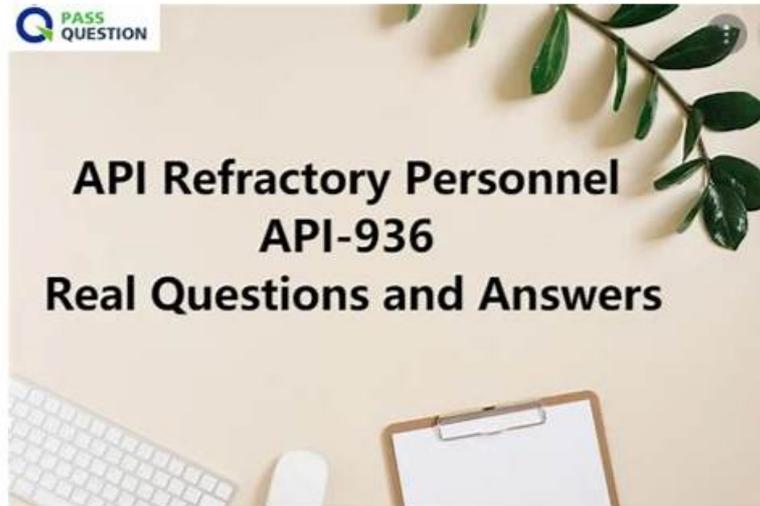


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API Refractory Personnel Sample Questions (Q52-Q57):

NEW QUESTION # 52

Applicator qualification for thin layer erosion resistant lining, each applicator shall pack a test panel of size.

- A. None of the above
- B. 500 x 500 x 25mm
- C. 12" x 12" x ¾ or 1" (300 x 300 x 20 or 25mm)
- D. 450 x 450 x 50 mm

Answer: C

NEW QUESTION # 53

Who is responsible to approve refractory dryout procedures that have more than one heat source?

- A. Inspector
- B. Manufacturer
- **C. Owner**
- D. Contractor

Answer: C

Explanation:

According to API TR 980 - Monolithic Refractories: Installation and Dryout, when multiple heat sources are used during refractory dryout, the final approval must come from the Owner:

"If more than one heat source is used, the contractor shall obtain written approval from the Owner for the dryout procedure."

- API TR 980, Section 6.2.2

While the contractor may propose or execute the dryout, the responsibility for ensuring its validity and safety-especially when multiple heat sources are involved-rests with the Owner.

NEW QUESTION # 54

Which of the following statements regarding curing of hydraulic bonded castables is true?

- A. After remaining in place for 24 hours, forms shall be removed and a curing compound applied within 1 hour of form removal
- B. Apply a manufacturer approved membrane-type curing compound before the surface is dry to the touch
- **C. No part of the lining shall be allowed to air dry more than 3 hours before application of a curing compound**
- D. The membrane curing compound shall burn off at a temperature not less than 500°F (260°C)

Answer: C

Explanation:

Hydraulic bonded castables, such as those using calcium aluminate cement, cure through a hydration reaction that requires the presence of water. Premature drying due to wind, sun, or heat can halt the hydration process, weaken the structure, and cause surface cracking. API 936 mandates that no part of the exposed surface of the castable shall be allowed to dry more than 3 hours before a membrane curing compound is applied.

This statement ensures:

Retention of sufficient surface moisture for ongoing hydration.

Prevention of microcracking, which can later act as stress risers during service.

Uniform strength development across the lining.

The curing compound forms a film that limits evaporation, allowing for continued hydration over the next 24-48 hours.

Reference:

API Std 936, Section 6.3.2: "No portion of the exposed surface shall be allowed to dry more than 3 h prior to the application of the curing compound." ASTM C309 (Referenced Standard): Specifies the performance requirements for curing compounds used in cement-based materials.

NEW QUESTION # 55

Applicator qualification for plastic thick layer, the test panel with an applied lining thickness and anchorage shall be

- A. 500 x 500 mm
- B. None of the above
- **C. 600mm x 300 mm (24" x 12")**
- D. 300 x 300 mm

Answer: C

NEW QUESTION # 56

Abrasion resistance of a material is reported as loss of:

- A. area.

- B. volume.
- C. density.
- D. mass.

Answer: B

Explanation:

Abrasion resistance testing of refractories, especially under ASTM C704 as referenced by API 936, evaluates material durability by measuring the loss of volume after a defined wear process using silicon carbide grit. This test simulates erosion environments (e.g., FCCU risers) and outputs the result in cm^3 or in^3 of volume loss.

Loss of mass or density may also occur, but volume is the defined reporting metric.

Reference:

API TR 977 - Abrasion Resistance and C704 Improvements, confirms that abrasion is measured by volume loss (in^3 or cm^3) under standard testing

NEW QUESTION # 57

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