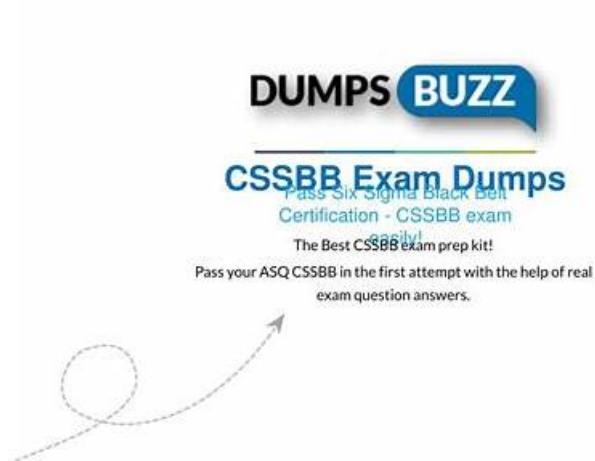


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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q93-Q98):

### NEW QUESTION # 93

The primary objective in removal of waste is to improve the Order Production Cycle where the time from \_\_\_\_\_ to the time of receipt of payment is compressed.

- A. Product development
- B. Shift start
- C. New fiscal year
- D. Receipt of an order

**Answer: D**

#### NEW QUESTION # 94

Situations where standardized work needs to be incorporated include all of these except \_\_\_\_\_.

- A. Process flow for the same product assembly taking various cycle time for completion
- **B. Machines continually operating to reduce the labor cost per piece**
- C. Changeover instructions incomplete
- D. Lack of a system to assure proper inventory levels at repair stations

**Answer: B**

#### NEW QUESTION # 95

The team development stage characterized by expression of individual opinions and ideas often without regard for team objectives is known as:

- A. norming
- B. performing
- C. brainstorming
- **D. storming**
- E. conflicting

**Answer: D**

#### NEW QUESTION # 96

When a Belt properly analyzes the results of an experiment he must examine the Residuals in expectation of finding all of the following except \_\_\_\_\_.

- A. Some Residuals higher than others
- B. All Residuals within 2 Standard Deviations of the Mean
- C. Some Residuals lower than others
- **D. Residuals will represent a Linear Regression**

**Answer: D**

#### NEW QUESTION # 97

Fractional Factorial designs are used to reduce the \_\_\_\_\_ because the number of runs has been lowered.

- A. Output summary
- **B. Time and cost of experiments**
- C. Number of people involved
- D. Number of data measurement points

**Answer: B**

#### NEW QUESTION # 98

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