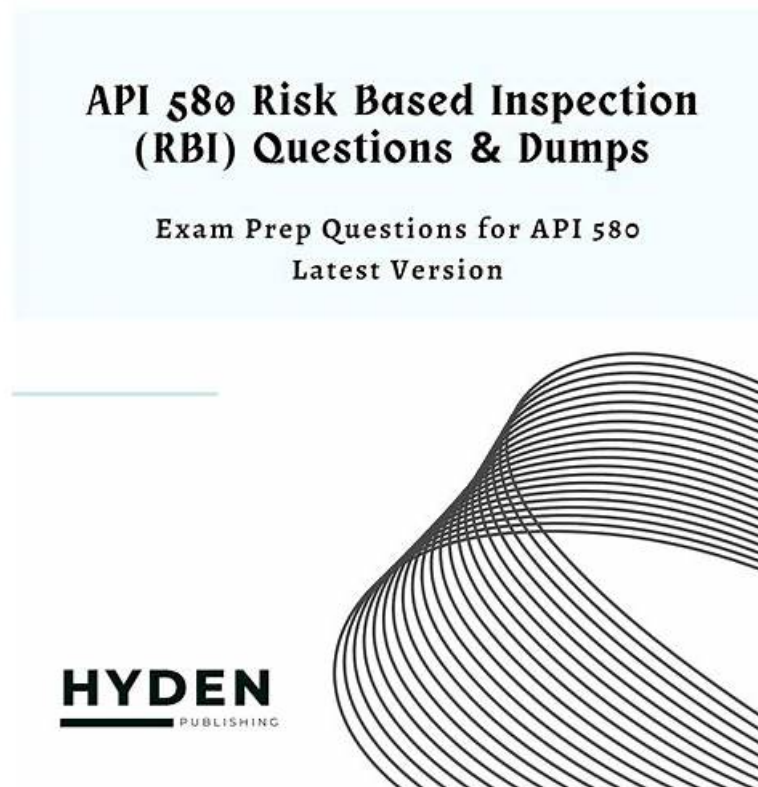


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API Risk Based Inspection Professional Sample Questions (Q83-Q88):

NEW QUESTION # 83

Consequence analysis will aid in preparation of

- A. To understand about equipment history
- B. To understand the probability of failures
- C. Risk ranking of equipment

Answer: C

NEW QUESTION # 84

In terms of mitigating risk, which of the following is an example of an integrity operating window process parameter?

- A. Vibration frequency
- B. Materials of construction
- C. Heat transfer
- D. Fluid velocity

Answer: D

Explanation:

"Integrity Operating Windows (IOWs)" are described in API 580 and API RP 584. Process parameters such as temperature, pressure, and fluid velocity are IOWs.

From API 580 Section 15.2.6:

"Operations personnel are responsible for verifying that the facility/equipment is being operated within the parameters set out in the process operating window," which includes fluid velocity.

Materials of construction and vibration frequency are not typical IOWs.

Reference: API 580, 2nd Edition (2016), Section 15.2.6

NEW QUESTION # 85

Who can provide useful input (such as the spectrum of process conditions, injection points etc.) To aid materials specialists in the identification of deterioration mechanisms and rates

- A. Asset integrity experts
- B. Inspection engineers
- C. Plant operation specialists
- D. Process specialists

Answer: D

NEW QUESTION # 86

Which of the following statements is correct with regard to the potential reduction of inspection cost by using RBI?

- A. RBI will probably raise the total cost of inspection for a given unit.
- B. Equipment integrity is the focus.
- C. RBI will eliminate many internal inspections.
- D. On-stream inspections are as effective as internal inspections.

Answer: B

Explanation:

API 580 highlights that while cost reduction is a potential benefit of RBI, the true focus is risk management and equipment integrity.

From Section 12.5:

"Inspection costs can be more effectively managed through the use of RBI... The user should recognize that while there is a potential for the reduction of inspection costs through the utilization of RBI, increased equipment integrity and inspection cost optimization should remain the focus." This confirms that the main driver for RBI is not cost elimination, but rather the intelligent allocation of inspection resources to preserve equipment integrity.

Option B is incorrect because RBI does not guarantee elimination of internal inspections - only that some may be deferred or replaced with alternative methods.

Option C generalizes effectiveness without case-by-case evaluation.

Option D is false; RBI is designed to optimize, not increase costs.

Reference: API 580, 2nd Edition (2016), Section 12.5

NEW QUESTION # 87

Most of the damage from thermal effects tends to occur in

- A. Close range
- B. Wide range
- C. None of the above
- D. Large distance

Answer: A

NEW QUESTION # 88

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