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API Piping Inspector Sample Questions (Q97-Q102):

NEW QUESTION # 97

Erosion of the piping system usually occurs at:

- A. Any low-velocity and low-turbulence areas
- B. Upstream of pump discharges
- C. Elbows
- D. Along straight run pipe

Answer: C

NEW QUESTION # 98

The transmitted film density through the radiographic image of the body of the appropriate hole penetrameter and the area of interest shall be minimum for radiographs made with a gamma ray source.

- A. 2.6
- B. 2.0
- C. 1.8
- D. 2.2

Answer: B

NEW QUESTION # 99

A weld is changed from multi pass per side to single pass per side.
How does this effect the PWHT limitation?

- A. The PWHT must be performed per ASME IX and time increased by one
- B. The PWHT is not a consideration
- C. This limitation does not apply when a WPS is qualified with a PWHT below the upper transformation temperature
- D. This limitation does not apply when a WPS is qualified with a PWHT above the upper transformation temperature

Answer: D

NEW QUESTION # 100

A WPS shall have the referenced

- A. PQR
- B. PDQ
- C. NACE
- D. welder

Answer: A

NEW QUESTION # 101

The base metal is P.No.8, the weld metal is A . No.8-9, and the wall thickness is 1", what is the hold time for heat treatment

- A. ½ hour for each 1" thickness
- B. 2 hours
- C. 1 hour
- D. None

Answer: D

NEW QUESTION # 102

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