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API Piping Inspector Sample Questions (Q145-Q150):

NEW QUESTION # 145
Welding procedures qualified by may be used, subject to the specific approval of the inspector

- A. the use of AWS pre qualified, D1.1 type procedures
- B. the employer
- C. others
- D. the use of API 1104 qualified procedures

Answer: C

NEW QUESTION # 146
The preferred medium for pneumatic testing of small lines or systems is

- A. air
- B. inert gas
- C. water
- D. hydrogen

Answer: B

NEW QUESTION # 147
What is the required thickness of straight run pipe subject to internal pressure only, based on the following conditions: NPS 14, SA 285 Gr.C, EFW Spiral seam (No radiography), operating at 216 psi / 378?F

- A. 0.11"
- B. Not enough information given
- C. 1.1"
- D. 0.06"

Answer: A

NEW QUESTION # 148
Buried piping inspected periodically by excavation shall be inspected in lengths of:

- A. Any length as long as it is inspected 180° circumference.
- B. 6 feet -8 feet.
- C. 3 feet -5. feet
- D. Any length as long as It IS Inspected full circumference.

Answer: B

NEW QUESTION # 149
All piping system repair and alteration welding shall be done in accordance with:

- A. ASME BPV IX
- B. The code to which the system was built.
- C. API 570
- D. ASME B31.G

Answer: B

NEW QUESTION # 150

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