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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 2	• Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 3	• Quality Planning: The topic explains the configuration requirements of Quality Planning.

SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q32-Q37):

NEW QUESTION # 32

Which of the following does the system automatically do when you complete a stability? Correct 3

- A. Lock the test schedule
- B. Set the usage decision for all stability inspection lots
- C. Trigger a subsequent stability Study
- D. Set the system status to completed
- E. Lock all the storage conditions

Answer: A,D,E

NEW QUESTION # 33

Which dynamic modification levels can be set in the inspection plan? Note: There are 3 correct answers to this question.

- A. Work center
- B. Inspection type level
- C. Inspection lot level
- D. Operation level
- E. Characteristic level

Answer: C,D,E

Explanation:
Dynamic modification levels in SAP QM determine the granularity at which inspection scope changes (e.g., reduced to full inspection) are applied in an inspection plan (transaction QP01):
* Characteristic Level (A): Modification can occur at the individual characteristic level within an operation, allowing specific MICs to skip or intensify based on their quality history.
* Inspection Lot Level (C): The entire inspection lot can be modified (e.g., skipped), based on the quality level for the material or combination (e.g., material/supplier).
* Operation Level (D): Modification can apply to an operation, adjusting all characteristics within it based on performance (e.g., operation-specific skip).
* Inspection Type Level (B): Inspection types define the process (e.g., 01 for GR), but dynamic modification is not set at this level; it's tied to plans or lots.
* Work Center (E): Work centers are execution locations, not a level for dynamic modification in QM.
Thus, "Characteristic level," "Inspection lot level," and "Operation level" are the correct answers.References:
SAP Help Portal - "Dynamic Modification in Inspection Planning"; SAP S/4HANA QM Customizing Guide -
"Dynamic Modification".

NEW QUESTION # 34

Which inspection origin creates only unplanned physical samples?

- A. 2 goods issue
- B. 3 production
- C. 15 sample management
- D. 16 stability study

Answer: C

NEW QUESTION # 35

Your consumer wants to receive quality certificates from its venders electronically. Where do you define the data and PDF transfer?

- A. In the master inspection characteristic (MIC)
- B. In the definition of an intermediate document (Idoc)
- C. In the certificate profile
- D. In the certificate control in a Q-info Record in procurement

Answer: B

To use an inspection plan without multiple specification , you must assign a material master and plant. What additional data can you assign to an inspection plan?(2 correct Ans)

- A. Search field
- B. Inspection type
- C. Notification type
- D. Vendor
- E. Customer

Answer: D,E

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