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The Actual4Exams is a revolutionary platform for professionals and students looking to pass the Prepare for your SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing (C_TS422_2023) exam and advance their careers. Our mission is to provide a comprehensive, convenient, and cost-effective preparation material for individuals to prepare for the C_TS422_2023 Certification Exam.

SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details

Topic 1	- Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 2	- Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 3	- Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 4	- Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 5	- Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 6	Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 7	- Demand Management in SAP S 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 8	- Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q41-Q46):

NEW QUESTION # 41
Which information is required when you create a product master in SAP S/4HANA?
Note: There are 2 correct answers to this question.

- A. Base unit of measure
- B. Selection screen for views
- C. Product type
- D. Selection screen for plants

Answer: A,C

Explanation:
When you create a product master in SAP S/4HANA, you need to enter values for mandatory fields such as product number, product type, base unit of measure, and description. The product type determines the category of the product, such as material, service, or article. The base unit of measure defines the unit in which you manage the product in all business transactions. The selection screen for views and plants are optional fields that allow you to choose which views and plants you want to maintain for the product master. Reference: Creating Products, Understanding the Concept of Master Data

NEW QUESTION # 42
What is a work center hierarchy?

- A. A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel
- B. A group of alternative work centers providing a cumulative available capacity for production

- C. A group of alternative work centers for production structured in hierarchy levels by priorities
- D. A group of work centers in a production line being used in sequence for production

Answer: B

Explanation:
In SAP S/4HANA, a work center hierarchy(transaction CR21/CR22) organizes work centers for capacity planning and evaluation:
* A group of alternative work centers providing a cumulative available capacity for production(B): A work center hierarchy groups multiple work centers (e.g., CR01-defined centers) into a tree structure (e.
g., a top node with sub-nodes). The system aggregates their capacities (visible in CM01) into a cumulative total, allowing planners to evaluate or assign production across the group as a single capacity pool, often used in bottleneck analysis or reporting.
Hierarchy levels by priorities(A) isn't correct-priorities are set in routings or PP/DS, not hierarchies, which focus on capacity aggregation.Work centers in a production line sequence(C) reflects routing (CA01) or REM line hierarchy (LDM1), not a work center hierarchy.Parallel sequence for splitting quantities(D) is a routing concept (Parallel Sequence), not a hierarchy function. This is per SAP's capacity planning documentation.

NEW QUESTION # 43
What does forecasting in the demand planning cycle include? Note: There are 3 correct answers to this question.

- A. Past sales order quantities
- B. Past quotation quantities
- C. One-off events
- D. Past production planning quantities
- E. Market intelligence

Answer: A,C,E

Explanation:
Forecasting in SAP S/4HANA's demand planning cycle, managed via transaction MC87 or MD61, generates planned independent requirements (PIRs) based on historical data and external factors. The process includes:
* One-off events(A): These are special occurrences (e.g., promotions, trade shows) that can be manually entered or factored into forecast models (e.g., using event-based forecasting in the forecast profile) to adjust demand predictions.
* Market intelligence(D): This refers to external data or insights (e.g., market trends, competitor actions) that planners can incorporate into forecasting models, often manually or via integration with tools like SAP Integrated Business Planning (IBP).
* Past sales order quantities(E): Historical sales data (from transaction MD73 or LIS) is a core input for statistical forecasting models (e.g., constant, trend, seasonal models), allowing the system to predict future demand based on past consumption.
Past production planning quantities(B) are not typically used in demand forecasting, as they reflect supply rather than demand.Past quotation quantities(C) could influence sales forecasting in some scenarios but are not a standard input in SAP's demand planning cycle, which focuses on confirmed sales orders. This aligns with SAP's forecasting methodology in Demand Management.

NEW QUESTION # 44
How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 Correct answers to this question.

- A. Increase the capacity supply in a time-phased interval.
- B. Determine a time period with available capacity on the planning board.
- C. Form optimum sequence to reduce setup times.
- D. Reduce the planning Window.
- E. Execute an infinite production planning run for the critical resources.

Answer: A,B,C

Explanation:
Increase the capacity supply in a time-phased interval: You can use the capacity planning table or the capacity planning board to increase the available capacity of a resource by changing the shift sequence, the shift duration, or the number of individual capacities. You can also use the capacity leveling function to distribute the capacity requirements over a longer time horizon. This way, you can avoid capacity overloads and create a balanced capacity load.
Determine a time period with available capacity on the planning board: You can use the planning board to visualize the capacity load and the capacity availability of a resource in a graphical Gantt chart. You can use the filter and zoom functions to focus on a specific time period and resource. You can also use the capacity evaluation function to display the capacity situation in a tabular or graphical

form. This way, you can identify the time periods with available capacity and plan the operations accordingly.

Form optimum sequence to reduce setup times: You can use the setup matrix or the setup group key to define the setup times and the setup categories for a resource. You can also use the setup optimization function to determine the optimum sequence of operations that minimizes the total setup time. This way, you can reduce the capacity consumption and increase the throughput of the resource. Reference: Identifying the Basic Principles and Tools of Capacity Planning; SAP Help Portal; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 82.

NEW QUESTION # 45

Which business processes are affected by settings in the order type dependent parameters? Note: There are 2 correct answers to this question.

- A. Schedule production orders.
- B. Define integration with cost accounting.
- C. Select master data.
- D. Check material availability.

Answer: B,C

NEW QUESTION # 46

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