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### API Refractory Personnel Sample Questions (Q51-Q56):

#### NEW QUESTION # 51

Section of transfer line in which flow is in a downward direction is called

- A. Transfer line of FCCU
- B. None of the above
- C. Standpipe of FCCU
- D. Riser of FCCU

Answer: C

#### NEW QUESTION # 52

Fiber concentrations typically range is

- A. 1 - 4 wt percent
- B. 1 - 3 wt percent
- C. 1 - 2 wt percent
- D. Any of the above

**Answer: A**

#### NEW QUESTION # 53

A combination of refractory grain and suitable bonding agent that, after the addition of a proper liquid, is generally poured into place to form a refractory shape or structure which becomes rigid because of chemical action is called

- A. castable
- B. ceramic modules
- C. mortar
- D. all of the above

**Answer: A**

#### NEW QUESTION # 54

Equipment used during applicator qualification testing shall be:

- A. the same as will be used for the installation.
- B. provided by the refractory manufacturer.
- C. ASTM certified for qualification testing.
- D. less than five years old.

**Answer: A**

Explanation:

According to API 936, during applicator qualification testing, the equipment used must be identical to the equipment that will be used in the actual installation. This ensures that all conditions (air pressure, nozzles, mixers, vibration tools, etc.) accurately reflect field performance and allow for a true demonstration of the applicator's ability to meet the project's quality requirements.

This rule eliminates discrepancies between mock-up performance and production work, which might otherwise compromise the quality of the installed refractory. Testing with alternative or idealized equipment does not represent real installation challenges.

Reference:

API Std 936, Clause 5.2.2: "The same equipment that will be used for the installation shall be used during the qualification testing."

#### NEW QUESTION # 55

Forms (types) of refractory

- A. Unshaped
- B. Refractory (ceramic) fibers
- C. All above
- D. Shaped

**Answer: C**

#### NEW QUESTION # 56

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