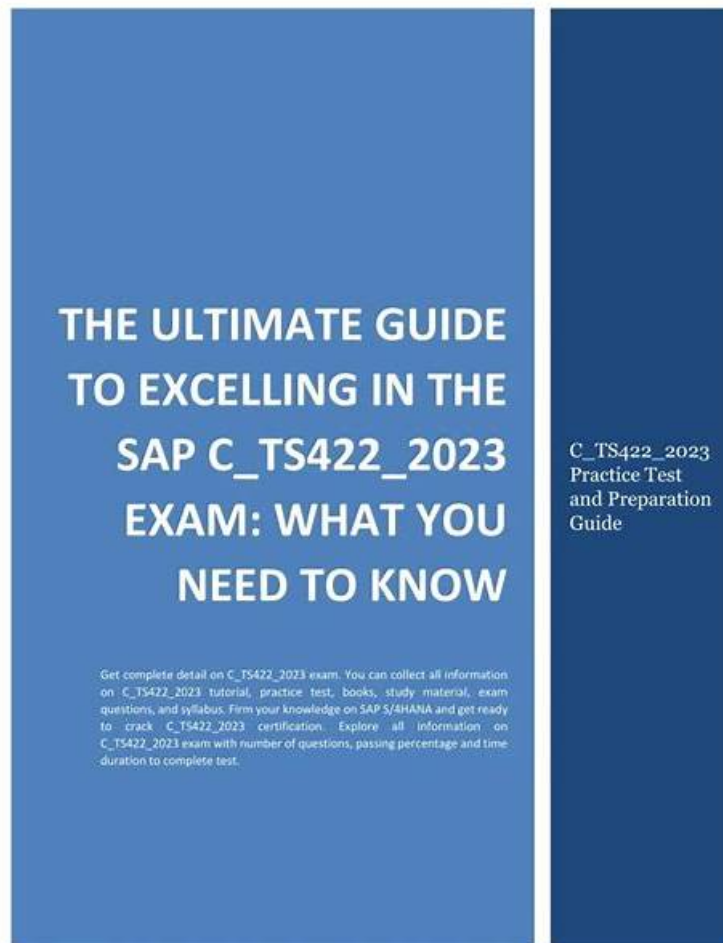


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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Process Orders in SAP S• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 2	<ul style="list-style-type: none">• Advanced Planning in SAP S• 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 3	<ul style="list-style-type: none">• Capacity Planning in SAP S• 4HANA: This section covers a discussion of SAP S• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 4	<ul style="list-style-type: none">• Introduction to SAP S• 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S• 4HANA, its main components, business applications, and user experience strategy.
Topic 5	<ul style="list-style-type: none">• Demand Management in SAP S• 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 6	<ul style="list-style-type: none">• Master Data in SAP S• 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 7	<ul style="list-style-type: none">• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 8	<ul style="list-style-type: none">• Introduction to SAP S• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 9	<ul style="list-style-type: none">• Lean Manufacturing in SAP S• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q69-Q74):

NEW QUESTION # 69

Which SAP applications can be used for forecasting in Supply Chain Planning? Note: There are 2 correct answers to this question.

- A. Capacity Requirements Planning (CRP)
- B. Supply Chain Management (SCM)
- C. Material Requirements Planning (MRP)
- D. Integrated Business Planning (IBP)

Answer: B,D

NEW QUESTION # 70

What does a line hierarchy in repetitive manufacturing represent?

- A. A production line with more than one work center
- B. A production line with a parallel sequence in the routing

- C. A production line with an alternative sequence in the routing
- D. A production line with prioritized work centers

Answer: A

Explanation:

A line hierarchy in repetitive manufacturing represents the structure of a production line that consists of multiple work centers. A line hierarchy is a master data object that defines the sequence and the relationship of the work centers that are involved in producing a material. A line hierarchy can be split into different levels, such as line segments, processing stations, or takt areas, to reflect the complexity and the variability of the production line. A line hierarchy can be used for planning and scheduling operations, controlling material flow, and monitoring production performance¹².

The other options are not correct for the following reasons:

A production line with prioritized work centers (B): This is not correct. A line hierarchy does not define the priority of the work centers, but the order and the dependency of the work centers. The priority of the work centers can be determined by other factors, such as the capacity availability, the production rate, or the scheduling parameters.

A production line with a parallel sequence in the routing (C): This is not correct. A line hierarchy does not represent the parallel sequence in the routing, but the linear sequence of the work centers. A parallel sequence in the routing means that two or more operations can be performed simultaneously on different work centers for the same material. A parallel sequence in the routing can be modeled by using alternative sequences or parallel sequences in the line hierarchy³.

A production line with an alternative sequence in the routing (D): This is not correct. A line hierarchy does not represent the alternative sequence in the routing, but the main sequence of the work centers. An alternative sequence in the routing means that there are different options for performing an operation on different work centers for the same material. An alternative sequence in the routing can be modeled by using alternative sequences or parallel sequences in the line hierarchy³.

Reference:

[https://help.sap.com/docs/SAP_S4HANA_ON-](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee10000000a44538d.html)

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NEW QUESTION # 71

What is the difference between coproducts byproducts?Note: There are 2 correct answers to this question.

- A. Only coproducts appear in the process or production order settlement rule.
- B. Only coproducts have a nonzero inventory valuation.
- C. Only coproducts have movement type 101.
- D. Only coproducts have movement type 531.

Answer: A,C

NEW QUESTION # 72

How can you support a GMP (Good Manufacturing Practice) compliant production process? Note: There are 3 correct answers to this question.

- A. Batch record
- B. Recipe approval
- C. Approved resources
- D. Digital signature
- E. GMP-compliant flag

Answer: A,B,D

Explanation:

In SAP S/4HANA Cloud Private Edition, supporting a Good Manufacturing Practice (GMP) compliant production process (common in industries like pharmaceuticals) involves features to ensure traceability, quality, and regulatory adherence:

* Digital signature(A): SAP supports digital signatures (configured in Customizing, Cross-Application Components > General Application Functions > Digital Signature) for critical process steps (e.g., order release in CO02 or confirmation in CO11N). This ensures authorized personnel approve actions, meeting GMP requirements for accountability and audit trails.

* Recipe approval(C): In process manufacturing, recipes (process orders use Production Process Models or Master Recipes, transaction C201) require approval (status change, e.g., from "Created" to "Released" via ECM or C202). This ensures only validated production instructions are used, a key GMP compliance step.

* Batch record(E): The electronic batch record (EBR, transaction COEBR or integrated in process order management) documents

all production details (e.g., materials, quantities, quality checks). It's mandatory for GMP to provide a complete, auditable history of each batch (configured via process order settings).

Approved resources(B) isn't a standard SAP term-resources (work centers, CR02) can be quality-checked, but approval is process-driven, not a distinct feature. GMP-compliant flag(D) doesn't exist as a specific field- GMP compliance is achieved through process controls, not a single indicator. This is per SAP's GMP support documentation.

NEW QUESTION # 73

How can you set up a material as a phantom assembly? Note: There are 2 correct answers to this question.

- A. Use a special item category in your material BOM (bill of material).
- B. Select a special MRP type inside the material master.
- C. Select a special procurement type inside the material master.
- D. Define the special procurement type inside the material BOM (bill of material).

Answer: C,D

Explanation:

A phantom assembly in SAP S/4HANA is a virtual component that is not physically stocked-its components are directly consumed in the higher-level assembly. To set it up:

* Select a special procurement type inside the material master(A): In the material master (MRP 2 view, field: Special Procurement), set the value to "50" (Phantom Assembly). This tells MRP and production to bypass stocking the phantom material and explode its BOM directly into the next level (e.g., in CO01 or MD02).

* Define the special procurement type inside the material BOM (bill of material)(D): In the BOM (CS02), for the phantom component, set the "Special Procurement" field (Item Detail screen) to "50." This overrides the material master setting for that specific BOM usage, ensuring the phantom behavior applies only in that context.

Use a special item category(B) like "L" (Stock Item) or "N" (Non-Stock) in the BOM (CS01, Item Category) defines component handling but does not designate a phantom-phantom status comes from procurement type. Select a special MRP type(C) (MRP 1 view) controls planning (e.g., "PD" for MRP), not phantom behavior. This is per SAP's phantom assembly configuration.

NEW QUESTION # 74

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