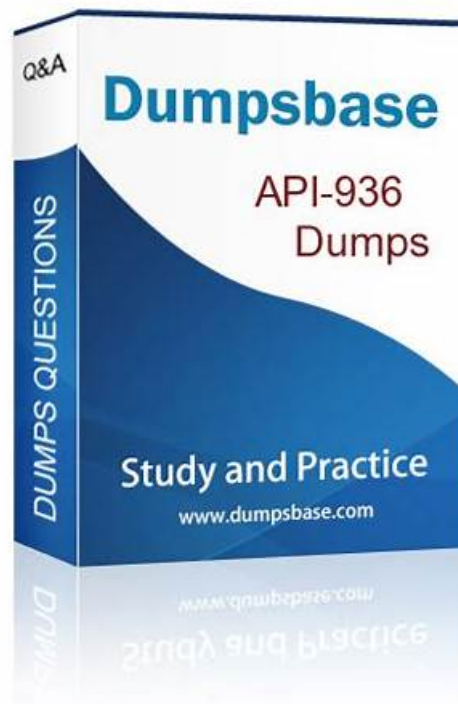


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API Refractory Personnel Sample Questions (Q53-Q58):

NEW QUESTION # 53

Heating the new refractory too rapidly will cause

- **A. Explosive spalling**
- B. Chemical attack
- C. None of the above
- D. Structural deterioration

Answer: A

NEW QUESTION # 54

Which of the following is the term for aggregate and/or cement that bounces away from a surface against which refractory is being projected by gunning?

- A. Slurry
- **B. Rebound**
- C. Overspray
- D. Trimmings

Answer: B

Explanation:

The term "rebound" is officially defined in API Std 936 as follows:

"Rebound: That portion of a refractory that does not adhere to the surface and falls away when a material is applied by gunning."

- API Std 936, Section 3, Definitions

This makes "rebound" the precise and correct term describing the material that fails to adhere during gunning.

The other options, such as "slurry," refer to different material states or applications, and "trimmings" or

"overspray" are not used with this specific meaning in the standard.

NEW QUESTION # 55

API 936, the standard test method for abrasion resistance of refractory materials at room temperature is

- A. None of the above
- B. C 113 - 02
- **C. C 704 - 01**
- D. C 181 - 91

Answer: C

NEW QUESTION # 56

Which of the following statements regarding curing of hydraulic bonded castables is true?

- A. Apply a manufacturer approved membrane-type curing compound before the surface is dry to the touch
- B. The membrane curing compound shall burn off at a temperature not less than 500°F (260°C)
- C. After remaining in place for 24 hours, forms shall be removed and a curing compound applied within 1 hour of form removal

- **D. No part of the lining shall be allowed to air dry more than 3 hours before application of a curing compound**

Answer: D

Explanation:

Hydraulic bonded castables, such as those using calcium aluminate cement, cure through a hydration reaction that requires the presence of water. Premature drying due to wind, sun, or heat can halt the hydration process, weaken the structure, and cause surface cracking. API 936 mandates that no part of the exposed surface of the castable shall be allowed to dry more than 3 hours before a membrane curing compound is applied.

This statement ensures:

Retention of sufficient surface moisture for ongoing hydration.

Prevention of microcracking, which can later act as stress risers during service.

Uniform strength development across the lining.

The curing compound forms a film that limits evaporation, allowing for continued hydration over the next 24-48 hours.

Reference:

API Std 936, Section 6.3.2: "No portion of the exposed surface shall be allowed to dry more than 3 h prior to the application of the curing compound." ASTM C309 (Referenced Standard): Specifies the performance requirements for curing compounds used in cement-based materials.

NEW QUESTION # 57

Forms (types) of refractory

- A. Unshaped
- B. Refractory (ceramic) fibers
- C. Shaped
- **D. All above**

Answer: D

NEW QUESTION # 58

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