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The ASQ CSSBB exam is required for obtaining the Six Sigma Black Belt certification and helps the candidates understand the DMAIC principles.

Preparation Materials for CSSBB Exam

You can consolidate your knowledge of the scope tested in the CSSBB certification test if you use the following preparation materials and combine them with the courses below:

- **Certified Six Sigma Black Belt Handbook, Third Edition**

Such a handbook makes a perfect match with the study guide described above and is also dedicated to the ASQ CSSBB exam. Its authors are **Donald W. Benbow and T.M. Kubiak**. The members may benefit from a discounted price of \$101.50. In case you are a non-member of ASQ, then you will buy such material for \$145. This edition has been thoroughly reviewed and updated with the topics included in the exam syllabus. Therefore, you will learn about the Six Sigma principles as well as concepts and receive access to different exercises. You can view this handbook as an effective kit that will give you a practical perspective on how the DMAIC standards can be applied in a real organization. Besides, the book ends with 180 problems that cover each chapter included in the test syllabus in addition to another 150 questions very similar to the ones that you will find in the real exam.

- **Certified Six Sigma Black Belt Certification Preparation**

A session like this is delivered in a face-to-face format. You can find it and register for it if you search the ID CSSBBCPASQ. The only prerequisite that you need to comply with for such training is having an electronic, hand-held calculator. For example, if you have the TI-30Xa model, you are perfectly fine. To be eligible for this class, you will also have to pay the registration fee of \$2,119 in case you are an ASQ member. If you are not a member yet, then the price will be \$2,349. The course is organized for five days and it is split into nine sections during which you will learn how to define roles, analyze data, plan & organize your business processes, and measure your results.

- **ASQ CSSBB Study Guide**

This book was written by **Shawn Findlater & Mark Allen Durivage** and published in 2017. The ASQ members can buy it for an advantageous price of \$35. On the contrary, non-members will get this book if they pay \$50. This manual, particularly, was developed to help the candidates who want to take the CSSBB certification exam and succeed in it. All in all, the study guide is split into two sections. The first one includes 432 practice questions which are divided into nine other parts. The second section comprises 150 more practice items which are also elaborated into nine portions. With the help of these practice inquiries, you will consolidate your knowledge of the topics included in the BoK and help you get used to the test structure.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q245-Q250):

NEW QUESTION # 245

The reported Cpk for a process with an average of 104 units, a spread of 18 units and upper and lower specification limits of 122 and 96 units would be?

- A. 0.5
- **B. 0.89**
- C. 2.00
- D. 1.00

Answer: B

NEW QUESTION # 246

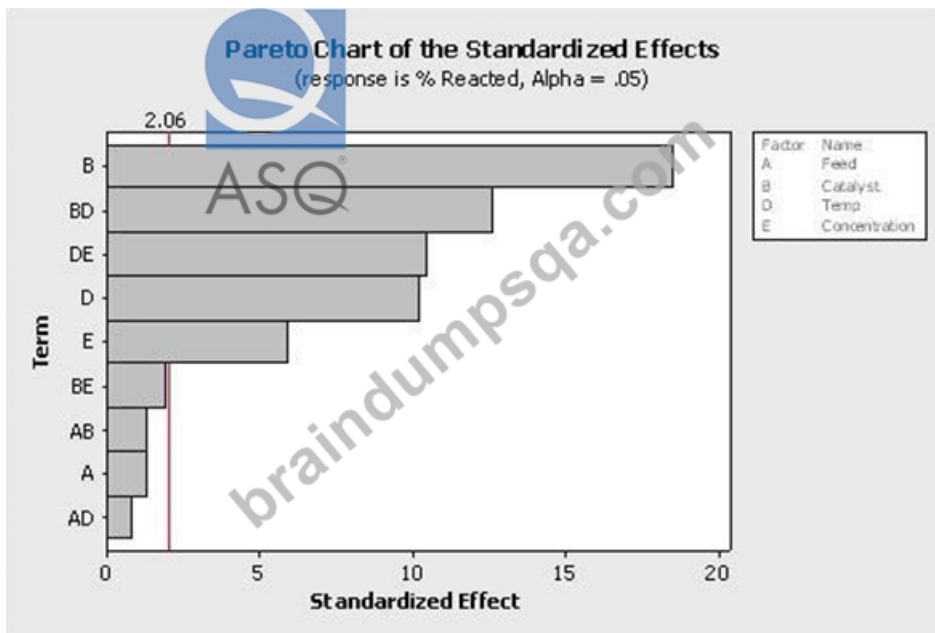
Quality Function Deployment is a tool to aid in:

- **A. linking customer requirements to product features**
- B. determining if quality procedures being followed on the shop floor
- C. none of the above
- D. analyzing non-paired data
- E. ascertaining which processes are functioning correctly
- F. all of the above

Answer: A

NEW QUESTION # 247

Which statement(s) are correct about the Pareto Chart shown here for the DOE analysis? (Note: There are 2 correct answers).



- A. The factors to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 2.06
- B. It is unknown from this graph how many factors were in the Experimental Design
- C. The factors to keep in the mathematical model with a 5% alpha risk are BE, AB, A and AD
- D. The effects to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 0.05

Answer: B,D

NEW QUESTION # 248

A _____ problem in the Measurement System suggests that there is a lack of consistency in the measurement over time.

- A. Stability
- B. Linearity
- C. Bias
- D. Magnitude

Answer: A

NEW QUESTION # 249

A population of size 1,000,000 has mean 42 and standard deviation 6. Sixty random samples, each of size 15 are selected. According to the Central Limit Theorem the distribution of the sixty sample means has a standard deviation of approximately:

- A. 6/15
- B. none of the above
- C. 0
- D. 6/42
- E. 6/15

Answer: A

NEW QUESTION # 250

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