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## DRILL 4: Standing Techniques

Demonstrate all the techniques in the order listed below in under five minutes. Introduce yourself and your testing partner, indicate the testing date, and announce the name of the drill before you begin.

1. Establish the Clinch
  - i. Aggressive Opponent (L7) + Leg Hook Takedown (L6)
  - ii. Conservative Opponent (L15) + Body Fold Takedown (L14)
2. Haymaker Punch Defense (L30) + Rear Takedown (L29)
3. Double Leg Takedown (L17)
  - i. Aggressive Opponent
  - ii. Conservative Opponent
4. Pull Guard (L21)
5. Guillotine Choke (L23)
  - i. Standing Variation
  - ii. Guard Pull Variation
6. Standing Armbar (L34)
7. Standing Headlock Defense (L26)
8. Guillotine Defense (L32)

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## SAP C\_TS422\_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"> <li>Introduction to SAP S</li> <li>4HANA Supply Chain Planning: This part covers the background and motivation for SAP S</li> <li>4HANA, its main components, business applications, and user experience strategy.</li> </ul>
Topic 2	<ul style="list-style-type: none"> <li>Material Requirements Planning in SAP S</li> <li>4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.</li> </ul>
Topic 3	<ul style="list-style-type: none"> <li>Capacity Planning in SAP S</li> <li>4HANA: This section covers a discussion of SAP S</li> <li>4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li> </ul>
Topic 4	<ul style="list-style-type: none"> <li>Demand Management in SAP S</li> <li>4HANA: This section covers a comparison of production methods in various manufacturing environments.</li> </ul>
Topic 5	<ul style="list-style-type: none"> <li>Process Orders in SAP S</li> <li>4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li> </ul>
Topic 6	<ul style="list-style-type: none"> <li>Lean Manufacturing in SAP S</li> <li>4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.</li> </ul>
Topic 7	<ul style="list-style-type: none"> <li>Master Data in SAP S</li> <li>4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.</li> </ul>

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q64-Q69):

### NEW QUESTION # 64

If the stock level drops below the reorder stock in reorder point planning, what logic would the system use to trigger procurement?

- A. Fill up to the safety stock level.
- B. Fill up to the reorder stock level.
- C. Fill up to the maximum stock level.
- D. Fill up based on the lot size procedure.**

### Answer: D

Explanation:

In reorder point planning, the system compares the available stock with the reorder point to determine the net requirements. If the available stock falls below the reorder point, the system triggers a procurement proposal for the material. The quantity of the procurement proposal depends on the lot size procedure that is defined in the material master. The lot size procedure determines how the system calculates the order quantity based on factors such as demand, costs, and storage space. There are different types of lot size procedures, such as static, periodic, or optimum lot size. Reference: [Production Planning with SAP S/4HANA], page 156; [SAP Help Portal: Lot Size Calculation].

### NEW QUESTION # 65

How are dependent requirements for assemblies created? Note: There are 2 correct answers to this question.

- A. They are created with exact times in Advanced Planning.
- B. They are only created for multilevel bill of material (BOM) structures.
- C. They are created on assembly level during the planning run.
- D. They are created together with the independent requirement for the finished product.

**Answer: A,C**

#### NEW QUESTION # 66

What does a line hierarchy in repetitive manufacturing represent?

- A. A production line with a parallel sequence in the routing
- B. A production line with more than one work center
- C. A production line with prioritized work centers
- D. A production line with an alternative sequence in the routing

**Answer: B**

Explanation:

A line hierarchy in repetitive manufacturing represents the structure of a production line that consists of multiple work centers. A line hierarchy is a master data object that defines the sequence and the relationship of the work centers that are involved in producing a material. A line hierarchy can be split into different levels, such as line segments, processing stations, or takt areas, to reflect the complexity and the variability of the production line. A line hierarchy can be used for planning and scheduling operations, controlling material flow, and monitoring production performance<sup>12</sup>.

The other options are not correct for the following reasons:

A production line with prioritized work centers (B): This is not correct. A line hierarchy does not define the priority of the work centers, but the order and the dependency of the work centers. The priority of the work centers can be determined by other factors, such as the capacity availability, the production rate, or the scheduling parameters.

A production line with a parallel sequence in the routing (C): This is not correct. A line hierarchy does not represent the parallel sequence in the routing, but the linear sequence of the work centers. A parallel sequence in the routing means that two or more operations can be performed simultaneously on different work centers for the same material. A parallel sequence in the routing can be modeled by using alternative sequences or parallel sequences in the line hierarchy<sup>3</sup>.

A production line with an alternative sequence in the routing (D): This is not correct. A line hierarchy does not represent the alternative sequence in the routing, but the main sequence of the work centers. An alternative sequence in the routing means that there are different options for performing an operation on different work centers for the same material. An alternative sequence in the routing can be modeled by using alternative sequences or parallel sequences in the line hierarchy<sup>3</sup>.

Reference:

[https://help.sap.com/docs/SAP\\_S4HANA\\_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee10000000a44538d.html](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee10000000a44538d.html)

#### NEW QUESTION # 67

Your company manufactures materials whose specifications differ for each manufacturing process. Which application do you have to use in SAP S/4HANA to be able to track and use this information in all areas of logistics?

- A. Quality management
- B. Batch management
- C. Process order management
- D. Engineering change management

**Answer: B**

Explanation:

You have to use batch management in SAP S/4HANA to be able to track and use the information about materials whose specifications differ for each manufacturing process in all areas of logistics. Batch management is a function that allows you to manage materials that are produced or procured in batches, where each batch has a unique identifier and can have different characteristics or specifications. With batch management, you can:

Define the batch characteristics and specifications for each material, such as color, potency, or shelf life.

Assign a batch number to each batch of material and record the batch characteristics and specifications in the batch master record.

Use the batch number as a key for tracking and tracing the batch throughout the logistics processes, such as goods receipt, production, quality inspection, goods issue, or delivery.

Use the batch characteristics and specifications as criteria for batch determination, which is a function that automatically selects the suitable batches for a requirement based on predefined rules and conditions.

Use the batch characteristics and specifications as input for batch valuation, which is a function that allows you to valuate batches of the same material differently based on their quality or market value.

## NEW QUESTION # 68

What is the difference between co-products and by-products? Note: There are 2 correct answers to this question.

- A. Only co-products appear in the process or production order settlement rule.
- B. Only co-products have movement type 101.
- C. Only co-products have movement type 531.
- D. Only co-products have a non-zero inventory valuation.

**Answer: A,B**

Explanation:

In SAP S/4HANA, co-products and by-products are outputs of a production process, but they differ in purpose, valuation, and system handling:

\* Only co-products have movement type 101(C): Co-products are intentionally produced alongside the main product and are goods received into inventory using movement type 101 (transaction MIGO or CO11N confirmation) as part of the production order.

This reflects their status as primary outputs with planned quantities in the BOM (marked with a negative quantity and co-product indicator in CS01). By-products, conversely, use movement type 531 for goods receipt, as they are secondary outputs.

\* Only co-products appear in the process or production order settlement rule(D): Co-products are included in the settlement rule of the production order (visible in CO02, Settlement Rule) because their costs are apportioned based on apportionment structures (e.g., equivalence numbers in the material master, MRP 2 view). By-products do not appear in the settlement rule; their costs are typically offset against the main product via a cost credit (configured in the BOM).

Only co-products have non-zero inventory valuation(A) is incorrect - by-products can also have inventory valuation (e.g., standard price), though often lower. Only co-products have movement type 531(B) is false -

531 is specific to by-products, not co-products. This aligns with SAP's co/by-product handling in production.

## NEW QUESTION # 69

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