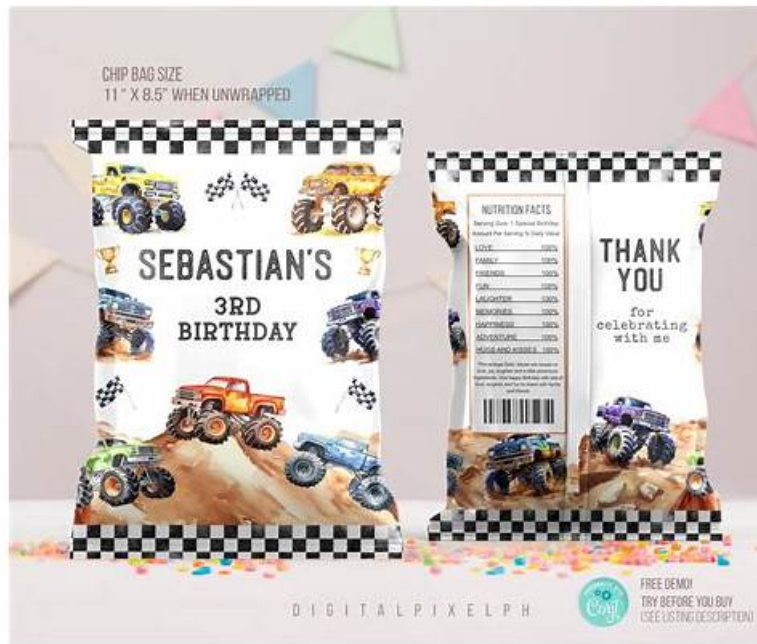


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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.

Topic 2	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 3	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 4	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 5	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 6	• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 7	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 8	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 9	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 10	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q78-Q83):

NEW QUESTION # 78

What does forecasting in the demand planning cycle include? Note: There are 3 correct answers to this question.

- A. Past sales order quantities
- B. Market intelligence
- C. One-off events
- D. Past quotation quantities
- E. Past production planning quantities

Answer: A,B,C

Explanation:

Forecasting in SAP S/4HANA's demand planning cycle, managed via transaction MC87 or MD61, generates planned independent requirements (PIRs) based on historical data and external factors. The process includes:

* One-off events(A): These are special occurrences (e.g., promotions, trade shows) that can be manually entered or factored into forecast models (e.g., using event-based forecasting in the forecast profile) to adjust demand predictions.

* Market intelligence(D): This refers to external data or insights (e.g., market trends, competitor actions) that planners can incorporate into forecasting models, often manually or via integration with tools like SAP Integrated Business Planning (IBP).

* Past sales order quantities(E): Historical sales data (from transaction MD73 or LIS) is a core input for statistical forecasting models (e.g., constant, trend, seasonal models), allowing the system to predict future demand based on past consumption.

Past production planning quantities(B) are not typically used in demand forecasting, as they reflect supply rather than demand. Past quotation quantities(C) could influence sales forecasting in some scenarios but are not a standard input in SAP's demand planning cycle, which focuses on confirmed sales orders. This aligns with SAP's forecasting methodology in Demand Management.

NEW QUESTION # 79

Your production planners are allowed to execute planning only for specific resources. How can you achieve this in Advanced Planning (PP/DS)?

- A. Use a propagation range.
- **B. Use a resource group.**
- C. Use a planning group.
- D. Use a planning area.

Answer: B

NEW QUESTION # 80

Which standard item categories can you select inside a bill of material (BOM)? Note: There are 2 correct answers to this question.

- **A. Variable-size item**
- B. WBS item
- C. Work item
- **D. Preliminary item**

Answer: A,D

Explanation:

In SAP S/4HANA, the item category in a BOM (transaction CS01/CS02, field: Item Category) classifies components and determines their handling in production and procurement. Standard item categories include:

* Variable-size item(A): Item category "R" (Variable-Size Item) is used for components with dimensions (e.g., sheets, pipes) where quantity is calculated based on size data (entered in the Variable-Size Item Data tab). It's common in manufacturing for materials cut or sized during production.

* Preliminary item(C): Item category "V" (Preliminary Item) is a placeholder for components not yet fully specified (e.g., during design phase). It allows BOM creation to proceed, with details added later, and is valid for planning purposes.

Work item(B) is not a standard BOM item category-"L" (Stock Item) or "N" (Non-Stock Item) might apply to work-related components, but "Work Item" isn't a defined term. WBS item(D) (Work Breakdown Structure, category "W") relates to Project Systems (PS) BOMs, not standard production BOMs in PP, requiring PS integration. This is per SAP's BOM item category definitions.

NEW QUESTION # 81

Which time elements does MRP consider in backward scheduling to determine the order dates for components from dependent requirements?

Note: There are 2 correct answers to this question

- A. Total replenishment lead time
- B. Planned delivery time
- **C. In-house production time**
- **D. Operation duration**

Answer: C,D

Explanation:

Backward scheduling is a method of determining the order dates for components from dependent requirements by starting from the requirement date of the finished product and working backwards through the production structure. Backward scheduling considers the following time elements:

Operation duration: This is the time required to perform an operation on a resource, such as a work center or a machine. Operation duration is influenced by various factors, such as the quantity, the lot size, the setup time, the processing time, the teardown time, and the operation scrap. Operation duration is subtracted from the requirement date of the finished product to determine the start date of the operation.

In-house production time: This is the time required to produce a material in-house, from the start of the first operation to the end of the last operation. In-house production time is influenced by various factors, such as the routing, the work center, the production version, and the scheduling margin key. In-house production time is subtracted from the start date of the first operation to determine the order start date of the material.

Backward scheduling does not consider the following time elements:

Total replenishment lead time: This is the time required to procure a material externally, from the creation of the purchase requisition to the receipt of the goods. Total replenishment lead time is influenced by various factors, such as the planned delivery time, the goods receipt processing time, the release time, and the scheduling margin key. Total replenishment lead time is used in forward scheduling, not backward scheduling, to determine the order dates for externally procured materials.

Planned delivery time: This is the time required to deliver a material from the vendor to the receiving plant. Planned delivery time is maintained in the purchasing info record or the material master record. Planned delivery time is a component of the total replenishment lead time, which is used in forward scheduling, not backward scheduling, to determine the order dates for externally procured materials. Reference: Backward Scheduling | SAP Help Portal, Scheduling | SAP Help Portal, SAP S/4HANA Production Planning and Manufacturing Certification Guide, page 77-78.

NEW QUESTION # 82

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Wait time
- B. Setup time
- C. Float before production
- D. Pick time
- E. Processing time

Answer: A,B,E

NEW QUESTION # 83

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