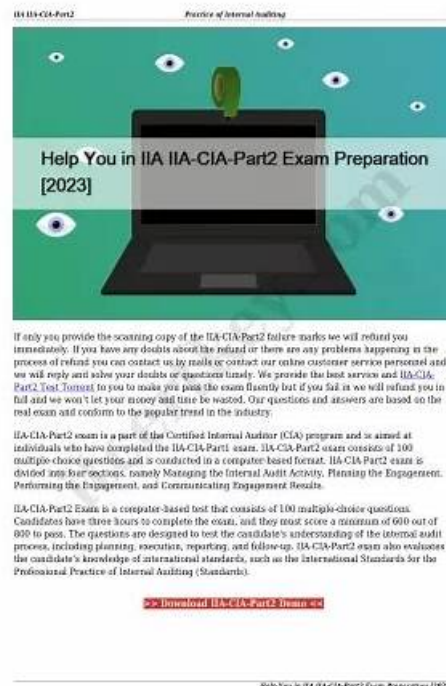


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## IIA Business Knowledge for Internal Auditing Sample Questions (Q405-Q410):

### NEW QUESTION # 405

A traditional quality control process in manufacturing consists of mass inspection of goods only at the end of a production process. A major deficiency of the traditional control process is that:

- A. It is not possible to rework defective items.
- B. It is expensive to do the inspections at the end of the process.
- C. It does not focus on improving the entire production process.
- D. It is not 100% effective.

**Answer: C**

Explanation:

The process used to produce the goods is not thoroughly reviewed and evaluated for efficiency and effectiveness. Preventing defects and increasing efficiency by improving the production process raises quality standards and decreases costs.

### NEW QUESTION # 406

An internal auditor for a large automotive parts retailer wishes to perform a risk analysis and wants to use an appropriate statistical tool to help identify stores that would be out of line compared to the majority of stores. The most appropriate statistical tool to use is:

- A. Linear time series analysis.
- B. Time series multiple regression analysis to identify changes in individual stores overtime.
- C. Cross tabulations with chi-square analysis of significance.
- D. Cross-sectional regression analysis.

**Answer: D**

Explanation:

Time series data pertain to a given entity over a number of prior time periods. Cross-sectional data, however, pertain to different entities for a given time period or at a given time. Thus, cross-sectional regression analysis is the most appropriate statistical tool because it compares attributes of all stores' operating statistics at one moment in time.

### NEW QUESTION # 407

Management of a company is attempting to build a reputation as a world-class manufacturer of quality products. Which of the following measures would not be used by the firm to measure quality?

- A. The number of parts shipped per day.
- B. The percentage of products passing quality tests the first time.
- C. The percentage of shipments returned by customers because of poor quality.
- D. The number of defective parts per million.

**Answer: A**

Explanation:

The number of parts shipped per day would most likely be used as a measure of the effectiveness and efficiency of shipping procedures, not the quality of the product. This measure does not consider how many of the parts are defective.

### NEW QUESTION # 408

Which of the following is an advantage of a decentralized organizational structure, as opposed to a centralized structure?

- A. Strong internal controls.
- B. Larger talent pool.
- C. Greater cost-effectiveness,
- D. Increased economies of scale.

**Answer: C**

Explanation:

Explanation/Reference: <https://www.economicdiscussion.net/management/advantages-and-disadvantages-of-decentralization/31848>

### NEW QUESTION # 409

The management and employees of a large household goods moving company believe that it if became nationally known as adhering to total quality management and continuous improvement, one result would be an increase in the company's profits and market share. What should the company focus onto achieve quality more economically?

- A. Internal failure costs.
- B. Appraisal costs.
- C. Prevention costs.
- D. External failure costs.

**Answer: C**

Explanation:

Prevention costs are incurred to prevent defects. Prevention is ordinarily less costly than the combined costs of appraisal, internal failure, and external failure.

### NEW QUESTION # 410

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