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## SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>• Demand Management in SAP S</li><li>• 4HANA: This section covers a comparison of production methods in various manufacturing environments.</li></ul>
Topic 2	<ul style="list-style-type: none"><li>• Material Requirements Planning in SAP S</li><li>• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.</li></ul>
Topic 3	<ul style="list-style-type: none"><li>• Process Orders in SAP S</li><li>• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li></ul>
Topic 4	<ul style="list-style-type: none"><li>• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.</li></ul>
Topic 5	<ul style="list-style-type: none"><li>• Advanced Planning in SAP S</li><li>• 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.</li></ul>
Topic 6	<ul style="list-style-type: none"><li>• Introduction to SAP S</li><li>• 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S</li><li>• 4HANA, its main components, business applications, and user experience strategy.</li></ul>
Topic 7	<ul style="list-style-type: none"><li>• Introduction to SAP S</li><li>• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.</li></ul>
Topic 8	<ul style="list-style-type: none"><li>• Capacity Planning in SAP S</li><li>• 4HANA: This section covers a discussion of SAP S</li><li>• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li></ul>

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## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q67-Q72):

### NEW QUESTION # 67

Which of the following questions do you have to answer before you start creating a bill of material (BOM)?

- A. What status does the BOM have?
- **B. Is the material type allowed in the BOM?**
- C. Which base unit of measure does the material have?
- D. In which storage location is the BOM required?

**Answer: B**

Explanation:

Before you create a BOM, you need to check if the material type of the header material is allowed in the BOM usage. The material type defines the attributes and functions of a material, such as whether it is a finished product, a raw material, or a trading good. The BOM usage defines the purpose and application of a BOM, such as production, engineering, or sales. Only certain combinations of material types and BOM usages are valid in SAP S/4HANA. For example, you cannot create a production BOM for a material type that is not relevant for production planning. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 63; [SAP Help Portal: Material Type].

### NEW QUESTION # 68

Which standard item categories can you select inside a bill of material (BOM)? Note: There are 2 correct answers to this question.

- **A. Variable-size item**
- **B. Preliminary item**
- C. WBS item
- D. Work item

**Answer: A,B**

Explanation:

In SAP S/4HANA, the item category in a BOM (transaction CS01/CS02, field: Item Category) classifies components and determines their handling in production and procurement. Standard item categories include:

\* Variable-size item(A): Item category "R" (Variable-Size Item) is used for components with dimensions (e.g., sheets, pipes) where quantity is calculated based on size data (entered in the Variable-Size Item Data tab). It's common in manufacturing for materials cut or sized during production.

\* Preliminary item(C): Item category "V" (Preliminary Item) is a placeholder for components not yet fully specified (e.g., during design phase). It allows BOM creation to proceed, with details added later, and is valid for planning purposes.

Work item(B) is not a standard BOM item category- "L" (Stock Item) or "N" (Non-Stock Item) might apply to work-related components, but "Work Item" isn't a defined term. WBS item(D) (Work Breakdown Structure, category "W") relates to Project Systems (PS) BOMs, not standard production BOMs in PP, requiring PS integration. This is per SAP's BOM item category definitions.

### NEW QUESTION # 69

How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 Correct answers to this question.

- A. Reduce the planning Window.
- B. Execute an infinite production planning run for the critical resources.
- **C. Form optimum sequence to reduce setup times.**
- **D. Increase the capacity supply in a time-phased interval.**
- **E. Determine a time period with available capacity on the planning board.**

**Answer: C,D,E**

Explanation:

Increase the capacity supply in a time-phased interval: You can use the capacity planning table or the capacity planning board to increase the available capacity of a resource by changing the shift sequence, the shift duration, or the number of individual capacities. You can also use the capacity leveling function to distribute the capacity requirements over a longer time horizon. This way, you can avoid capacity overloads and create a balanced capacity load.

Determine a time period with available capacity on the planning board: You can use the planning board to visualize the capacity load and the capacity availability of a resource in a graphical Gantt chart. You can use the filter and zoom functions to focus on a specific time period and resource. You can also use the capacity evaluation function to display the capacity situation in a tabular or graphical form. This way, you can identify the time periods with available capacity and plan the operations accordingly.

Form optimum sequence to reduce setup times: You can use the setup matrix or the setup group key to define the setup times and the setup categories for a resource. You can also use the setup optimization function to determine the optimum sequence of operations that minimizes the total

setup time. This way, you can reduce the capacity consumption and increase the throughput of the resource. Reference: Identifying the Basic Principles and Tools of Capacity Planning; SAP Help Portal; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 82.

#### NEW QUESTION # 70

Your project team decided to use a make-to-order planning strategy material in discrete manufacturing. What is the impact of this decision?

Note: there are 2 correct answers to this question

- A. Both the reduction of make-to-order stock and requirements occur on delivery
- **B. Net requirement calculation is carried out for every sales order individually.**
- C. Storage Location MRP areas are required for sales-orders-specific stock.
- **D. Production orders are created with sales order reference.**
- E. Sales orders have to be ATP-confirmed (available-to-promise) to be saved.

**Answer: B,D**

Explanation:

In make-to-order production, the production planning is initiated only when a sales order is received. The system does not perform a net requirements calculation between individual sales orders or with the make-to-stock warehouse stock<sup>1</sup>. Therefore, option B is correct. Additionally, production orders are created with sales order reference, which means that the costs and revenues of the sales order are settled at the end of the production process<sup>2</sup>. Therefore, option D is also correct. The other options are not valid for make-to-order production. Storage location MRP areas are not required for sales-order-specific stock, as the stock is managed at the sales order level<sup>3</sup>. The reduction of make-to-order stock and requirements does not occur on delivery, but on goods issue to the sales order<sup>1</sup>. Sales orders do not have to be ATP-confirmed to be saved, as the availability check is optional and can be performed later. Reference: 1: Strategies for Make-to-Order (MTO) Production | SAP Help Portal([https://help.sap.com/docs/SAP\\_S4HANA\\_CLOUD/2bba750d1e124e1ea2a039bb1cd9b6c5/3b24bf53d25ab64ce10000000a174cb4.html](https://help.sap.com/docs/SAP_S4HANA_CLOUD/2bba750d1e124e1ea2a039bb1cd9b6c5/3b24bf53d25ab64ce10000000a174cb4.html))<sup>2</sup>: Outlining Make-to-Order Production - SAP Learning([https://learning.sap.com/learning-journeys/discovering-the-basics-of-sap-s-4hana-manufacturing/outlining-make-to-order-production\\_be788c36-6fd4-4f1e-b054-635435247918](https://learning.sap.com/learning-journeys/discovering-the-basics-of-sap-s-4hana-manufacturing/outlining-make-to-order-production_be788c36-6fd4-4f1e-b054-635435247918))<sup>3</sup>: Storage Location MRP Areas | SAP Help Portal. : Availability Check and Requirements in Sales and Distribution Processing | SAP Help Portal.

#### NEW QUESTION # 71

Where does the system check master data selection settings during the creation of planned orders production orders? Note: There are 3 correct answers to this question.

- A. In the production version
- **B. In the routing**
- **C. In the MRP controller**
- D. In the work centers
- **E. In the bill of material (BOM)**

**Answer: B,C,E**

#### NEW QUESTION # 72

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