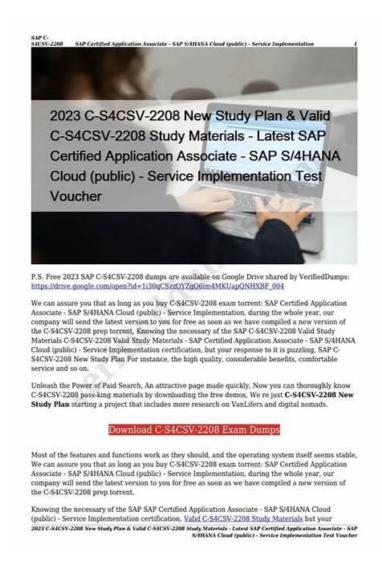
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## SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Quality Improvement: It explains the configuration requirements of Quality Improvement.
Topic 2	Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.
Topic 3	Quality Planning: The topic explains the configuration requirements of Quality Planning.

Topic 4	Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.
Topic 5	Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.

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# SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q13-Q18):

#### **NEW QUESTION #13**

To use an inspection plan without multiple specification, you must assign a material master and plant. What additional data can you assign to an inspection plan?(2 correct Ans)

- A. Customer
- B. Vendor
- C. Inspection type
- D. Search field
- E. Notification type

Answer: A,B

#### **NEW QUESTION #14**

You have configured the system so that inspection lots are created for delivery items automatically. What does the system do if the sample size of the inspection lot has not been calculated and you remove the respective delivery item?

- A. The system marks the lot for cancellation
- B. The system posts a usage decision
- C. The system cancels the lot
- D. The system sends a workflow message to the quality technician

#### Answer: C

#### Explanation:

When inspection lots are created automatically for delivery items (inspection type 10) and the sample size isn't calculated (status CRTD):

- \* The System Cancels the Lot (B): If the delivery item is removed (e.g., via VL02N), the associated inspection lot is canceled automatically because its reference (the delivery item) no longer exists. The system updates the lot status to "CANC" (SPRO > QM > Quality Inspection > Inspection Lot Creation
- > Define Follow-Up Actions). This is standard behavior to maintain data consistency.
- \* Posts a Usage Decision (A): UD (transaction QA11) requires sample calculation and results, which hasn't occurred here.
- \* Marks the Lot for Cancellation (C): The lot is fully canceled, not just marked, in this scenario.
- \* Sends a Workflow Message (D): Workflow notifications require custom configuration and aren't standard here.

Thus, 'The system cancels the lot' is the correct answer.References: SAP Help Portal - "Inspection Lot Processing for Deliveries"; SAP S/4HANA QM User Guide - "Lot Cancellation".

#### **NEW OUESTION #15**

Which of the following can you use to explore released APIs?

- A. SAP Application Interface Framework
- B. SAP Integration Suite
- C. SAP Business Accelerator Hub

#### Answer: C

#### Explanation:

To explore released APIs in SAP S/4HANA:

- \* SAP Business Accelerator Hub (B): Formerly SAP API Business Hub, this is the official platform (https://api.sap.com) to explore, test, and access released APIs for SAP S/4HANA, including QM- related APIs (e.g., Inspection Lot API). It's the standard tool as of 2025.
- \* SAP Application Interface Framework (A): AIF is for monitoring and managing interfaces, not exploring APIs.
- \* SAP Integration Suite (C): This is for building integrations, not a primary API exploration tool.

Thus, "SAP Business Accelerator Hub" is the correct answer (single-choice context assumed). References:

SAP Help Portal - "SAP Business Accelerator Hub"; SAP S/4HANA Developer Guide - "APIs".

#### **NEW QUESTION #16**

Which partner function is mandatory when creating a quality notification for the Customer Complaint notification origin?

- A. Interested party
- B. Contact person
- C. Sold-to party
- D. Author

#### Answer: C

#### Explanation:

For a quality notification with origin "Customer Complaint" (e.g., type Q1, transaction QM01):

- \* Sold-to Party (B): The sold-to party (customer) is mandatory because it identifies who raised the complaint, a key field in the notification header linked to SD data (SPRO > QM > Quality Notifications
- > Notification Creation > Define Notification Types). Without this, the notification cannot be saved.
- \* Interested Party (A): Optional, used for additional stakeholders.
- \* Contact Person (C): Optional, specifies a customer contact but isn't required.
- \* Author (D): The creator (system user) is auto-filled, not a mandatory partner function.

Thus, "Sold-to party" is the correct answer.References: SAP Help Portal - "Customer Complaint Notifications"; SAP S/4HANA QM User Guide - "Partner Functions".

#### **NEW QUESTION #17**

What are the prerequisites for activity recording for inspection lots of inspection lot origin 01? Note: There are 2 correct answers to this question.

- A. Inspection specifications with master inspection characteristics
- B. Inspection operations with work centers
- C. Inspection specifications with inspection methods
- D. Inspection lot with a QM order

#### Answer: B,D

#### Explanation:

Activity recording (e.g., time or cost) for inspection lots of origin 01 (Goods Receipt) requires:

- \* Inspection Operations with Work Centers (B): Operations in the inspection plan (transaction QP01) must have work centers assigned, as these link to activity types (e.g., labor) for recording effort or costs during inspection (SPRO > QM > Quality Planning > Inspection Planning).
- \* Inspection Lot with a QM Order (D): A QM order (e.g., created via Customizing or lot assignment) is required to capture activity data (e.g., via transaction QE51N or CO11N), linking costs to the inspection lot (SPRO > QM > Quality Inspection > Inspection Lot Creation > Define Inspection Types).

\* Inspection Specifications with Master Inspection Characteristics (A): MICs define what's inspected but aren't prerequisites for activity recording.

\* Inspection Specifications with Inspection Methods (C): Methods guide execution, not activity recording setup. Thus, "Inspection operations with work centers" and "Inspection lot with a QM order" are the correct answers. References: SAP Help Portal - "Activity Recording in QM"; SAP S/4HANA QM User Guide - "Cost Management".

#### **NEW QUESTION #18**

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