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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.
Topic 2	• Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 3	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 4	• Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 5	• Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q69-Q74):

NEW QUESTION # 69
You are using quantitative inspection characteristics during a production results recording. What are some of the results confirmation control indicators available for quantitative results? Note: There are 3 correct answers to this question.

- A. Classed recording
- B. Mean value and standard deviation
- C. Single result
- D. Summarized recording
- E. Mean value

Answer: A,C,D

Explanation:
For quantitative characteristics in results recording (transaction QE51N), control indicators in the MIC (transaction QS23) define how results are confirmed:
* Summarized Recording (B): Records a single aggregated value (e.g., average) for the sample, a standard option for efficiency.
* Classed Recording (C): Results are grouped into classes (e.g., ranges like 10-15 mm), common for statistical analysis.
* Single Result (D): Each individual result is recorded separately, ideal for detailed tracking.
* Mean Value and Standard Deviation (A): These are calculated outputs, not control indicators for recording type.
* Mean Value (E): This is a result, not a control indicator for how data is entered.
Thus, "Summarized recording," "Classed recording," and "Single result" are the correct answers.References:
SAP Help Portal - "Results Recording for Quantitative Characteristics"; SAP S/4HANA QM User Guide - "Control Indicators".

NEW QUESTION # 70
During quality notification processing, the activities from the action box can be used. How can the activities be documented in the quality notification? Note: There are 2 correct answers to this question.

- A. As item
- B. As task
- C. As activity
- D. As cause

Answer: B,C

Explanation:
In SAP S/4HANA QM, the action box in quality notifications (e.g., transaction QM02) triggersfollow-up actions, which can be documented as:
* As Task (C): Activities from the action box (e.g., "Send email") can be created as tasks in the notification's task tab, using catalog type 2 (Tasks). This is a standard option for actionable steps (SPRO > QM > Quality Notifications > Define Action Box).
* As Activity (D): Activities can be logged in the activities tab (catalog type 8) to record completed actions (e.g., "Email sent"), documenting the execution of the action box entry.
* As Cause (A): Causes (catalog type 5) describe why an issue occurred, not action box outcomes.
* As Item (B): Items detail defects or problems, not action documentation.
Thus, "As task" and "As activity" are the correct answers.References: SAP Help Portal - "Action Box in Quality Notifications"; SAP S/4HANA QM User Guide - "Notification Processing".

NEW QUESTION # 71

You want to perform a source inspection at the supplier's site instead of during the goods receipt. In which business object do you activate this?

- A. Purchase order item
- B. Business partner
- C. Quality info record: Procurement
- D. Material master

Answer: C

Explanation:
Source inspections (inspection type 0101) occur at the supplier's site before GR:
* Quality Info Record: Procurement (B): In the quality info record (transaction QI01), you activate source inspection by selecting the "Source Inspection" indicator and linking it to inspection type 0101 (predefined in Customizing). This triggers an inspection lot before delivery (SPRO > QM > Quality Inspection > Source Inspection).
* Business Partner (A): Supplier data doesn't control inspection location.
* Purchase Order Item (C): POs can trigger the lot but don't activate source inspection settings.
* Material Master (D): The QM view activates inspection types (e.g., 0101), but the supplier-specific setting is in the quality info record.
Thus, "Quality info record: Procurement" is the correct answer.References: SAP Help Portal - "Source Inspection in QM"; SAP S/4HANA QM Customizing Guide - "Inspection Types".

NEW QUESTION # 72

Which inspection origin creates only unplanned physical samples?

- A. 3 production
- B. 2 goods issue
- C. 15 sample management
- D. 16 stability study

Answer: C

NEW QUESTION # 73

Which of the following dynamic modification criteria can be used in the inspection plan? Note: There are 3 correct answers to this question.

- A. Material and equipment
- B. Material and supplier
- C. Material
- D. Material and customer
- E. Material and work center

Answer: B,C,D

Explanation:
Dynamic modification in SAP S/4HANA QM allows the system to adjust inspection scopes (e.g., skip lots, reduced inspection) based on quality performance. These criteria are defined in the inspection plan (transaction QP01) or Quality Level settings and determine when modification occurs:
* Material and Supplier (A): This is a standard dynamic modification criterion (e.g., for inspection type
01 - Goods Receipt). It tracks quality history for a material-supplier combination, commonly used in procurement scenarios (SPRO > Quality Management > Quality Inspection > Dynamic Modification).
* Material and Customer (D): Used in sales or production scenarios (e.g., inspection type 10 - Delivery), this criterion adjusts inspections based on material-customer quality history, ensuring customer-specific requirements are met.
* Material (E): A standalone material criterion is valid across multiple inspection types (e.g., 03 - Production), allowing modification based solely on the material's quality history, regardless of supplier or customer.
* Material and Work Center (B): Work centers are linked to operations, not directly to dynamic modification criteria in standard SAP QM. This is not a predefined option.
* Material and Equipment (C): Equipment is relevant for plant maintenance (PM), not a standard QM dynamic modification criterion

for inspection plans.

Thus, "Material and supplier," "Material and customer," and "Material" are the correct answers, reflecting standard SAP functionality.References: SAP Help Portal - "Dynamic Modification in QM"; SAP S/4HANA QM Customizing Guide - "Dynamic Modification Rules".

NEW QUESTION # 74

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