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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	- Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 2	- Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 3	- Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 4	- Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 5	- Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 6	- Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q42-Q47):

NEW QUESTION # 42

How would you define pegging in the context of Advanced Planning?

- A. An evaluation to identify material or capacity shortages in the bill of material structure after the production planning run
- B. An evaluation to identify overstock situations in the balance between the receipt and the issue elements after the production planning run
- **C. An evaluation that is ordered according to the bill of material structure of all related products represents the relationship between the receipt and the issue elements**
- D. An evaluation that is ordered according to the network structure of all related products represents the coverage of issue elements with receipt elements stock

Answer: C

NEW QUESTION # 43

In documentation for MRP in Advanced Planning, you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- **A. MRP creates the capacity requirements without checking the work center capacities.**
- B. MRP creates the capacity requirements only if the work center has sufficient capacity.
- C. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- D. MRP assigns the capacity requirements automatically after the last scheduled order on a work center.

Answer: A

Explanation:

Infinite planning is a method of material requirements planning (MRP) that creates new orders without checking the capacity availability of the work centers. This means that the capacity requirements of a new order are created regardless of the existing capacity load or constraints of the work center. Infinite planning assumes that the required capacity can be increased or adjusted as needed. Infinite planning is suitable for situations where the capacity supply is flexible and the demand is urgent or unpredictable. However, infinite planning can also result in capacity overloads or unrealistic schedules that need to be resolved later by capacity leveling or rescheduling. Reference: SAP S/4HANA Production Planning and Manufacturing II, Unit 1: Material Requirements Planning; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 77.

NEW QUESTION # 44

Your project team decided to use a make-to-order planning strategy material in discrete manufacturing. What is the impact of this decision?

Note: there are 2 correct answers to this question

- **A. Production orders are created with sales order reference.**
- B. Storage Location MRP areas are required for sales-order-specific stock.
- C. Sales orders have to be ATP-confirmed (available-to-promise) to be saved.
- D. Both the reduction of make-to-order stock and requirements occur on delivery
- **E. Net requirement calculation is carried out for every sales order individually.**

Answer: A,E

Explanation:

In make-to-order production, the production planning is initiated only when a sales order is received. The system does not perform a net requirements calculation between individual sales orders or with the make-to-stock warehouse stock¹. Therefore, option B is correct. Additionally, production orders are created with sales order reference, which means that the costs and revenues of the sales order are settled at the end of the production process². Therefore, option E is also correct. The other options are not valid for make-to-order production. Storage location MRP areas are not required for sales-order-specific stock, as the stock is managed at the sales order level³. The reduction of make-to-order stock and requirements does not occur on delivery, but on goods issue to the sales order¹. Sales orders do not have to be ATP-confirmed to be saved, as the availability check is optional and can be performed later. Reference: 1: Strategies for Make-to-Order (MTO) Production | SAP Help Portal(https://help.sap.com/docs/SAP_S4HANA_CLOUD/2bba750d1e124e1ea2a039bb1cd9b6c5/3b24bf53d25ab64ce1000000a174cb4.html)2: Outlining Make-to-Order Production - SAP Learning(https://learning.sap.com/learning-journeys/discovering-the-basics-of-sap-s-4hana-manufacturing/outlining-make-to-order-production_be788c36-6fd4-4fle-b054-635435247918)3: Storage Location MRP Areas | SAP Help Portal. : Availability Check and Requirements in Sales and Distribution Processing | SAP Help Portal.

NEW QUESTION # 45

What is a work center hierarchy?

- A. A group of alternative work centers providing a cumulative available capacity for production
- B. A group of work centers in a production line being used in sequence for production
- C. A group of alternative work centers for production structured in hierarchy levels by priorities
- D. A group of work centers in a parallel sequence that is used to split production quantities work on them in parallel

Answer: A

NEW QUESTION # 46

You are trying to create a production order, but NO valid production version can be selected. What could be the reasons? Note: There are 2 correct answers to this question.

- A. NO bills of material (BOMs) are assigned to the production versions.
- B. The order lot size is NOT within the validity range of a production version.
- C. All production versions for the material are locked.
- D. NO production lines are assigned to the production versions.

Answer: B,C

Explanation:

In SAP S/4HANA, a production order (transaction CO01) requires a valid production version (material master, MRP 4 view). If none can be selected, possible reasons include:

* The order lot size is NOT within the validity range of a production version(A): Each production version specifies a lot size range (e.g., 100-1000 units). If the order quantity (entered in CO01) falls outside this range, the version is invalid, and the system cannot select it.

* All production versions for the material are locked(C): If production versions are locked (MRP 4 view, field: Lock indicator), they are excluded from planning and order creation, even if otherwise valid, preventing selection.

NO production lines assigned(B) is irrelevant-production versions link BOMs and routings, not production lines (a repetitive manufacturing concept).NO BOMs assigned(D) would invalidate a version, but the system checks BOM validity within the version, and this is typically caught during version creation (C223), not order creation. This is per SAP's production version validation rules.

NEW QUESTION # 47

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