completed").
* Activities (A): Activities log events but don't support status profiles directly.
* Items (C): Items (defect details) use catalog types, not status profiles.
Thus, "Header" and "Tasks" are the correct answers.References: SAP Help Portal - "Status Profiles in QM Notifications"; SAP S/4HANA QM User Guide - "Notification Status".

**NEW QUESTION # 76**
Which catalogue types require the use of selection sets? Correct 2

- A. Usage decision
- B. Tasks
- C. Defect type
- D. Characteristic
- E. Actions

**Answer: A,D**

**NEW QUESTION # 77**
You are performing the quality inspection. You need the options for a multiple results recording for the same inspection characteristic in the same inspection operation. How can you achieve this? Note: There are 2 correct answers to this question.

- A. Using sampling procedure with independent multiple samples
- B. Using sampling procedure with inspection points
- C. Using conditional inspection characteristics
- D. Using sampling procedure with sampling scheme

**Answer: A,B**

Explanation:
To enable multiple results recording for the same inspection characteristic within one operation in SAP S /4HANA QM (e.g., transaction QE51N), specific sampling procedures are used:
* Using Sampling Procedure with Independent Multiple Samples (C): This sampling type (configured in transaction QDV1) allows recording multiple independent results for a characteristic (e.g., 5 separate measurements), each valuated individually. It's ideal for detailed analysis within an operation (SPRO > QM > Quality Inspection > Sample Management).
* Using Sampling Procedure with Inspection Points (D): Inspection points (set in the inspection plan header, transaction QP01, and linked to a sampling procedure) enable multiple recordings over time or events (e.g., per shift), supporting repeated results for the same characteristic.
* Using Sampling Procedure with Sampling Scheme (A): Sampling schemes (e.g., ISO 2859) define sample sizes but don't inherently allow multiple results per characteristic.
* Using Conditional Inspection Characteristics (B): Conditional characteristics depend on other results but don't facilitate multiple recordings of the same characteristic.
Thus, "Using sampling procedure with independent multiple samples" and "Using sampling procedure with inspection points" are the correct answers.References: SAP Help Portal - "Multiple Results Recording in QM"; SAP S/4HANA QM User Guide - "Sampling Procedures".

**NEW QUESTION # 78**
How does the system handle equipment and functional locations in an inspection lot in calibration inspection?

- A. As a material
- B. As physical sample
- C. As a inspection point
- D. As a characteristic

**Answer: A**

**NEW QUESTION # 79**
Which settings are required for the immediate creation of inspection instruction during goods receipt process. Note : 3 correct answer

- A. Control setting in quality info record
- B. Inspection type settings in Material master
- C. Inspection type settings in the implementation guide (IMG)
- D. Settings for print control in implementation Guide (IMG)
- E. Control setting in characteristic of the task list

**Answer: C,D,E**

**NEW QUESTION # 80**
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